



Effect of Temperature Study on Low Carbon Steel in Hydrochloric acid Medium using Novel Organic Inhibitor

P. SINGARAVELU

Department of Chemistry, Padmavani Arts and Science College for women,
Salem, Tamilnadu, India.

*Corresponding author E-mail: singaravelup96@gmail.com

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ABSTRACT

Weight loss measurements and EIS-electrochemical impedance spectroscopy were applied to examine and compare the inhibitory effectiveness of piperazin derivative [4-(4-aminobenzoyl)-piperazin-1-yl]-(furan-2-yl) methanone (4-4-ABPFM) on the mild steel corrosion of in acidic media of 1N hydrochloric acid at different temperatures (303 and 313 K). Compound (4-4-ABPFM) exhibits mixed-type inhibitory behavior and suppresses both the cathodic and anodic processes, according to potentiodynamic polarization tests. It was discovered that the composition of the compounds under investigation mostly determined the inhibitory efficiency, and changes in impedance characteristics are suggestive of these compounds' adsorption on the metal surface. Additionally, these investigations have demonstrated the effectiveness of (4-4-ABPFM) as an inhibitor on low carbon- MS in 1N HCl medium at two temperatures. The effectiveness of the inhibitor on mild steel is also revealed by surface morphological analyses like SEM.

Keywords: Potentiodynamic polarization, (4-4-ABPFM), SEM, Cathodic, Anodic.

INTRODUCTION

For mild steel, the reversal process of corrosion poses a serious risk across a wide area. Their use has broadened investigations into corrosion obstruction in various circumstances¹⁻³. Many analysts have focused their efforts on finding more active and safe inhibitors to diminish the corrosive rate and security angles in MS. Among several approaches of preventing corrosion, the inhibitor usage is arguably the utmost effective method to ensuring food safety, especially in acidic environment⁴⁻⁶. Combinations derived from natural

sources used as a consumption inhibitors to prevent metal deferment. It is often related with real adsorption or artificial, including a control change of the adsorbed material and a transfer of charge from one part to another part⁷⁻¹⁰. The electron influence by giving on the particle, pulling of electron out or bunches which is responsible for adsorption, and the underlying properties of concentrated natural mixtures, the presence of heteroatoms and pi-electrons, cause more prominent inhibitor adsorption on the MS, were all carefully considered¹¹⁻¹³. In line with these claims, this investigation focused on the occurrence and nonappearance of the inhibitor,



specifically at different low carbon steel (MS) in 1N Hydrochloric acid.

MATERIALS AND METHOD

Preparation of plate

5 cm x 1 cm size of MS plates were measured and made into piece of which comprise of (in rate) % Carbon-0.016; Si=0.008; Manganese-0.193; Silicon-0.017; Phosphorous-0.008; Nickel-0.012; Molybdenum -0.016; Chromium-0.040 and Iron-99.689% were used for this study. The plates were punched with sequence of numbers and cleaned with various grade of emery sheet and degreased using acetone.

Inhibitor solution

To carry out de-aeration of the electrolytes, preparation of all solutions were prepared by double aerated distilled water using NICE brand Analytical Reagent chemicals. Solutions of 1N HCl acid were made by twice distilling water. Additionally, solutions of (4-4-ABPFM) at various concentrations (PPM) were made.

Weight loss measurement:

A solution of 1N HCl acid was used to dip MS (mild steel) specimens at different inhibitor doses and temperatures. After being removed, the samples were washed in double aerated distilled water and weighed to determine the amount of mass lost. Inhibitor efficiency (IE%) formula was derived from this equation¹⁴

$$IE \% = \frac{W_0 - W_i}{W_0} \times 100$$

Where, Absence of inhibitor- W_0 , presence of inhibitor- W_i

Electrochemical studies

Both Impedance and Polarization studies were completed utilizing at different temperatures utilizing 1N HCl corrosive as the medium. A Pt-platinum terminal and a SCE-immersed calomel cathode were used as aide and reference terminals, separately, and a mild steel example with a 1 cm² uncovered region filled in as the functioning anode. To decrease the ohmic likely drop, a fine Luggin narrow was utilized to unequivocally situate the reference terminal's tip very close to the outer layer of the functioning cathode^{15,16}. The

electrochemical workstation likewise diminished the leftover uncompensated obstruction. A possible scope of -800 to -200 and an output in the pace of 0.01mV s⁻¹ were performed for potentiodynamic polarization study. The applied ac bother signal for the electrochemical impedance tests was around 10 mV inside the recurrence scope of 1Hz to 1KHz, and they were led in a similar arrangement as the potentiodynamic polarization examinations. At open circuit voltage, all electrochemical impedance estimations were made. The following equation is utilized to ascertain the level of restraint effectiveness from the upsides of the ongoing thickness (I_{corr}) [CHI 600D-Electrochemical Workstation]

$$IE \% = \frac{I_{corr} - I_{corr(i)}}{I_{corr}} \times 100$$

Corrosion current density of inhibitor in absence (I_{corr})
Corrosion current density of inhibitor in presence ($I_{corr(i)}$)

Analogously, an AC impedance study was finished with a repetition range of ten kHz to 0.01 Hz. The certified and imaginary parts of the impedance were shown in Nyquist charts. Separate determinations of the course of action resistance (R_p) and complete check (R_c) blocks were made using the Nyquist plot's Z' turn. The qualification between R_i and R_s respects determines the resistance to charge movement. The C_{dl} views were offered by the condition.

$$IE \% = \frac{R_{ct(i)} - R_{ct}}{R_{ct(i)}} \times 100$$

SEM analysis

Using surface analytical methods at (4-4-ABPFM) inhibitor in both blank and inhibited solution, the metal surface was examined. The mild steel specimen was polished using several types of SiC sheet, then splashed with demineralized water, cleaned with acetone, dried in desiccators, and exposed to three different inhibitor solutions¹⁷. A HITACHI-3000 H MODEL SEM-scanning electron microscope was used to record the surface of mild steel.

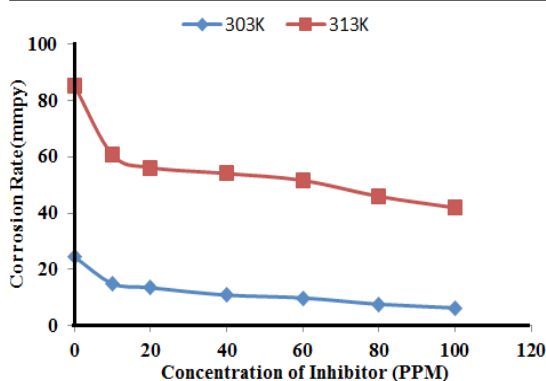
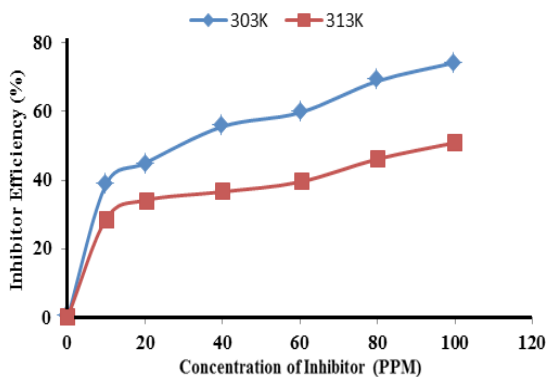
RESULT AND DISCUSSION

Weight Loss Method

Using (4-4-ABPFM) as a corrosion inhibitor against 1N HCl, weight loss was assessed at two different temperatures. Table 1 presents the findings.

Table 1: Weight Loss measurement of (4-4-ABPFM) at two different temperatures

S. No	Concentration of inhibitor PPM	Temperature			
		303K		313K	
		CR	IE	CR	IE
1	Blank	24.5689	---	85.4759	---
2	10	15.0139	38.89	60.9184	28.73
3	20	13.5142	44.99	56.2342	34.21
4	40	10.9022	55.62	54.1285	36.67
5	60	9.9032	59.69	51.6987	39.51
6	80	7.6523	68.85	45.9872	46.19
7	100	6.3285	74.24	41.9587	50.91

**Fig. 1. Corrosion Rate of (4-4-ABPFM) in 1N HCl at two different temperatures****Fig. 2. Inhibition Efficiency of (4-4-ABPFM) in 1N HCl at two different temperatures**

In accordance with Table 1, at an optimal concentration (100PPM) at all temperatures. The inhibitor shows a better efficacy of 74.24% in comparison to the inhibition efficiency at 303K. After the inhibitor addition at two different temperatures causes the corrosion rate to decrease, as shown in Fig. 1, and rises with increasing inhibitor concentration, as indicated by the graph that shows the statistically significant change in inhibition efficiency. By drawing a graph that, respectively, displays the rate of corrosion and the inhibition

efficacy in Fig. 2. It was found that (4-4-ABPFM) was inhibited at 2 h with an efficiency of 74.24% in 303K and 50.91% in 313K in 1N HCl.

Potentiodynamic polarization

Using the inhibitor (4-4-ABPFM), the E_{corr} -corrosion potential, i_{corr} -corrosion potential current, anodic and cathodic Tafel slopes (a & b), and corrosion current (i_{corr}) were measured and calculated in 1N HCl. The results of the experiment at three distinct temperatures, both with and without the inhibitor, are shown in Fig. 3 and 4. The matched Tafel parameters were displayed in Table 2.

Table 2. Potentiodynamic Polarization Studies of 1 N hydrochloric acid in the absence and presence of the (4-4-ABPFM) at various temperatures.

Temperature	Conc.(PPM)	$-\beta a(\text{mV dec}^{-1})$	E_{corr} (mV)	i_{corr} (mA cm^{-2})	Corrosion rate (mmpy)	IE%
303K	Blank	7.709	-576	29.852	196.52	---
	10	6.902	-572	23.160	173.20	22.41
	20	4.809	-544	21.844	152.54	26.82
	40	5.182	-521	19.510	112.56	34.64
	60	4.241	-483	15.753	98.75	47.22
	80	4.496	-428	10.789	88.79	63.85
	100	16.753	-411	7.825	72.68	73.78
313 K	Blank	4.917	-542	18.646	216.67	---
	10	7.595	-507	15.723	205.73	15.67
	20	5.026	-494	10.825	188.95	37.94
	40	5.205	-490	9.875	174.52	47.03
	60	6.048	-482	9.230	156.23	48.49
	80	3.858	-463	8.251	142.35	50.74
	100	4.097	-431	7.754	130.61	52.41

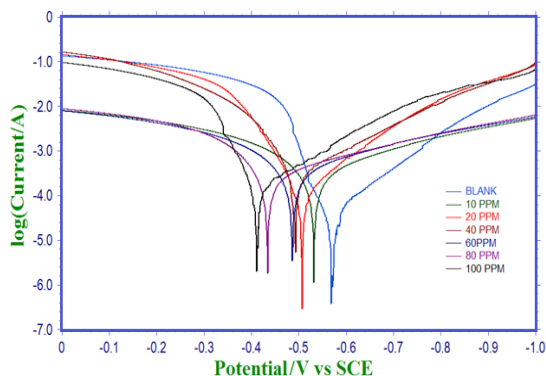


Fig. 3. Tafel curves on Mild Steel in 1 N HCl using (4-ABPFM)-303K

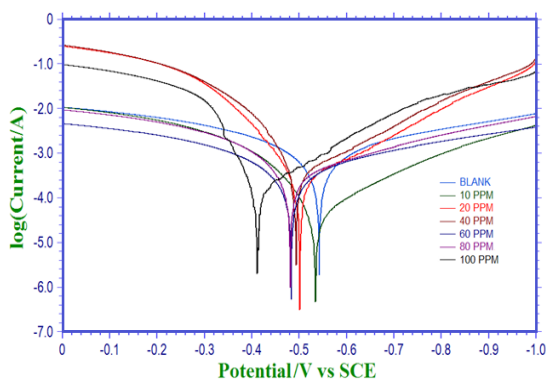


Fig. 4. Tafel curves on Mild Steel in 1 N HCl using (4-ABPFM)- 313K

The values of E_{corr} are slightly more positive in the presence of an inhibitor, as shown by Table 2 data and plot. This suggests that the inhibitor (4-4-ABPFM) is preventing mild steel from corroding in 1N HCl acid solution by controlling cathodic processes that block the metal's active sites. The fact that an inhibitor strongly polarizes the cathode suggests that it is a cathodic inhibitor. Tafel slope results at three different temperatures demonstrate the inhibitor's anti-corrosive qualities, which are caused by the cathode's corrosion processes. The lowered value of I_{corr} indicates the efficiency of the inhibitor and its interaction with a metal surface at three distinct temperatures. The highest percentage of inhibition (73.78%). 303K>313K is the inhibitory efficacy order.

AC Impedance Method

As for open circuit potential, Fig. 5 and 6 depict an impedance diagram for MS in 1N hydrochloric acid with and without (4-4-ABPFM), using a stable frequency range of 10 kilo Hertz to 0.01 Hertz. The calculated impedance values are listed in Table 3.

Table 3: Mild Steel in 1N HCl medium with (4-4-ABPFM) at two different temperatures-AC impedance study

Temperature	Concentration	R_{ct} (Ohm cm^2)	C_{dl} ($\mu\text{F}/\text{cm}^2$)	I.E%
303K	Blank	21.98	127.99	---
	10	28.32	124.56	20.40
	20	30.01	102.89	24.89
	40	38.23	81.56	41.04
	60	57.12	78.51	60.53
	80	63.25	69.69	64.36
313K	Blank	22.17	1344.40	---
	10	26.36	349.85	15.89
	20	38.49	276.80	23.40
	40	42.20	259.20	37.46
	60	45.07	225.78	42.80
	80	50.12	223.00	45.76
	100	53.23	163.60	51.35

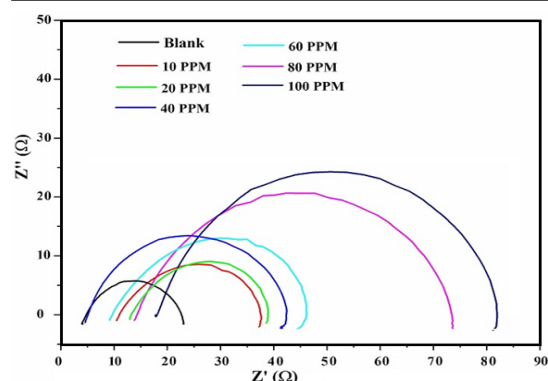


Fig. 5. AC Impedance curves of (4-4-ABPFM) for MS in 1 N Hydrochloric acid at 303K

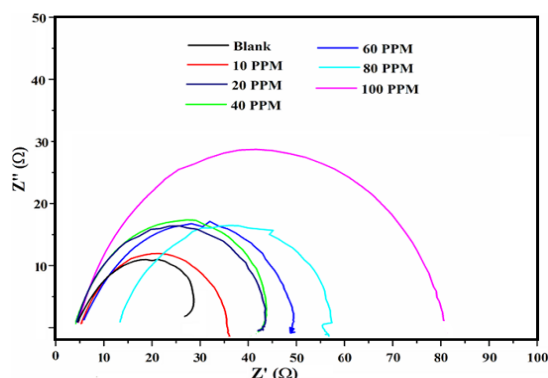


Fig. 6. AC Impedance curves of (4-4-ABPFM) for MS in 1 N Hydrochloric acid at 313K

The inhibitor is added, and the table and Nyquist plots demonstrate that this causes the R_{ct} value to rise and the C_{dl} value to decrease. The results demonstrate that a large charge transfer resistance is linked to a slow corroding mechanism.

The boosting characteristics of the inhibitor cause the metal's capacitance to decrease. Due to local dielectric constant value decreases because there is a slight drop in the results of Double layer capacitance. Formation of electrical double-layer's breadth verified (4-4-ABPFM) was dynamically adsorbed at the metal contact. At three different temperatures, the inhibitor in 1N HCl takes on a semicircular form, suggesting that the surface of MS and inhibitor are transferring charges in a controlled way. The inhibitor's optimum concentration of 100 ppm of (4-4-ABPFM) at 303K was found to have an inhibitory effectiveness of 73.75% in 1N HCl. The comparison of the mass loss measurement, polarization experiments, and AC impedance testing findings demonstrates the inhibitor's efficacy.

SEM Analysis

Surface morphological examinations clearly show the inhibitor's effect, as does the CB-corrosion behavior of low carbon steel (MS) in the nonexistence and existence of (4-4-ABPFM), as demonstrated by SEM study. The specimen that was used in the SEM experiment was immersed in 1N HCl acid at ideal concentrations, without and with an inhibitor, at three distinct temperatures. The specimens were taken out of the inspection, cleaned, and promptly rinsed with rectified spirit before being dried and conserved. A somewhat large oxide inclusion has formed over the metal surface.

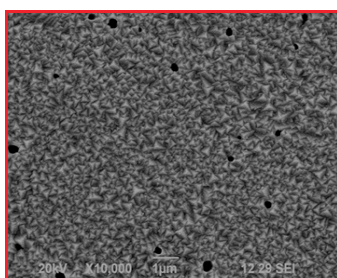


Fig. 7. Surface morphological image of MS in 1N HCl Blank medium

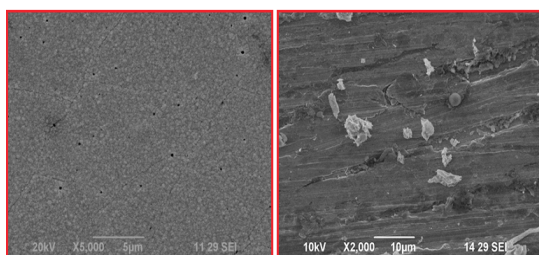


Fig. 8. SEM image of MS in 1NHCl Medium with the presence (4-4-ABPFM) (a)303K (b) 313K

Figure 7 shows a SEM picture of an MS that was immersed in 1N HCl for two hours without the aid of an inhibitor, demonstrating the significant metal breakdown brought on by the aggressively acidic environments. Fig. 8(a and b) displays the surface analysis pictures of MS immersed in 1HCl at (4-4-ABPFM) at three distinct temperatures. A strong protective layer is formed on the metal surface as a result of the inhibitor's molecules interacting with one another. This is clear evidence of the decreasing rate of surface coverage.

CONCLUSION

The following are the results of the present study on the application of (4-4-ABPFM) in 1N HCl acid solution to regulate mild steel corrosion at two distinct temperatures. The inhibitor efficiency of (4-4-ABPFM) is higher in an acidic medium. The efficiency in (4-4-ABPFM) was measured in 1N HCl at 303K. By using the (4-4-ABPFM) inhibitor, the chemical under investigation in 1N HCl inhibits both the cathodic and anodic shift, functioning as a mixed type inhibitor, according to polarization measurements. Impedance experiments reveal that when electron-donating groups are present on the inhibitor, the double layer capacitance reduces and the charge transfer resistance rises. It has been shown that a major influence on the inhibition mechanism is the kind of functional atoms and substituents group of the inhibitor. Likewise, SEM demonstrates the inhibitor's increased efficacy.

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Conflict of interest

The author declare that we have no conflict of interest.

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