



## Doped Ceria Catalyst System: Catalyzing Carbon Monoxide Transformation (A-Review)

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### ABSTRACT

As ceria chemistry broadens, it is needed to generalize the behavior of ceria surfaces towards molecules for carrying out a reaction. The endowing capacity of mobile oxygen due to rapid redox switching between  $Ce^{+4}/Ce^{+3}$  is a key point for ceria containing surfaces. Herein we have presented a review which is broadly divided into two parts. First part focuses on surface property as how electronic structure, vacancy and surface energy would be modified after interaction of ceria with dopant (noble metal, metal of variable oxidation state, higher valent metal and lower valent metal). The second part focuses on catalysis as how the doped ceria surface influences the carbon monoxide transformations (CO oxidation, CO and  $H_2O$  reaction, CO and NO reaction, CO and  $H_2$  reaction). This through study will be helpful to predict the ceria surface for a designed reaction.

**Keyword:** Doped ceria surface, CO oxidation, CO and  $H_2$  reaction, CO and  $H_2O$  reaction, CO and NO reaction.

### INTRODUCTION

Ceria has received much attention from the catalyst community vis-à-vis material science community due to its high oxygen capacity, oxygen mobility, beautiful redox chemistry and wide range of acidity-basicity profile. Among  $CeO_2/Ce_2O_3$ ,  $TiO_2/Ti_2O_3$ ,  $V_2O_5/VO_2/V_2O_3$  and  $MoO_3/MoO_2$  redox couple;  $CeO_2/Ce_2O_3$  shows lowest reduction energy of about 0.2eV.<sup>1</sup> So, it shows quick  $Ce^{+3}/Ce^{+4}$  redox cycle which results into higher oxygen mobility than other redox couple<sup>2</sup>. The ceria chemistry becomes more meaningful after doping with non-redox or redox dopant to enhance its property and

especially oxygen vacancy and high temperature sustainability.<sup>3,4</sup> Ceria crystallizes in a cubic fluorite structure (Fm3m crystal structure). Every cerium cation is surrounded by eight equivalent oxygen ions whereas every oxygen ion is fenced by a tetrahedron of four equivalent cerium ions 5 (Fig. 1). (111), (110), and (100) planes of ceria have surface energies in the following order (111) < (110) < (100). That means, the cubic fluorite structure of ceria exposes its most thermodynamically stable plane (111).<sup>6</sup> It is major fraction of active surface where the oxygen end up of stoichiometric O-Ce-O tri-layers are arranged along (111) direction.<sup>7</sup> (111) and (100) planes have ending of oxygen layer at first layer and thereafter



alignment of Ce atoms in a second layer underneath the surface of atoms. In the (111) surface plane, coordination numbers (CNs) of oxygen is 3 in first layer and coordination numbers of ceria is 7 in second layer. In 100 surface planes, CNs is 2 (of O in first layer) and 6 (of Ce in second layer) respectively, 10 surface plane has Ce atom in 6 fold coordination and O atoms in 3-fold coordination, respectively. The surface relaxation effect of (111) planes is lowest but it is extra obvious for (110) and (100) planes. Apart from these, ceria nanorods expose primarily the (110) surface, which is the most reactive surface<sup>8,9</sup> whereas ceria nano cubes, exposing the (100) surface. The reactivity of ceria nano cubes lies between nanorods and nanoparticles<sup>10</sup> i.e., Au–ceria low index faces catalyze steam reforming of methanol (SRM) and water gas shift reaction (WGSR) at low temperatures.

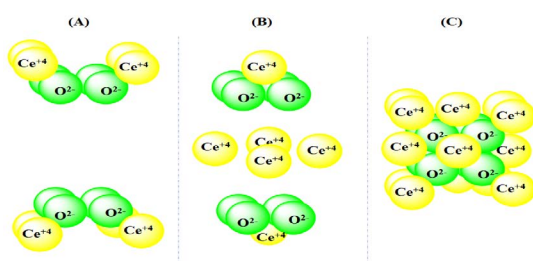
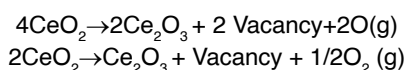


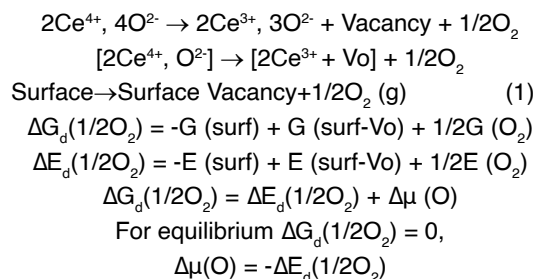
Fig. 1. (A) Ce<sup>4+</sup> at corners of fluorite structure (B) Ce<sup>4+</sup> at face of fluorite structure (C) Overall, ceria fluorite structure"

Let us understand the ceria redox property and oxygen vacancy formation from bulk fluorite structure, 4Ce<sup>4+</sup> valences is satisfied by 8O<sup>2-</sup> and unperturbed unit cell formula is Ce<sub>4</sub>O<sub>8</sub> or 4CeO<sub>2</sub>. During annealing or any process or naturally, if two vacancies are created in place of two oxygen, there are four excess electrons near to Ce<sup>4+</sup> and by capturing one electron by each Ce<sup>4+</sup>, it is 4Ce<sup>3+</sup> is balanced by 6O<sup>2-</sup>. The total unit cell formula is Ce<sub>4</sub>O<sub>6</sub> or 2Ce<sub>2</sub>O<sub>3</sub>. On applying 0.26 eV, an oxygen vacancy is formed if two of the four nearest neighbouring Ce (IV) cations have been arbitrarily replaced with Ce (III).<sup>14</sup> O<sub>2p</sub> → Ce<sub>4f</sub> electron transition becomes more importance for oxygen vacancy generation because the energy gap of O<sub>2p</sub> → Ce<sub>4f</sub> is only 1.8 eV than the energy gap of O 2p → Ce 5d (5.5eV). The vacancy formation can be shown in the form of equation as shown below:



On the slightly reduced surface, single oxygen vacancies (either on the surface region or subsurface region) prevail. Surface vacancy is appeared as depressions surrounded by three paired lobes and subsurface vacancy appears as triple protrusions centered on third-layer oxygen sites. In the case of surface vacancy, a positive electrostatic field is centered on the vacancy site that repels the nearest neighbor "Ce cations" with more extent and attracts second nearest neighbor "O anions" to a lesser extent. As a consequence, six atoms relax 0.08 to 0.09 Å outward which cause lobes formation. For subsurface vacancy, the electrostatic field is centered below the surface and three atoms relax 0.19 Å outward. After vacancy formation, two excess electrons on oxygen return to two of Ce<sup>4+</sup> and make a relatively larger Ce<sup>3+</sup> ion. The relatively larger Ce (III) ion (than Ce (IV) ion) pushes neighboring "O" atoms farther away and thus the threefold symmetry of vacancy sites is destroyed. Upon further reduction, two oxygen vacancies along with four excess electrons (localized on four Ce ions in the first cerium layer) are formed. This vacancy is known as linear surface oxygen vacancy (LSVC). Three oxygen vacancies along with the six excess electrons (localized on five Ce ions in the first cerium layer and one Ce ion in the second layer) are also noticed. This vacancy is known as double linear surface oxygen vacancy (D-LSVC). If reduction is continued, the length distribution profile is simply moved to longer defect lengths.

Gibbs free reaction energy ( $\Delta G_d$ ) and total energies ( $\Delta E_d$ ) for the O defect formation reaction can be expressed as below



The change in the oxygen chemical potential and negative oxygen-defect formation energy are equal. Defect formation energies and entropy changes of  $\Delta\mu(\text{O})$  at given temperature T and pressure p can be shown as<sup>15</sup>

$$\Delta\mu(\text{O}) = \frac{1}{2} [\text{H}(\text{T}, p^{\circ}) - \text{H}(0\text{K}, p^{\circ}) - \text{TS}(\text{T}, p^{\circ}) + RT \ln(p/p^{\circ})]$$

So, finally decreasing the pressure at a given temperature or increasing the temperature at given pressure shifts the equilibrium of equation (1) towards more surface vacancy formation.

**Ceria interaction with dopant:** Electronic structure of ceria lattice has been changed after doping with iso-valent, lower valent and higher valent dopant (than ceria) (Fig. 2). In the bulk ceria, "oxygen vacancy formation energy" or oxygen storage capacity of ceria can be estimated according to the following equation  $\text{CeO}_2 \rightarrow \text{CeO}_{2-x} + 1/2 x\text{O}_2(\text{g})$ .<sup>16</sup> On addition of dopants/promoters, lattice contraction or lattice expansion happens by which vacancy formation energy is modified further<sup>17</sup> and can be estimated based on the following modified equation as  $\text{Ce}_{1-x}\text{M}_x\text{O}_2 \rightarrow \text{Ce}_{1-x}\text{M}_x\text{O}_{2-\delta} + 1/2\delta\text{O}_2$ . Overall, the oxygen vacancy formation energy ( $E_f$ ) of modified ceria can be calculated as

$$E_f = E(\text{Ce}_{1-x}\text{M}_x\text{O}_{2-\delta}) + 1/2 \delta E(\text{O}_2) - E(\text{Ce}_{1-x}\text{M}_x\text{O}_2)$$

$E_f$  is deconvoluted into two main components, the first one is interaction energy from metal to oxygen ( $E_{int}$ ) and the next one is relaxation energy ( $E_{rel}$ ). The interaction energy is energy required to remove the oxygen atom which is bonded to the "M" atom within  $\text{Ce}_{1-x}\text{M}_x\text{O}_{2-\delta}$  structure. Relaxation energy is energy gain from the structural relaxation of  $\text{Ce}_{1-x}\text{M}_x\text{O}_{2-\delta}$  structure. Interaction energy is more dominant in Sm and Pu doped ceria lattice whereas relaxation energy is more important in Fe, Ru, and Os doped ceria lattice.<sup>18</sup> In the case of Sm doped ceria lattice, all the reaction enthalpies are positive which indicate that the reduction of  $\text{Ce}_{1-x}\text{M}_x\text{O}_2$  is thermodynamically unfavored at 0 K. Under inert and oxidizing condition, oxygen vacancy formation energy follows the order of conductivity of dopant as well as polaron mobility as trivalent > tetravalent > undoped. In the reducing condition, the trend is diverted.<sup>19</sup>

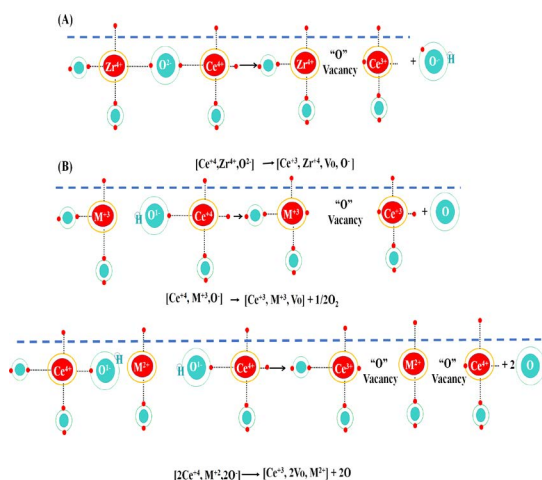
**Ceria interaction with higher valent or iso-valent dopant:** Higher valent dopant (than parent cation) replaces the parent cation and binds the oxygen atoms more tightly in their neighborhood. The tight packing of surface oxygen does not enhance oxidation reaction. However, these dopants

can adsorb  $\text{O}_2$  from the gas phase and can activate adsorbed molecular oxygen for oxidation reaction.<sup>20</sup> Tetravalent dopants generate more numbers of charge carriers than trivalent ions. It causes higher electronic conductivity for  $\text{M}^{4+}$  and larger number of oxygen vacancy formation. When ceria is replaced by  $\text{Zr}^{4+}$ ,  $\text{Zr}^{4+}$  is non-reducible and smaller than  $\text{Ce}^{4+}$  (72 pm Vs 87 pm). Thus, structure relaxation effects lower the defect formation energy. So, vacancy due to ceria reduction is formed rapidly and yielding the superoxo species like " $\text{O}^-$ ". Dopants like "Ru" are iso-valent as well as reducible like Cerium. After substitution of Ce ion by Ru ion,  $\text{Ru}^{4+}/\text{Ru}^{3+}$  redox couple and  $\text{Ce}^{4+}/\text{Ce}^{3+}$  redox couple compete with each other. Additionally in the doped lattice, Longer Ce-O and Ru-O bonds (compared to individual metal oxides  $\text{CeO}_2$  and  $\text{RuO}_2$ ) are formed which activates lattice oxygen.<sup>21</sup>

#### Ceria interaction with lower valent dopant

Lower valent dopant (than parent cation) replaces the parent cation and binds the oxygen atoms less tightly in their neighborhood. It tends to weaken the bonds of the oxygen atoms and this oxygen is more suited for an oxidation reaction.<sup>22, 26</sup> "Projected density of states" examination also shows formation of electron deficit centres on incorporation of low-valence dopants which weakens the bond of the electrophilic oxygen atoms to the ceria surface.<sup>27</sup> When ceria is replaced by lower valence ions during doping, both structure relaxation and electronic structure affect the vacancy formation. Substitution of a Ce(IV) by an M(II) ion creates two holes additionally which are localized on oxygen atoms in the neighborhood of dopants.<sup>28, 29</sup> Overall, doping with Pd, Ni and Cu leads spontaneous O-vacancy formation. In the case of Cu doping, second vacancy formation needs about 0.4 eV less energy (than undoped ceria surface).<sup>30</sup> Larger size lower valent dopants like Sr(II) and Ba(II) (than Ce(IV)) have more distant oxygen ions. It causes an average increase in M-O bond length 2.48 Å in Sr(II) and 2.58 Å in Ba(II) (than 2.37 Å in pure ceria). Similar size lower valent dopant like Ca(II) brings M-O bond lengths to 2.41 Å. The smaller size lower valent dopant like Mg(II) pulls the surrounding oxygen ions closer and M-O bond length limits to a distance of 2.32 Å. Again smaller size lower valent dopants like Be(II) has a number of stable configurations specially tetrahedral coordination. Transition metal dopants when placed in cubic Ceria lattice, it experiences a cubic crystal

field splitting.<sup>31</sup> Zn(II) has filled d orbital ( $d^{10}$ ), ligand field splitting of d orbital is not relevant and it attains distorted tetrahedral configuration. Cu(II) undergoes a Jahn-Teller like distortion and Ni(II) system relaxes to a distorted octahedral configuration. The magnitude of the d-d splitting in Ni(II) is less than Pt(II) or Pd(II) due to much more diffuse 4d and 5d orbitals (in case of Pt, Pd) than the 3d orbital (in case of Ni).



**Fig. 2. Electronic structure of ceria lattice after (A) doping with isovalent atom (B) doping with lower valent atom**

### Ceria interaction with variable oxidation states dopant

Vanadia interaction with ceria can be understood by electronic effect and structure effect.  $VO_2$  species in the gas phase has +4 oxidation state and  $d^1$  electronic configuration. But in  $VO_2/CeO_2(111)$  system, V has +5 oxidation state having  $do$  configuration by transferring one electron from V 3d<sup>1</sup> to Ce 4f<sup>1</sup> states. It was verified by XPS and XANES studies.<sup>32-33</sup> On reducible ceria surfaces, tetrahedral  $O=V(O)_3$  species with interphase "O" atom is formed and Ce (IV) ion is reduced to Ce(III) ion.<sup>34</sup>

How much the monomeric  $VO_2$  species are stabilized, the oxidation activity of ceria supported  $VO_2$  has increased. Ceria supported  $VO_2$  becomes less reactive if  $VO_2$  species are polymerized into dimeric and trimeric species.<sup>32,35</sup> The shape of the ceria support effects the termination (as ceria rod is terminated mainly by 110, 100 facets), which in turn affects the oxygen-defect formation energy.<sup>36</sup> Surface vanadia peaks of  $V=O$  at  $1014\text{ cm}^{-1}$  remains preserved during higher loading 2wt%V/ $CeO_2$ . At more than 5wt%V/ $CeO_2$ , vanadium oxide is somewhat above the monolayer coverage.

Here, crystalline  $V_2O_5$  Raman bands at  $995\text{ cm}^{-1}$  is detected.<sup>37</sup> At increasing temperature to  $400^\circ\text{C}$ , crystalline vanadia peak intensity decreases and surface vanadia peak intensity increases which indicate that crystalline vanadia and surface vanadia formations are reversible to each other. However, after  $460^\circ\text{C}$ , the different vanadia chemistry is waiting. The surface vanadia peak intensity decreases at temperature  $460^\circ\text{C}$  and becomes absent at  $490^\circ\text{C}$ . At this temperature, characteristic  $CeVO_4$  bands at 146, 215, 259, 369, 458, 768, 774 and  $840\text{ cm}^{-1}$  are appeared which indicate the presence of  $CeVO_6$  octahedra followed by  $VO_4$  tetrahedra through V-O-Ce bonds (in  $CeVO_4$ ) during monolayer vanadia coverage at higher temperature.

### Ceria interaction with novel metals after doping

**Interaction with Gold:** During Au adsorption over the stoichiometric ceria surfaces, the empty nonbonding Ce 4f states is lying just above the Fermi level and so act as an electron acceptor from adsorbed Au atom.<sup>38</sup> Terminating oxygen layer of (111) faces has more negative electrostatic potential than at the rest of the surface which stabilizes the adsorbed  $Au^+$  at that site.<sup>12</sup> Now, a bi-coordination situation from terminating oxygen pair to  $Au^+$  cation is arrived which creates significant amount of "sd" hybridization ( $5dz^2$ orbital with its 6s orbital). Due to spatial redistribution of the charge and minimum conditions between the filled gold's orbital and ligands, O–Au–O angle is not linear but  $130^\circ$ . Energy for O-vacancy formation of  $CeO_2(111)$  supported Au atoms is about half of clean  $CeO_2$  surface. On this support, a single Au atom binds with CO strongly due to  $O_2-CeO_2-Au-CO$  complex formation.<sup>39</sup> On the reduced surface, oxygen of the lattice is removed and partially occupied Ce f states are lying just below the Fermi level. It behaves as an electron donor, it stabilizes the adsorbed  $Au^{38}$  over oxygen vacancy position and Au becomes negatively charged. O-defect sites abundance at  $CeO_2$  surface as well as stronger binding of Au atoms at defect sites indicate the cluster grows at defect sites.<sup>40</sup> Adsorption of the additional cluster atoms on the surface may cause electron transfer from Au to  $Ce^{4+}$ .<sup>41,42,43,44</sup> A scheme of interaction of Au over of ceria lattice is presented in Figure 3.

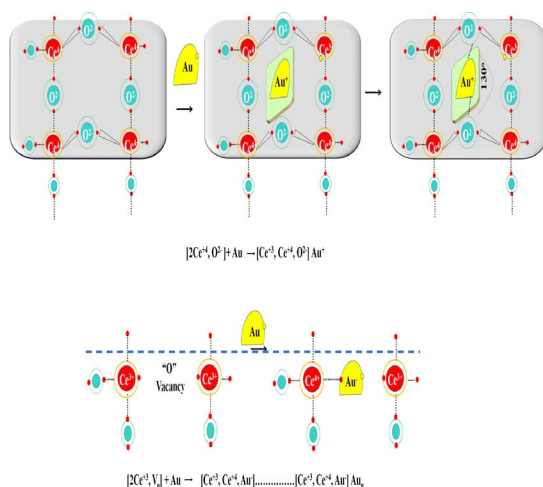


Fig. 3. Scheme of interaction of Au over of ceria lattice

#### Interaction with Cu, Ag and other Pt:

Lower ionization potentials of Cu and Ag cause oxidation readily and electron is transferred from Cun or Agn cluster to Ce easily. M–O and M–M interactions are comparable and the competition between both interactions affects the structure of the cluster. As example, the charge transfer from Cu 3d and 4s states to Ce 4f states increases the electrostatic interaction<sup>45</sup> which can be utilized for H<sub>2</sub>O dissociation.

CO is adsorbed preferably at Pt<sub>4</sub> atoms (not on the ceria surface directly) whereas H<sub>2</sub> is more likely to adsorb on metal–oxide–gas phase boundary (three-phase boundary). In Rh<sub>4</sub>/CeO<sub>2</sub> system, CO and H<sub>2</sub>O are adsorbed preferably on top of one of the Rh atoms.<sup>46</sup> The density of Pt 5d states is much smaller and close to the Fermi level of the supported system than bulk Pt. So, Pt<sub>8</sub> clusters on ceria have enhanced water adsorption and dissociation capacity than a pure Pt (111) surface.<sup>47</sup> A scheme of interaction of Ag over the ceria lattice is presented in Figure 4.

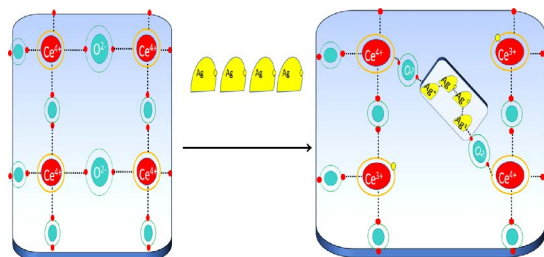


Fig. 4. Scheme of interaction of Ag over of ceria lattice

#### Reaction over ceria doped ceria surfaces

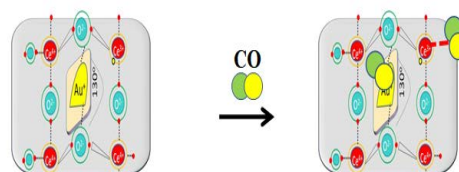
Quick switch between Ce<sup>4+</sup> and Ce<sup>3+</sup> enables the ceria lattice to store oxygen under

oxidizing condition and releasing oxygen under reducing condition.<sup>48</sup> Further on addition of dopant, the Fermi level of oxide changes affecting charge rearrangement during the reaction.<sup>49</sup> Fermi energy level may be very high, intermediate and very low which generate positively charged vacancies, neutral vacancy and negatively charged vacancies respectively.<sup>50</sup>

If a chemical species X adsorbs on a surface site named “A”. After reaction, an oxygen vacancy is created on the same surface site named “B”. During this A→B conversion on the surface, the energy of a filled state (E<sub>f</sub>) is created in the gap. If energy of the filled state (E<sub>f</sub>) is greater than Fermi energy (E<sub>F</sub>), there will be electron transfer from the filled orbital of “B” to the Fermi level and reaction energy is dropped by |E<sub>f</sub>–E<sub>F</sub>|. If Fermi energy (E<sub>F</sub>) is greater than energy of the empty orbital (E<sub>g</sub>), there will be electron transfer to B. then |E<sub>F</sub>–E<sub>g</sub>| is energy gain which lowers the total reaction energy as well as activation energy.<sup>51</sup>

**CO oxidation:** Tabakova *et al.*, found that over oxidized or simply Au/CeO<sub>2</sub> system, CO is chiefly adsorbed on Ce<sup>+4</sup> and metallic gold sites whereas as in the reduced Au/CeO<sub>2</sub> system, CO is chiefly adsorbed on Ce<sup>+3</sup> and Au<sup>δ-</sup> sites.<sup>52</sup> A scheme of interaction of CO over ceria supported Au catalyst (oxidized and reduced surface) is shown Figure 5.

#### On oxidised ceria surface



#### On reduced ceria surface

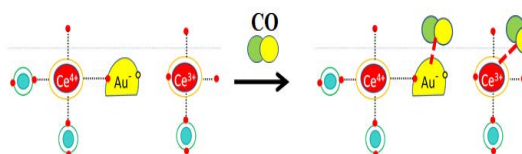
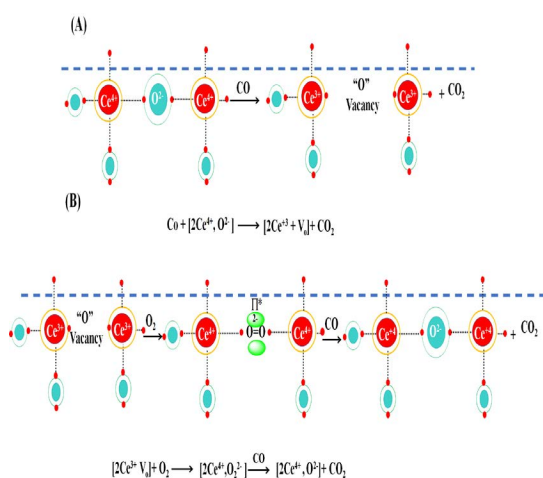


Fig. 5. A scheme of interaction of CO over ceria supported Au catalyst over oxidised and reduced surface

When CO is interacted with ceria surface, CO receives the liberated oxygen atom from the ceria lattice and forms carbonate and then oxidised



into  $\text{CO}_2$  and in return a vacancy is generated. Adsorption of  $\text{O}_2$  into these vacancies yields a peroxy species as  $[2\text{Ce}^{3+} + \text{Vo}] + \text{O}_2 \rightarrow [2\text{Ce}^{4+}, \text{O}_2^{2-}]$ . After  $\text{O}_2$  adsorption, CO adsorption sites are changing of metallic gold to oxidized gold and reduced  $\text{Ce}^{+3}$ .<sup>53</sup> CO interaction with these types of surfaces causes oxidation of CO by peroxy species by exothermic process which heals the defect as well as regenerate the catalyst again. However, it should be noted that at subsurface vacancy, only one electron is transferred from a  $\text{Ce}^{3+}$  ion to  $\text{O}_2$  which results into formation of a superoxy species as  $[2\text{Ce}^{3+} + \text{Vo}] + \text{O}_2 \rightarrow [\text{Ce}^{4+}, \text{Ce}^{3+}, \text{O}_2^-]$ . A scheme of reaction of CO over ceria supported Au catalyst (oxidized and reduced surface) is shown Figure 6.

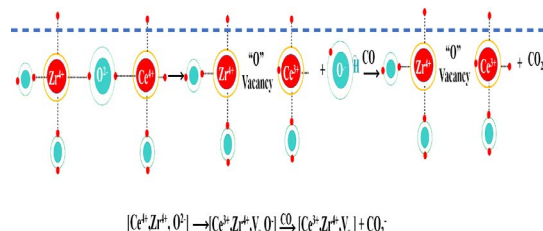


**Fig. 6. A scheme of reaction of CO over ceria supported Au catalyst over (A) oxidised surface (B) reduced surface**

Nanocrystalline ceria supported 2.8% gold shows higher activity (by second order of magnitude) than titanium supported 1.5% gold and iron oxide supported 5% gold.<sup>54</sup> At low deposition temperature ( $\sim 100$  K), gold single atoms interact with ceria surface and  $\text{Au}^{\delta+}$  species are deposited at low coverage. Due to strong interaction of gold with extended nano- $\text{CeO}_x$  support,  $\text{Au}^{\delta+}$  species are present in abundance and it shows resistance against sintering at 300 K.<sup>55</sup> At 573°C, Charged  $\text{Au}^{\delta+}$  is readily transformed into metallic Au particles over  $\text{CeO}_2$  (111). CO forms fairly stable as well as unstable carbonates by the reaction of CO with different pairs of oxygen atoms on the  $\text{Au}_x\text{Ce}_{1-x}\text{O}_2$  surface.<sup>23</sup> Stable carbonated remains present during the catalytic reaction whereas unstable carbonates are decomposed readily into  $\text{CO}_2$  and leave an oxygen vacancy behind. Carbonate is regenerated again at oxygen vacancies by reaction of  $\text{O}_2$  with CO.

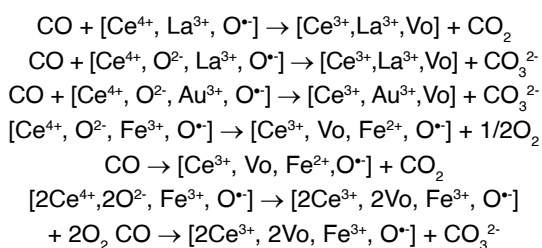
Rod shaped  $\text{CeO}_2$  nanocrystal, polyhedra shaped  $\text{CeO}_2$  nanocrystal and cube shaped  $\text{CeO}_2$  nanocrystal have broad reduction peaks at 573–873 K which is attributed to “surface oxygen removal”.<sup>53</sup> After gold deposition, the reduction peaks are shifted to relatively low temperature with different intensity. Different intensity reduction peaks are closely related to the shape of  $\text{CeO}_2$ . As for “rod shaped  $\text{CeO}_2$  nanocrystal” supported gold, the intense reduction peak is found at 389 K while for “polyhedral shaped  $\text{CeO}_2$  nanocrystal” supported gold relatively weak intensity peak is found at 368 K. These peaks are attributed to reductions of cationic Au species as well as reduction of ceria at the gold–ceria interface. The significant desorption of CO and  $\text{CO}_2$  are noticed  $> 573\text{K}$  for “cube shaped  $\text{CeO}_2$  nanocrystal” supported gold,  $< 573\text{K}$  for “polyhedral shaped  $\text{CeO}_2$  nanocrystal” supported gold and at both low as well as high temperature for rod shaped  $\text{CeO}_2$  nanocrystal” supported gold. “Rod shaped  $\text{CeO}_2$  nanocrystal” supported Au catalyst has (110) and (100) dominant planes which are active for cationic Au stabilization during  $\text{CO}/\text{O}_2$  activation. On (111) and (100) planes, weak CO adsorption and strong CO adsorption have taken place respectively. Only on (110) surface, both weak as well as strong absorptions of CO coexist.<sup>56</sup> Overall, it can be said that the high activity on “rod shaped  $\text{CeO}_2$  nanocrystal” supported gold catalyst for the CO preferential oxidation at ambient temperature is due to the shape-mediated physicochemical properties as well as the presence of cationic Au species.<sup>57</sup>

Isovalent non-reducible metal like  $\text{Zr}^{+4}$  doped ceria surface reduces readily and yields the superoxy species like  $\text{O}^-$ . When CO is interacting with these ceria surfaces, CO receives superoxy species  $\text{O}^-$  and forms  $\text{CO}_2^-$  which can be further decomposed into  $\text{CO}_2$ . A scheme of reaction of CO over  $\text{Zr}^{+4}$  doped ceria surfaces is shown Figure 7.



**Fig. 7. A scheme of reaction of CO over  $\text{Zr}^{+4}$  doped ceria surface**

In the case of lower valent as  $\text{La}^{+3}$ , there are superoxo species at each doping centre. When CO is interacted with  $\text{CeO}_2$  (111) surface, CO receives the oxygen atom from superoxo species and forms  $\text{CO}_2$ .<sup>56</sup> CO interacts with the La-doped  $\text{CeO}_2$  (110) surface and yields carbonate species. However, this carbonate species is less favourable than on the undoped surface. When CO is adsorbed on an oxygen ion adjacent to Au dopant over  $\text{Au/CeO}_2$  (111) catalyst, it forms very stable carbonates species.<sup>23</sup> On the clean ceria (111) surface, only physisorbed CO is observed but physisorbed CO, physisorbed  $\text{CO}_2$  and chemisorbed CO (carbonate,  $\text{CO}_2^-$ ) species were noticed over Fe-doped  $\text{CeO}_2$  (111) surface.<sup>58</sup> In first case, surface mechanics of reducible  $\text{Fe}^{+3}$  to  $\text{Fe}^{+2}$  is considered. In the second case, non-reducible  $\text{Fe}^{3+}$  and reduction of two  $\text{Ce}^{3+}$  ions is reported.



Large size, intermediate size and small size metallic gold are found over  $\text{Au/CeO}_2$ ,  $\text{Au/Zn-CeO}_2$  and  $\text{Au/Sm-CeO}_2$  catalyst respectively. Smaller gold particle exposes majority of step sites for CO adsorption and so the CO adsorption intensity are found in reverse order of metallic gold size as  $\text{Au/CeO}_2 < \text{Au/Zn-CeO}_2 < \text{Au/Sm-CeO}_2$ .<sup>53</sup> The  $\text{H}_2$ -TPR profile of Sm or Zn modified  $\text{CeO}_2$  supported gold particle also showed shift of reduction temperature peak to lower temperature than  $\text{CeO}_2$  supported gold particle. It indicates the easy reducibility of surface or more mobility of oxygen in lattice after modification with Sm or Zn. Again, La modified  $\text{CeO}_2$  supported gold catalyst showed shift of reduction temperature peak towards higher temperature which indicates a hardly reducible and less mobile lattice oxygen of La modified catalyst. Peroxo species are also found abundant over  $\text{Au/Sm-CeO}_2$  and lowest over  $\text{Au/La-CeO}_2$  catalyst whereas highest dispersion of gold is found over Zn modified ceria supported Au catalyst. Altogether, a catalytic system should high metallic gold dispersion than high CO adsorption steps sites than high abundance of peroxo species or oxygen mobility for higher activity towards CO

preferential oxidation i.e.  $\text{Au/La-CeO}_2 < \text{Au/CeO}_2 < \text{Au/Sm-CeO}_2 < \text{Au/Zn-CeO}_2$ .

1% Gold supported on  $\text{MnO}_2\text{-CeO}_2$  composite shows decreased surface concentration of  $\text{Ce}^{3+}$  species as well as shift of XPS Mn 2p<sup>3/2</sup> peak towards lower binding energy with increasing content of Mn. It indicates electron transfer from Ce (III) to Mn (IV) species during the solid solution formation.<sup>58</sup> This catalyst also showed the presence of metallic as well as non-metallic gold within size less than 5 nm. Due to synergistic effects of  $\text{MnO}_2\text{-CeO}_2$  composite oxides, presence of Ce (III) species and coexistence of metallic and nonmetallic gold species, 1% Au/ $\text{Mn0.5-Ce0.5O}_2$  (calcined at 120°C) has 97.8% CO conversion and 49.3%  $\text{CO}_2$  selectivity at 80°C.<sup>59</sup>

Overall, it can be concluded that CO preferential oxidation depends on adsorption of CO on oxidized surfaces (over Au<sup>0</sup> and  $\text{Ce}^{+4}$ ), lattice oxygen mobility from lattice to CO adsorption sites to form carbonate and finally decomposition of carbonate into  $\text{CO}_2$ . High surface area samples provide more surface for adsorption, dopants in ceria lattice provide the facets for efficient CO adsorption, oxygen mobility and readily carbonate decomposition into  $\text{CO}_2$ . The vacancy formed in this turn can be healed by atmospheric oxygen. Adsorption of  $\text{O}_2$  into these vacancies yields a peroxo species which promotes change in CO adsorption sites from Au<sup>0</sup> and  $\text{Ce}^{+4}$  to Au<sup>+d</sup> and  $\text{Ce}^{+3}$  and further CO interaction with peroxo species.<sup>53</sup> This step again generates  $\text{CO}_2$  as well as heals the defects.

#### Water gas shift reaction ( $\text{CO} + \text{H}_2\text{O} \rightarrow \text{CO}_2 + \text{H}_2$ )

Over oxidized  $\text{Au/CeO}_2$  system, CO is chiefly adsorbed over  $\text{Ce}^{+4}$  and Au<sup>0</sup> sites. As reaction proceeds, IR bands due to CO adsorption sites are disappear whereas IR band due to carbonate and carboxylate species are appear (Table 1A). Over reduced  $\text{Au/CeO}_2$  system, CO is chiefly adsorbed on  $\text{Ce}^{+3}$  and Au<sup>δ-</sup> sites.<sup>53</sup> As temperature increases the IR bands centered at CO adsorption sites are disappear and IR bands due to formate species are appear (Table 1B). That may be due to the reaction between "OH-species adsorbed over  $\text{Ce}^{3+}$ " and "CO-species adsorbed over on Au<sup>δ-</sup>". CO is oxidized by surface oxygen species into formate species. Further, formate/ carbonate/Carboxylate species are decomposed into  $\text{CO}_2$ . After  $\text{H}_2\text{O}$  absorption,

CO adsorption on Au<sup>5+</sup>- depleted and CO adsorption of metallic and oxidized gold is noticed. H<sub>2</sub>O is dissociated as H and OH. The dissociated OH form

H<sub>2</sub>O is adsorbed in oxygen vacancy which promotes the chance of oxidation of reduced ceria<sup>53</sup>. Finally, H<sub>2</sub> is released from the surfaces.

**Table 1 (A): IR band on oxidized Au/ceria**

Disappearing IR band with increasing contact time		Appearing IR band with increasing contact time	
2100 cm <sup>-1</sup> (Weak band)	CO on Au <sup>0</sup>		
2151 cm <sup>-1</sup>	CO on Ce <sup>4+</sup> cations with different co-ordinative unsaturation	1510 and 1320 cm <sup>-1</sup>	Carboxylate formed
2170 cm <sup>-1</sup>	CO on Ce <sup>4+</sup> cations with different co-ordinative unsaturation	1480, 1385, 1356, 1061 and 853 cm <sup>-1</sup>	Carbonate species formed

**Table 1 (B): IR band on reduced Au/ceria**

Disappearing IR band with increasing temperature		Appearing IR band with increasing temperature	
2140 cm <sup>-1</sup>	liquid-like CO		
2157 cm <sup>-1</sup>	CO on Ce <sup>3+</sup> sites		
2060 cm <sup>-1</sup>	CO on Au <sup>5+</sup> sites	1585 and 1370 cm <sup>-1</sup>	(OCO) modes of bidentate format species on Ce (III) sites
2040 cm <sup>-1</sup>	Au <sup>5+</sup> sites in closer contact with Ce <sup>3+</sup> -OH.	2848 cm <sup>-1</sup>	C-H stretching mode of format species on Ce (III) sites

Rui Si *et al.*, synthesized ceria nanorods, nanocubes and nanopolyhedra by hydrothermal processes and further, gold was deposited over ceria by a deposition/precipitation (DP) method.<sup>8</sup> Tabakova *et al.*, found that in the oxidized system, CO is chiefly adsorbed on Ce<sup>4+</sup> and metallic gold sites/oxidic gold<sup>52</sup>. For nanorods and nanocubes, oxygen storage takes place both at the surface as well as in the bulk. But for nanopolyhedra, oxygen storage takes place only at surface<sup>60</sup>. XPS Au(4f) spectra shows that Au<sup>5+</sup> is the main species in the nanorod/nanopolyhedra samples and Au<sup>0</sup> is dominant in the ceria nanocubes<sup>60</sup>. The shift of surface ceria reduction peak to lower temperature in H<sub>2</sub>-TPR indicates stronger interaction of Au to ceria surface and weakening of Ce-O bonding. Au supported ceria nanorods have highest consumption of H<sub>2</sub>, polyhedron have intermediate H<sub>2</sub> consumption and nanocubes have about no H<sub>2</sub> consumption. When 0.8-0.9atom% Au/CeO<sub>2</sub> was subjected to NaCN leaching test, 0.5atom% Au remained on nanorod, 0.4atom% on polyhedral and 0.03 atom % on nano cube. Karpenko *et al.*, showed that CO is adsorbed on metallic and cationic gold<sup>49</sup>. At lower calcination temperature, higher surface area is prominent, having a higher portion of cationic gold. So, with increasing surface area, CO adsorption occurred predominantly on cationic Au<sup>n+</sup> species. So, finally catalytic activity was also found in order nanorod > polyhedral > nano cube.<sup>8</sup> Au/CeO<sub>2</sub>-rod had shown about 100% CO conversion

at 250°C whereas Au/CeO<sub>2</sub>-cube sample showed about 20% CO conversion at 350°C and there is no CO<sub>2</sub> selectivity at 150°C. Tabakova *et al.*, had shown that surface carboxylate species bands were formed after CO adsorption on CeO<sub>2</sub> surfaces in IR observations, it indicates CO oxidation by surface oxygen species<sup>52</sup>. Lots of surface oxygen species creates oxygen vacancy as well as reduction of ceria surfaces. In contact with water, oxygen vacancy is filled and reduced ceria surfaces are oxidized again. Another preferred CO adsorbent metallic sites are Pt, Pd, and Rh over CeO<sub>2</sub> catalyst system. Pd/Iron promoted Ceria is fruitful catalyst selection for water gas shift reaction where Fe from alloy with Pd.<sup>61</sup> Thermodynamic driving force for reducing Fe<sub>3</sub>O<sub>4</sub> causes enhanced water gas shift activity. Pd/Fe promoted ceria has increased reaction rate because of enhanced oxygen transfer from Ce to Pd under the influence of iron in intimate contact with Pd. Interestingly when Mo is used as a promoter, a more positive ion on Mo<sup>6+</sup> withdraws charge from Ce<sup>4+</sup> and makes the Ce-O bond stronger. So, it decreases the ease with which CeO<sub>2</sub> reduces. It causes decrease in reducibility for ceria and rate of reaction. Aluminum as promoter may cause higher population of oxygen vacancy and increased stability of gold as well as ceria against agglomeration.<sup>62</sup> However, the deeper oxygen vacancies are inaccessible for reoxidation of ceria and productivity is lowered. The said catalyst was deactivated due to improper oxidation of reduced ceria formed after CO oxidation.



It can cause an increase in  $Ce^{+3}$  concentration and decrease in cationic gold concentration resulting an additional buildup of monodentate carbonate species<sup>63</sup>. For the reactivation,  $H_2O/N_2$  treatment can be carried out to decrease carbonate intensity. However,  $O_2/N_2$  treatment can lead to complete carbonate species removal but growth of gold particles that leads irreversible deactivation.

Overall, it can be concluded that water gas shift's reaction is initiated by CO adsorption over pre reduced ceria surfaces where CO is adsorbed on  $Au^{\delta-}$  and H over terminal surface oxygen as OH bonded with  $Ce^{+3}$ . By reaction of "OH-groups adsorbed on  $Ce^{3+}$ " and "CO-species adsorbed on  $Au^{\delta-}$ ", surface format species are formed and finally decomposed into  $CO_2$ . Doping of transition metal can speed up any one or more of the processes such as CO adsorption, oxygen mobility, format formation and its decomposition. After  $H_2O$  absorption, CO adsorption on  $Au^{\delta-}$  depleted and CO adsorption of metallic and oxidized gold is noticed.  $H_2O$  is dissociated as H and OH. The dissociated OH form  $H_2O$  is adsorbed in oxygen vacancy which promotes the chance of oxidation of reduced ceria<sup>63</sup> and  $H_2$  release from the surfaces. However, on an oxidized catalyst system, mechanisms proceed as CO preferential oxidation, carbonates are formed and decomposed into  $CO_2$ . The vacancy formed in this turn can be healed by water as discussed in the reduced catalyst system.

**Reaction of CO and NO:** Pd doped ceria lattice may interact CO and release  $CO_2$  and leave a vacancy behind. Further, NO is adsorbed at oxygen vacancies from its "O" ends and in this way N–O bond is elongated<sup>11</sup>. Another NO molecule is adsorbed on the Pd center. If two such adsorbed NO molecules are adjacent to each other (closed neighbor), their Nitrogen ends will form a strong N–N bond with minimum barrier. If CO is used in feed, progressive formation of oxygen vacancy during CO oxidation by lattice oxygen facilitates oxygen vacancy for complete NO conversion and 100%  $N_2$  selectivity was observed over Pd/ $CeO_2$  (111) at 175°C whereas slightly lower  $N_2$  selectivity were observed for Rh and Pt on  $CeO_2$ . NO is more directed by Pd adjacent to oxygen vacancy than Rh1 and Pt1. The reaction is initiated by CO and the lattice oxygen and in turn it generates the oxygen vacancy. Further, two sequential adsorptions of NO at Pd Centre (nearby oxygen vacancy) and at

oxygen vacancy center by their N and O end occur respectively which forms  $N_2O_2^*$ . Again, oxygen vacancy is created by CO oxidation with lattice oxygen and the formed vacancy stabilizes the  $N_2O_2^*$  more. Lastly, scission of two N–O bonds of  $N_2O_2^*$  (rate determining step) produces  $N_2$ <sup>64</sup>. The reaction scheme of NO and CO reaction over Pd1/ $CeO_2$ (111) catalyst is shown in Figure 8.

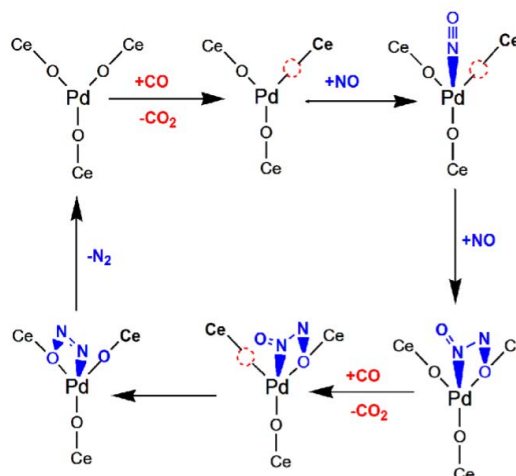


Fig. 8. Scheme of NO and CO reaction over Pd1/ $CeO_2$  (111) catalyst (with permission from American Chemical Society<sup>64</sup>)

The reduction of the  $CeO_2$  (110) surface by CO followed by subsequent reoxidation of the defective ceria surface with  $NO_2$  is examined.<sup>65</sup>  $NO_2$  is adsorbed in two modes on the defective surface which are involved in reoxidation of Ce (III) ions to Ce (IV) ions and a  $NO_2^-$  adspecies. Lianjun Liu *et al.*, have synthesized Cu/ $CeO_2$  nanostructure (rod/polyhedral/cube) by impregnating copper precursor over ceria nanostructures.  $CeO_2$  nanostructure was itself prepared by varying the concentration of NaOH and different hydrothermal treatment temperature.<sup>66</sup> Liu *et al.*, passed a feed stream (composition, NO 5%, CO 10%, and He 85% by volume) over 50 mg pretreated Cu/ $CeO_2$  nanostructure catalyst (pretreated under  $N_2$  stream at 100°C for 1 h) with a space velocity of 15,000 mLg<sup>-1</sup>h<sup>-1</sup> and found 100% NO reduction with CO.

**The following order is found over copper containing nanostructures:**

- ❖ Surface area by BET surface area analysis: Cu/ $CeO_2$  Rod = Cu/ $CeO_2$  polyhedral > Cu/ $CeO_2$  polyhedral.
- ❖ Oxygen storage capacity (OSC) per unit area by  $H_2$ -TPR: Cu/ $CeO_2$  Cube > Cu/ $CeO_2$  rod >

- Cu/CeO<sub>2</sub> polyhedral. (Highest in cube due to low available surface area of cube).
- ❖ Strain order by XRD: Cu/CeO<sub>2</sub> rod > Cu/CeO<sub>2</sub> polyhedra > Cu/CeO<sub>2</sub> cube.
  - ❖ Formation energy of oxygen vacancy 111 > 100 > 110 or Cu/CeO<sub>2</sub> polyhedra > Cu/CeO<sub>2</sub> cube > Cu/CeO<sub>2</sub> rod.
  - ❖ Defect concentration order by Raman: Cu/CeO<sub>2</sub> rod > Cu/CeO<sub>2</sub> polyhedra > Cu/CeO<sub>2</sub> cube.
  - ❖ Cu/(Cu+Ce) ratio by XPS: Cu/CeO<sub>2</sub> Cube > Cu/CeO<sub>2</sub> polyhedral > Cu/CeO<sub>2</sub> rods. (Highest in cube due to low available surface area of cube).
  - ❖ O/(Cu+Ce) ratios by XPS: Cu/CeO<sub>2</sub> cubes > Cu/CeO<sub>2</sub> rod > Cu/CeO<sub>2</sub> polyhedra. (Again, highest in cube due to least oxygen vacancy in cube).
  - ❖ O''/(O'+O'') ratios by XPS: Cu/CeO<sub>2</sub> Cube > Cu/CeO<sub>2</sub> polyhedral > Cu/CeO<sub>2</sub> rods. Here O'' is adsorbed oxygen or oxygen in carbonates or oxygen in hydroxyl groups, This ratio O''/(O'+O'') is also highest in cube due to 100 planes of cubes which is most energetic and active sites for chemisorption of oxygen from CO<sub>2</sub> and H<sub>2</sub>O. (Where O'' is adsorbed oxygen or oxygen in carbonates or oxygen in hydroxyl groups).

NO reduction by CO over doped ceria surfaces was chiefly dependent on oxygen storage capacity (to provide instantaneous oxygen during reaction), strain inside the lattice (for provoking the system towards reducing) and defects concentration (to dissociate the NO into N<sub>2</sub>O and N<sub>2</sub> followed by supplying oxygen to the lattice beck). Clearly, high OSC per unit area of the cube can be omitted due to the low available surface area of the cube. After omitting it, the order of OSC is higher in rod than polyhedral and then cube. Lianjun Liu *et al.*, proposed that impregnated Cu<sup>+2</sup> also migrate to vacant octahedral sites of surface ceria planes. As the rod exposed 110 planes, migrated Cu<sup>+2</sup> would be surrounded by 4 lattice oxygen and one capping oxygen for charge compensation in pentagonal pyramidal manner creating maximum strain. In octahedral exposed (111) planes, it should be surrounded by the same in trigonal bipyramidal manner creating intermediate strain and in the cube exposed (110) plane, Cu<sup>+2</sup> was supposed to place in between two 100 planes causing least strain. The order of strain is also verified by XRD that is Cu/CeO<sub>2</sub>

rod > Cu/CeO<sub>2</sub> polyhedra > Cu/CeO<sub>2</sub> cube. Oxygen vacancy formation energy for different CeO<sub>2</sub> surfaces is in the following order 111 > 100 > 110. Reactivity due to oxygen vacancy should be in reverse order of vacancy formation energy as 110 > 100 > 111. Rod has both 110 and 100 planes. After the rod, 100 planes (exposed plane of cube) has lowest vacancy formation energy but it is unstable upon heating (having highest surface energies as surface energy order is 100 > 110 > 111). So, a cube is less reactive than polyhedral. The final reactivity order is as follows rods > polyhedral > cubes. The same order is verified by Raman as defect concentration. Above 275°C, all catalytic system are found 100% efficient. Turn over frequency (TOF) per Cu atom showed the following order Cu/CeO<sub>2</sub> polyhedral = Cu/CeO<sub>2</sub> cubes > Cu/CeO<sub>2</sub> rods. It is proposed that at higher temperature copper species are coupled with O-Ce sites and catalyzes NO conversion on the CeO<sub>2</sub> (111) surface. XPS shows the absence of Cu<sup>+2</sup> state and FTIR verifies the CO adsorption on Cu<sup>+</sup> at 2115 cm<sup>-1</sup> and CO adsorption on Ce<sup>+3</sup> at 2172 cm<sup>-1</sup>. The presence of Cu<sup>+</sup> ions is mainly due to the following redox equilibrium  $\text{Cu}^{2+} + \text{Ce}^{3+} \rightleftharpoons \text{Cu}^{+} + \text{Ce}^{4+}$ . FTIR enlightens more on reaction mechanisms after CO adsorption, it undergoes to bidentate to polydentate formation and finally to CO<sub>2</sub> formation. Overall, the reaction scheme can be outlines as shown below:

1. CO adsorbed on Cu<sup>+1</sup> and Ce<sup>+3</sup> sites → with lattice oxygen it forms bidentate → It form polydentate → CO<sub>2</sub> released  
NO adsorbed-on defect sites → decomposition into N<sub>2</sub>O + N<sub>2</sub> + O → O was available to defects sites readily as compensation.

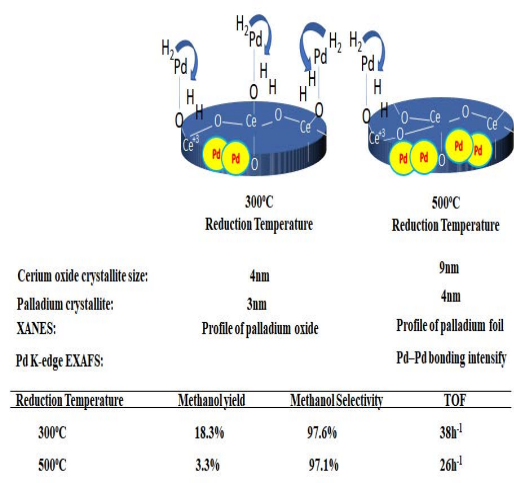
### CO hydrogenation

When ceria is exposed to H<sub>2</sub>, H<sub>2</sub> would be adsorbed and on subsequent heating H<sub>2</sub>O is desorbed and left an oxygen vacancy. It indicates ceria surfaces are hydroxyl enriched before reductive treatment and after reductive treatment (reduced ceria surface) have less hydroxyl and more vacancy. The vacancy may behave as H<sub>2</sub> reservoir that is needed for hydrogenation reaction.<sup>67</sup>

H<sub>2</sub> pretreatment → H<sub>2</sub>O removal → Vacancy formation → Vacancy as H<sub>2</sub> reservoir at high H<sub>2</sub> pressure

### CO to methanol

Yasuyuki Matsumura *et al.*,<sup>68</sup> synthesized 15% Pd supported on cerium oxide by coprecipitation method. Prior to a hydrogenation reaction, it is made to reduce in the presence of hydrogen at 300°C or 500°C. If a palladium catalyst is prepared by coprecipitation, there will be strong interaction between ultrafine Pd and Ce support. The cationic Pd species can present under reductive conditions. X-ray photoelectron spectroscopy shows the presence of Pd–O–Ce bond as well as presence of valence of Pd close to +1. Upon reduction of surface ceria, Pd–O–Ce would be affected. X-ray diffraction profiles of these 300°C and 500°C reduced samples show cerium oxide crystallite at 47.5° having size 4 and 9nm, palladium crystallite at 39.9° having size 3nm and 4nm respectively. XANES for low temperature reduced sample shows the profile of palladium oxide whereas high temperature reduced sample shows the profile of palladium foil. Pd K-edge EXAFS for reduced sample at 300°C shows a major peak for Pd–Pd bonding and a minor peak for Pd–O bonding. On further reduction up to 500°C, the peak for Pd–Pd bonding is intensified which indicates the increasing coordination number of Pd–Pd in the sample reduced at 500°C than at 300°C. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Pd catalyst are shown in Figure 9.



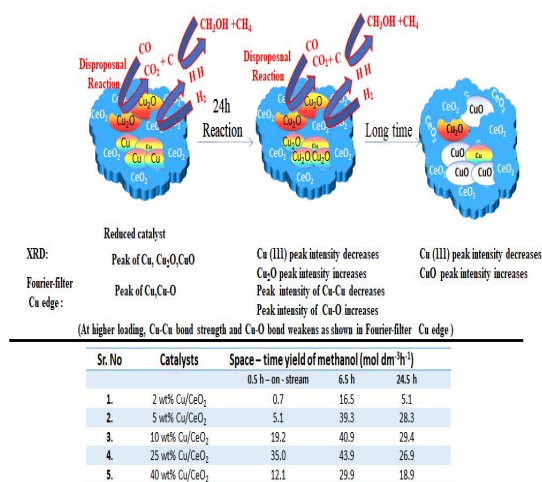
**Fig. 9. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Pd catalyst**

15 wt% Pd/CeO<sub>2</sub> (pre-reduced under H<sub>2</sub> at 300°C for 1 h) shows high catalytic activity for CO hydrogenation with hydrogen towards methanol in the initial stage of reaction and catalytic activity is stabilized after 15 h on-stream at 200°C at 2.0 MPa

pressure. The catalyst showed 97.6% methanol selectivity, 18.3% methanol yield during 24 h on-stream at 38 h<sup>-1</sup> TOF. Higher temperature reduction pretreatment (500°C) causes lower surface area and formation of larger Pd particles. So, such a catalyst showed 97.1% methanol selectivity and only 3.6% methanol yield at 26 h<sup>-1</sup> TOF. So, at lower temperature reduction pretreatment (300°C), smaller Pd particles are more active in the reaction.

Wen-Jie Shen *et al.*, synthesized<sup>69</sup> ceria supported copper catalyst by a co-precipitation method using copper acetate and cerium nitrate precursor solutions. These catalysts are subjected to H<sub>2</sub> pretreatment before employing it for CO hydrogenation reaction. XRD and FT-EXAFS of catalysts are performed before and after the reaction. After the reaction for 25 h, the crystalline peak intensities for metallic Cu in 10 wt% Cu/CeO<sub>2</sub> catalyst is decreased whereas over 25 wt% Cu/CeO<sub>2</sub> and 40 wt% Cu/CeO<sub>2</sub> catalyst, Cu<sub>2</sub>O and CuO crystalline phases are also observed in XRD profile. After the reaction, 14nm Cu<sub>2</sub>O crystallite is changed to 32nm metallic Cu crystallite over 25 wt% Cu/CeO<sub>2</sub> catalyst and in the same way 17nm Cu<sub>2</sub>O crystallite is changed to 33nm metallic Cu crystallite over 40wt% Cu/CeO<sub>2</sub> catalyst. Over 2 wt% Cu/CeO<sub>2</sub> catalyst, the weak FT-EXAFS peak of Cu–Cu interaction and rise of Cu–O interaction after 25 h reaction was observed which indicates high dispersion of metallic copper on lower loading. With increasing Cu loading up to 5wt%, Cu–Cu interactions become stronger. In H<sub>2</sub>-TPR reduction profile also 2wt% Cu supported over CeO<sub>2</sub> showed higher temperature reduction peak than 5wt% Cu supported over CeO<sub>2</sub>. However, on further increase of Cu loading 5-40% causes increase in the reduction temperature which is attributed to higher aggregation of CeO<sub>2</sub> grains about copper particles. Initially as found in FT-EXAFS profile just after pretreatment, metallic Cu particles will be appear that cause low catalytic activity toward CO hydrogenation initially. As time lengths, metallic copper convert into copper oxide and crystallite size of Cu remains constant but copper oxide (Cu<sub>2</sub>O) crystallite size is half of the metallic copper as found in XRD and FT-EXAFS. This Cu<sup>+</sup> species causes high catalytic activity<sup>70,74</sup>. The disproportionation

reaction of carbon monoxide into “carbon dioxide and carbon” and further under hydrogen, conversion of carbon into methane is proposed<sup>75</sup>. In product analysis, small amounts of water, CO<sub>2</sub> and methane are detected that signifies a possible oxidation of Cu metal (embedded in aggregated CeO<sub>2</sub>) by CO<sub>2</sub> or water. The reaction of CO and H<sub>2</sub> over Ce-Cu alloy possibly forms Cu–O–CH–O–Ce intermediate at the periphery between a Cu cluster and CeO<sub>2</sub> during methanol synthesis<sup>76</sup>. Later, oxidation to CuO or partial growth of cerium oxide crystallite may be the cause of catalyst deactivation. The activity of 25 wt.% Cu/CeO<sub>2</sub> was the remarkable at the initial stage of the reaction (35.0 mol dm<sup>-3</sup> h<sup>-1</sup> at 0.5 h and 43.9 mol dm<sup>-3</sup> h<sup>-1</sup> at 6.5 h), But at longer time interval as 24.5 h, the space time yield of methanol was decreased down to ~27% mol dm<sup>-3</sup> h<sup>-1</sup>. For longer time on stream, the activities of lower Cu loading were found beneficial. During 24.5 h, 5wt% Cu/CeO<sub>2</sub> and 10 wt.% Cu/CeO<sub>2</sub> showed 28.3 mol dm<sup>-3</sup> h<sup>-1</sup> and 29.4 mol dm<sup>-3</sup> h<sup>-1</sup> space time yield of methanol respectively. In terms of temperature, 10wt % Cu/CeO<sub>2</sub> shows maximum activity at 195°C than 162°C. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Cu catalyst are shown in Figure 10.



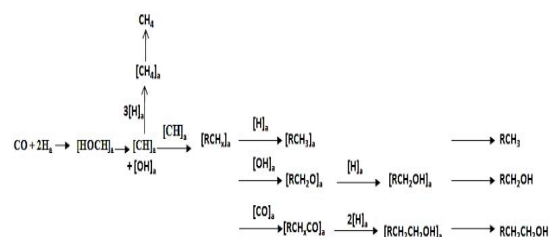
**Fig. 10.** The major characterization results and catalytic activity over CeO<sub>2</sub> supported Cu catalyst

So, it can be concluded that pre-reduction treatment and subsequent heating removes water from the surface. It causes less hydroxyl surface and more oxygen vacancy. The vacancy may behave as H<sub>2</sub> reservoir for hydrogenation

reaction. At lower pretreatment temperature, major presence of Pd–Pd bonding (metallic having smaller Pd crystallite size) and a minor peak for Pd–O bonding is responsible for H<sub>2</sub> dissociation and reaction with CO resulting in good catalytic activity towards methanol. However, some disproportional reaction can be accepted (2CO→CO<sub>2</sub> + C) which yields methane/ethane after dissociated Hydrogen interaction. In the case of Cu based systems, metallic copper is very poor in H<sub>2</sub> dissociation. As reaction passes, metallic Cu converts into Cu<sub>2</sub>O causing better H<sub>2</sub> dissociation and so better catalytic activity towards methanol. On prolonged TOS Cu<sub>2</sub>O convert into CuO again caused inferior catalytic activity towards methanol formation. Again, a disproportional reaction can be accepted (2CO→CO<sub>2</sub> +C) which yields methane/ethane after dissociated hydrogen interaction.

### CO to longer alkane and oxygenates

The higher activation energy has been found for direct C–O bond scission. Hydrogenation of CO over the surface of Co (0001) weakens the C–O bond.<sup>78</sup> Thereafter, the activation energy of C–O dissociation over Co is dropped down. The dissociated hydrogen assisted carbon intermediate may and may not undergo mutual chain propagation and is finally terminated by adsorbed hydrogen to form alkane. Further, Fischer Tropsch chain termination led to the formation of oxygenates by nucleophilic attack of hydroxyl groups or CO insertion among alkyl intermediates (R–CHx–). Again, at the termination step; the hydroxyl addition from CeO<sub>2</sub> ends up with an alcohol.



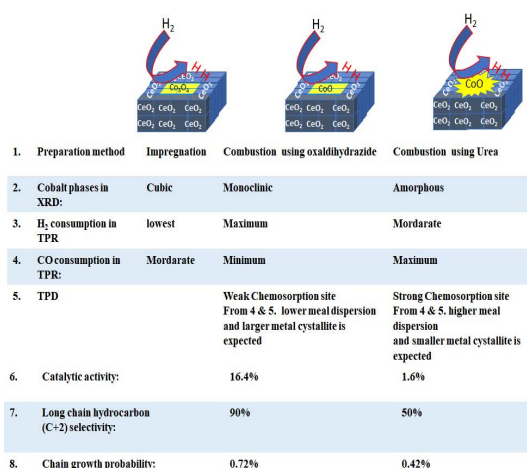
The reaction mechanism can be summarized in three steps: dissociation, chain propagation and chain termination. The reaction scheme of CO to hydrocarbon and oxygenates formation is shown in Table 2.

**Table 2: The reaction scheme of CO to hydrocarbon and oxygenates formation under the three steps**

Hydrocarbons (paraffin + olefin) contribution in Fischer Tropsch	Oxygenates contribution in Fischer Tropsch
CO dissociation step: $\text{CO} + 2\text{H}_a \rightarrow [\text{HOCH}]_a \rightarrow [\text{CH}]_a + [\text{OH}]_a$ Chain propagation step: $[\text{CH}]_a + [\text{CHx}]_a \rightarrow [\text{RCHx}]_a$ Chain termination step: $[\text{CH}]_a + 3\text{H}_a \rightarrow [\text{CH}_4]_a \rightarrow \text{CH}_4$ $[\text{RCHx}]_a + [\text{H}]_a \rightarrow [\text{RCH}_3]_a \rightarrow \text{RCH}_3$	Chain propagation step: $[\text{RCHx}]_a + [\text{OH}]_a \rightarrow [\text{RCH}_2\text{O}]_a$ $[\text{RCHx}]_a + [\text{CO}]_a \rightarrow [\text{RCHxCO}]_a$ Chain termination step: $[\text{RCH}_2\text{O}]_a + [\text{H}]_a \rightarrow [\text{RCH}_2\text{OH}]_a \rightarrow \text{RCH}_2\text{OH}$ $[\text{RCHxCO}]_a + 2[\text{H}]_a \rightarrow [\text{RCH}_2\text{CH}_2\text{OH}] \rightarrow \text{RCH}_2\text{CH}_2\text{OH}$

L. Spadaro *et al.*,<sup>79</sup> prepared Co/CeO<sub>2</sub> catalysts two methods one by impregnation method using copper nitrate aqueous solution over CeO<sub>2</sub> sample and second by combustion method by directly calcining the (NH<sub>4</sub>)<sub>2</sub>Ce(NO<sub>3</sub>)<sub>6</sub>·9H<sub>2</sub>O, Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O and oxalyl dihydrazide or Urea at 420°C. Cubic Co<sub>3</sub>O<sub>4</sub> phase in impregnation sample, monoclinic CoO phase in “combustion method using oxalyl dihydrazide” and amorphous phase in “combustion method using urea” was found in XRD pattern. Two regions of H<sub>2</sub> consumption 250–500°C and 500–1000°C were found in H<sub>2</sub>-TPR profile which was attributed to a reduction of Co-species and ceria carrier respectively. H<sub>2</sub> consumption for impregnated sample was lowest and for “combustion using oxalyl dihydrazide” sample was maximum. CO consumption for catalyst prepared by “combustion using oxalyl dihydrazide” method was minimum (1.7–2.7 μmol g<sup>-1</sup>cat) and it had 0.2-1.2% metal dispersion. It indicates that such a catalyst (prepared by combustion using oxalyl dihydrazide) had very weak chemisorption sites located on the high-index plane of large Co particles. Catalysts prepared by “combustion using urea” method had maximum CO consumption (97 μmol g<sup>-1</sup>cat) claiming maximum metal dispersion (13.4%). That means catalysts prepared by combustion using urea had strong chemisorption sites that are associated with greater degree of coordinative unsaturation in small metal crystallites. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Co catalyst are shown in Figure 11.

Catalyst prepared by combustion (Urea) has worst catalytic activity (XCO=1.6%) and selectivity of long chain hydrocarbon about 50% to C<sup>2+</sup> (chain-growth probability 0.42) whereas catalyst prepared by combustion (oxalyl dihydrazide) has best activity (XCO =16.4%) and overall hydrocarbon yield >90% (chain-growth probability 0.72).

**Fig. 11. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Co catalyst**

M. K. Gnanamani *et al.*, synthesized 80 supported Pt–Co catalysts by incipient wetness impregnation method. H<sub>2</sub>O and D<sub>2</sub>O dissociate into surface hydroxyl (OH or OD) on reduced ceria surface. Deuterium has specific physical properties than hydrogen towards CO activation and Dissociation constant of water. The activation energy of CO activation with deuterium is lower (than hydrogen) as well as dissociation constant of water is inferior for deuterium oxide. It is interesting to note that by changing the feed from H<sub>2</sub>/CO to D<sub>2</sub>/CO (D is deuterium), products are more shifted towards hydrocarbon than oxygenates because on using deuterium the surface hydroxyl over ceria would be lower and concentration of D over Co is higher. Nearly ~87% hydrocarbon and only 13% oxygenates are formed with D<sub>2</sub>/CO feed (against 53% hydrocarbon and 45 oxygenated with H<sub>2</sub>/CO feed) over CeO<sub>2</sub> supported Pt–Co catalysts. Again, the relative rate of H<sub>2</sub>O formation to rate of CO consumption (i.e., -r(H<sub>2</sub>O)/-r(CO)) is higher for deuterium in the feed than hydrogen.



Gnanamani *et al.*,<sup>80</sup> synthesized CeO<sub>2</sub> supported Pt–Co catalysts by incipient wetness impregnation using 5 and 15 wt% Co(NO<sub>3</sub>)<sub>2</sub>·6H<sub>2</sub>O precursor solution over CeO<sub>2</sub> and subsequent impregnation of 0.5 wt.% Pt over dried Co–Ce catalyst. The TPR profile of CeO<sub>2</sub> composed of a low temperature broad reduction peak at 450°C ascribed to surface ceria reduction and a high temperature reduction peak at 750°C attributed to bulk ceria reduction. On Pt loading, low temperature peaks split into 150 and 250°C and 200 and 400°C which are attributed to sequential reduction of Co<sub>3</sub>O<sub>4</sub> to CoO to Co respectively. On increasing Co loading, the Pt/Co ratio is higher in 5%Co–0.5%Pt/CeO<sub>2</sub> than 15%Co–0.5%Pt/CeO<sub>2</sub> catalyst. Pt presence influences the reduction of cobalt to much lower temperatures. So, the reduction peak of 5%Co–0.5%Pt/CeO<sub>2</sub> is towards a relatively lower temperature than 15%Co–0.5%Pt/CeO<sub>2</sub> catalyst. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Pt–Co catalyst is shown in Figure 12.

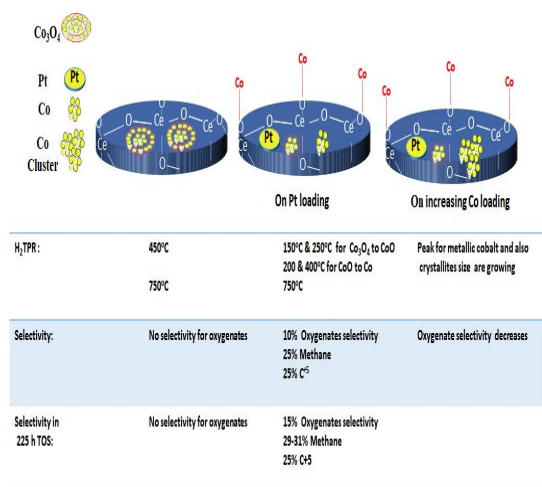


Fig. 12. The major characterization results and catalytic activity over CeO<sub>2</sub> supported Pt–Co catalyst

The activity is found to depend on space velocity, time on stream and Co loading. As the space velocity decreased from 1.0 to 0.2 ml/hgcat, CO conversion reached a consistent value of 25%. Methane as well as C<sub>5</sub>+ selectivity remains about ~25%. On increasing TOS to 225 h, methane selectivity keeps raising to 29.0-31.0% and total oxygenates content increases up to ~15%. On increasing time on stream, lower chain oxygenates contents (30–35 mol% are C<sub>2</sub>, 17–25 mol% are C<sub>3</sub>, and 12–14 mol% are C<sub>4</sub> alcohols with 0.61–0.65 chain growth probability) increased whereas the

higher oxygenates content decreased. On increasing Co loading, the particle size is increasing. Again, the relative area of metallic cobalt to that of the perimeter area decreases. The earlier one (relative area of metallic cobalt) induces traditional FT termination, although the later one (periphery area) promotes termination by oxygenate synthesis intermediates.

Overall it can be concluded that cobalt based system catalysts behaves differently after hydrogenation of CO, [HCOH]a is remained adsorbed to the catalyst surface and dissociate into dissociates hydrogen assisted carbon intermediate [CH]a and [OH]a. dissociated hydrogen assisted carbon intermediate undergoes chain propagation or in between insertion of [CO]a/[OH]a and finally termination by adsorbed hydrogen [H]a. It results in longer alkane and alcohols. It is better to work with a catalyst system having Pt–Co where Pt induces the reduction of cobalt species to much lower temperature. The product is shifted to longer alkane if D<sub>2</sub>/CO feed is used in place of H<sub>2</sub>/CO feed because of easier dissociation of D<sub>2</sub> than H<sub>2</sub>.

### CO to Isobutene

W. Khaodee *et al.*, synthesized<sup>81</sup> nanoscale ceria (CeO<sub>2</sub>) by the precipitation method. Tetragonal ZrO<sub>2</sub> phases are counted for acidity of the sample. However, at about 30nm crystalline size at room temperature, tetragonal ZrO<sub>2</sub> phase is not stabilized<sup>82</sup>. So, micron level ZrO<sub>2</sub> has no tetragonal phase. Additionally micro scale catalysts had only few acid and basic sites. So, the micron scale ZrO<sub>2</sub> and CeO<sub>2</sub> catalyst system is inferior towards CO to hydrocarbon conversion than nano scale ZrO<sub>2</sub> and CeO<sub>2</sub> catalyst. Micron scale ZrO<sub>2</sub> was selective for C<sub>3</sub> hydrocarbon and micro scale CeO<sub>2</sub> was selective to C<sub>1</sub> hydrocarbon but they are not selective for isobutene. In nanoscale level, the differences in both acid and base sites in ceria (having single fluorite phase) can be attributed to the various crystallite sizes of catalysts whereas in ZrO<sub>2</sub> (having monoclinic and tetragonal phase), it could be attributed to amount of both phases and crystallite size of catalyst. From the ammonia and CO<sub>2</sub>-TPD results it was evident that In ZrO<sub>2</sub>, acid amount increases with increasing tetragonal phase till 29% and then decreases with increasing tetragonal phases while basic amount increases with growing ZrO<sub>2</sub> tetragonal phase. The nanoscale



CeO<sub>2</sub> has the weak as well as moderate base sites. Iso-butene synthesis (from CO) needs both acid sites and basic sites. Nanoscale ZrO<sub>2</sub> retains both types of acid and basic sites, so nano scale ZrO<sub>2</sub> is most selective for iso-butene selectivity whereas in mean of activity (CO conversion) nano level CeO<sub>2</sub> is best. CO hydrogenation shows steady state rate (constant

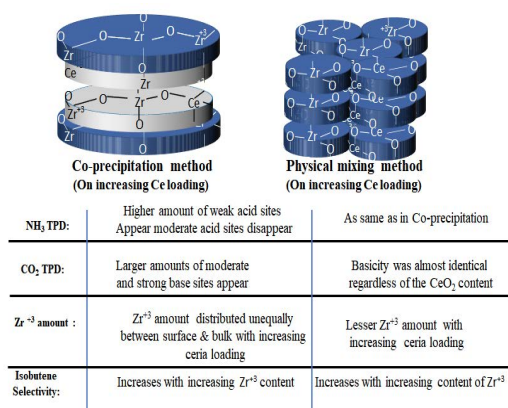
activity) after 20 hours. However, by optimizing the reaction condition,<sup>83</sup> CO conversion reached upto 16.3% with 48.6% iso-C4 selectivity at 698 K, 5.0 MPa, GHSV = 720 h<sup>-1</sup> and CO/H<sub>2</sub> = 1:1. Acidity, basicity and activity profile of CO to hydrocarbon conversion over micro and nano scale ZrO<sub>2</sub> and CeO<sub>2</sub> catalyst are shown in Table 3.

**Table 3: Acidity, basicity and activity profile of CO to hydrocarbon conversion over micro and nano scale ZrO<sub>2</sub> and CeO<sub>2</sub> catalyst**

	Micron level (ZrO <sub>2</sub> )	Micron level (CeO <sub>2</sub> )	Nano level (ZrO <sub>2</sub> )	Nano level (CeO <sub>2</sub> )
Acidity	Only a few acids sites having no tetragonal phase.	Only a few acid sites	Acidity increases with increasing tetragonal phases till 29% then decreases	No acid sites
Basity	Only a few base sites	Only a few base sites	Basicity increases with increasing tetragonal phases	weak basic sites and moderate base sites
CO conversion selectivity	Low (0.19%) Isobutene: zero C3: 77.4 C2: 10.8% C1: 11.8%	Low (1.02%) Isobutene: zero C1: 69.2% C2: 22% C1: 8.8%	High (1.47%) Isobutene: 85% C3: 9.2% C2: 2.6% C1: 2.7%	High (4.07%) Isobutene: 57% C3: 18.6% C2: 14.4% C1: 9.4%

W. Khaodee *et al.*, synthesized<sup>84</sup> zirconia-ceria mixed oxide by coprecipitation as well as the physical mixing methods by using following mole proportion of cerium salt precursor and zirconium salt precursor; 20:80, 40:60, 60:40 and 80:20. In the coprecipitation method, CeO<sub>2</sub> was incorporated into ZrO<sub>2</sub> and caused an increase in surface area of the catalyst, decrease of ZrO<sub>2</sub> crystallite size. CeO<sub>2</sub> was also deposited in pores and so pore volume also decreased. In both preparation methods, it is found that below 12.7% ceria content, ammonia TPD profile is the sole nearer to ZrO<sub>2</sub> which had weak as well as moderate acid sites regions. CeO<sub>2</sub> had large amount of moderate as well as strong basic sites. On increasing Ce (>12.7%) loading, TPD profile changed to the pattern of sole CeO<sub>2</sub> that means moderate acid sites disappeared and large amounts of moderate and strong basic sites had grown. Overall, due to interaction between zirconia and ceria (as formation of Zr–O–Ce bonds), acid sites were decreased. In physically mixing method, acid profile is as same as co-precipitated one but basicity remains same regardless of the CeO<sub>2</sub> content whereas in coprecipitation method, CeO<sub>2</sub> incorporation in ZrO<sub>2</sub> builds up large amounts of moderate as well as strong base sites. However, on increasing loading of CeO<sub>2</sub>, the number of base sites was diminished.

The ESR spectrum shows different intensity of Zr<sup>4+</sup> peaks with different loading in each preparation method. The selectivity of isobutene (from CO hydrogenation) depends on the intensity of Zr<sup>4+</sup> in both co-precipitated as well as physically mixed ZrO<sub>2</sub>–CeO<sub>2</sub> catalysts. Physically mixed catalysts show lesser Zr<sup>4+</sup> amount with increasing ceria loading and so, selectivity of isobutene also falls down accordingly. In a co-precipitation method, Zr<sup>4+</sup> intensity of different ceria-loaded samples depends on amount of ceria at the surface or in the bulk. So, Zr<sup>4+</sup> intensity does not follow a trend with increasing ceria loading. But isobutene selectivity with Zr<sup>4+</sup> intensifies as follows the same trend. So, it is strongly suggested that the Zr<sup>4+</sup> ion is involved in CO hydrogenation to isobutene. In the physical mixing method, more amount of Zr<sup>4+</sup> was found up to CeO<sub>2</sub> content < 69.2%. So, the catalyst prepared by the physical mixing method had better selectivity to isobutene than the catalyst prepared by the precipitation method. It can be proposed that in this type of catalyst system a control of Chain propagation step of [HC]a (In branch manner) and then insertion of [OH]a at the end. It forms iso-butanol. Due to zirconia acidity (especially the contribution of Zr<sup>+3</sup> oxidation state), Iso-butanol may be proposed to form iso-butene. The major characterization results and catalytic activity over CeO<sub>2</sub>-ZrO<sub>2</sub> catalyst is shown in Figure 13.



**Fig. 13. The major characterization results and catalytic activity over CeO<sub>2</sub>-ZrO<sub>2</sub> catalyst**

Ceria-titania having molar ratio 0.25–9 was synthesized by sol–gel method. It has no TiO<sub>2</sub> phase even TiO<sub>2</sub> amount is present in catalyst up to 10–50 mol% but CeO<sub>2</sub>–TiO<sub>2</sub> (8:2) catalyst had crystalline Ce<sub>2</sub>O<sub>3</sub>.<sup>83</sup> However, on increasing TiO<sub>2</sub> loading, crystallite size of CeO<sub>2</sub> was decreased because ionic radius of Ti<sup>4+</sup> (0.64Å) is smaller than Ce<sup>4+</sup> (0.97Å).<sup>85</sup> The surface area, activity and selectivity of hydrocarbon of ceria-titania composite oxides are higher than pure titania and ceria. Overall, CeO<sub>2</sub>–TiO<sub>2</sub> (8:2) catalyst gave CO conversion 22.9% and iso-C4 selectivity 44.4%. As reaction steps were exothermic, increase of reaction temperature was found disadvantageous over the reaction's thermodynamics, especially for iso-C4. Increase in reaction temperature up to 748K resulted into 40% CO conversion and 64% hydrocarbon selectivity. At 698 K, the selectivity of iso-C4 was maximum value whereas the selectivity of C1–C3 hydrocarbon was found minimum.

On increasing pressure from 1 to 5 MPa, CO conversion increased from 12% to 22%. This is in accordance with thermodynamics where decrease in molecular numbers is favored on increasing pressure. In the mean of Iso-C4 selectivity, pressure reached to maximum at about 3 MPa. However, on

higher pressure than 3MPa, the reverse tendencies of conversion and iso-C4 selectivity was observed. At higher GHSV, water was de-absorbed easily from catalysts' surface and thus CO<sub>2</sub> formation by water gas shift reaction was limited to some extent and So, CO<sub>2</sub> selectivity was diminished slightly. The decrease of iso-C4 and C1–C3 percentage in hydrocarbons was directly related to the relatively increase of C5+ percentage. After 40 h, CO conversion and hydrocarbon selectivity decreased slightly but iso-C4 percentage in hydrocarbons dropped from 44% to 35%.

So, it can be concluded that when isobutene is targeted, dopant free systems are found more promising. ZrO<sub>2</sub> nano level (having both acid and basic sites) and CeO<sub>2</sub> nano level (having only basic sites) are active for CO conversion 1.5% and 4 % respectively in which ZrO<sub>2</sub> is more selective for isobutene (85%). Zirconia in ceria catalyst (CeO<sub>2</sub>-ZrO<sub>2</sub>) has a large number of Basic sites and weak acid sites as well as Zr<sup>3+</sup> distribution in surface as well as bulk. It showed a rise in conversion to 16.3% but decrease in 48.6% iso-C4 selectivity. The Iso-C4 selectivity is chiefly dependent on Zr<sup>3+</sup> concentrations over the surface. Under the same reaction conditions when Ti component was incorporated into CeO<sub>2</sub> (CeO<sub>2</sub>–TiO<sub>2</sub> (8:2), the 22.9% CO conversion as well as 44.4% iso-C4 selectivity were achieved.

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## Conflict of interest

The author declare that we have no conflict of interest.

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