



## Synthesis, Characterization and Thermal Properties of $\text{Fe}_2\text{TiO}_5$ /Cellulose and Cellulose Acetate Nanocomposite

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### ABSTRACT

Cellulose and cellulose acetate/ $\text{Fe}_2\text{TiO}_5$  nanocomposites have been synthesized successfully. Nanocomposites indicate a ferromagnetic paramagnetic behavior, as evidenced by using vibrating sample magnetometer (VSM) at room temperature. Fourier transform infrared spectrometry (FTIR), scanning electron microscopy (SEM) and simultaneous thermal analysis (STA) respectively, to characterize, diagnosis, morphology and particle size, and to measure the thermal properties of samples. STA investigations reveal that the thermal stability of the cellulose and cellulose acetate is significantly enhanced with the addition of nanofillers. The results indicated that  $\text{Fe}_2\text{TiO}_5$  nanopowders were distributed in cellulose and cellulose acetate matrix with particle size between 25 and 75 nm.

**Key words:** Cellulose acetate, nanocomposite, STA, VSM.

### INTRODUCTION

At present, cellulose is the most abundant polymer available worldwide with an estimated annual natural production of  $1.5 \times 10^{12}$  tons and considered as an almost inexhaustible source of raw materials<sup>1,2</sup>. As a raw material of an enormous underutilized energy resource for the production of paper, panel products, chemicals, and other industrial products, cellulose has received much attention around all over the world. In recent years,

there has been strong emphasis to develop new cellulose-based materials because of the biodegradability and renewable aspects of these materials<sup>3</sup>. Acetylation of cellulose with acetyl chloride or acetic anhydride has been known for a long time. Cellulose acetate is one of the most commercially important cellulose derivatives. It is widely used in textiles because of its low cost, toughness, gloss, high transparency, natural feel, and other favorable aesthetic properties. Cellulose acetate fibers in cigarette filters are designed to absorb vapors and accumulate particulate smoke

components. Cellulose acetate is also used as a carrier for photographic negatives, motion picture film (celluloid), microfilm, microfiche, and audio tape<sup>3-5</sup>. In addition, the acetylation of cellulose is also widely used for the protection of hydroxy groups and the purification and structural elucidation of natural products. Various methods have been developed for producing cellulose acetates, in which acetic anhydride and acetyl chloride are commonly used as acetylating reagents. Industrially, cellulose acetates are often produced by reaction of cellulose with an excess of acetic anhydride in the presence of sulfuric acid or perchloric acid as the catalysts<sup>6</sup>. Titanium-substituted iron oxides are widespread in nature and represent an important mineral resource for the commercial extraction of both iron and titanium<sup>7</sup>. Mixed metal oxides have been widely investigated since they have interesting catalytic properties. Chemical properties of the active sites can be significantly modified by mixing oxides, in the form of solid solutions, or by supporting the oxide catalyst on another oxide. There has been growing interest in iron titanium oxide as a good candidate for new optical fibers, and as a sensor material for the detection of NO<sub>2</sub><sup>8</sup> and gas sensing applications. The polycrystalline ferrites have been studied for several years due to their wide use as magnetic materials for telecommunications audio and video power transformers and many other applications. The crystallographic, electrical and magnetic properties depend strongly on the stoichiometry, preparation conditions and particle size. In this study, cellulose and cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites with different cellulose and cellulose acetate: Fe<sub>2</sub>TiO<sub>5</sub> ratios (10% and 20%) were prepared and their Synthesis, characterization and thermal properties was investigated. The composites made from mineral and polymeric compounds, cover their disadvantage. And produce less flammable, more mechanical and biodegradable products<sup>9</sup>. The properties of ceramic and polymeric composites are function of properties of reagents. In the other hand they depend on composition percent, the size of ingredients and the manner of components scattering in the composite<sup>10</sup>. The most studies were carried out on derivatized polymers from oil resources such as poly phenylene sulfide, cyclic olefin, copolymer, epoxy and acryl derivatives and very limited researches have been accomplished

on properties of composites made from ceramic compounds and biodegradable polymers. Finally it is worth mentioning that all of the composite materials could be magnetized. Thus, they could possibly be used in advanced separation processes induced by external magnetic field (separation due to pore structure and due to magnetism), for controlled drug delivery or in more common applications of polymer-iron oxide composites such as sound recording media (magnetic tapes).

## EXPERIMENTAL

Cellulose and cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites were prepared along a synthetic procedure as summarized in Fig.1. Materials used in this work were Iron acetyl acetonate, tetrabutyl titanate, stearic acid; cellulose and cellulose acetate were all of Merck. Fe<sub>2</sub>TiO<sub>5</sub> nanoparticles were prepared by a modified wet-chemistry synthesis method which is described in the literature<sup>11</sup>. In this way, a fixed amount of Iron acetyl acetonate was added to the melted stearic acid and dissolved. Then, stoichiometric tetrabutyl titanate was added to the solution, stirred to form sol, naturally cooling down to room temperature, and being dried to obtain dried gel. Finally, the gel was calcined at 900°C in air to obtain nanopowders of Fe<sub>2</sub>TiO<sub>5</sub>.

The quantities of ceramic nano particles in the composite were 10 and 20 volume percent respectively. In order to prepare the desired composites, at first, the cellulose and cellulose acetate were weighed in the base of their volume percent of specific weight calculations, then they were placed in to a beaker. In order to uniform distribution of ceramic nano particles in the blank, the polymer was solvated. In this stage the pure acetone (99 % purity) was used as suitable solvent for cellulose and cellulose acetate. After complete dissolution of cellulose polymer in the acetone, ceramic nano particles were added to solution in the base of their calculated volume percent. The solution was stirred with electrical stirrer to produce an uniform mixture. In the stage of solvent vaporizing, in order to homo scattering of ceramic nano particles in cellulose blank, the ultrasonic apparatus was applied. After solvent vaporizing, the prepared combined compounds, was grinded to obtain the monotone powder. The

formation of process and structural characterization of cellulose and cellulose acetate /  $\text{Fe}_2\text{TiO}_5$  phases have been investigated by STA, FTIR, VSM and SEM. Simultaneous Thermal Analysis experiments were performed by STA(model of PL-STA-1640) in air to investigate the calcinations temperature and possible phase transformation from  $25^\circ\text{C}$  to  $500^\circ\text{C}$  with a heating rate of  $5^\circ\text{C}/\text{min}$ . The FTIR spectrum was recorded with a model perkin Elmer spectrum RX1 of Fourier transform infrared spectrometry by using KBr pellet. The SEM pictures were recorded with KYKY Model EM 3200 instrument at the accelerating voltage of 25Kv. Magnetisation measurement is carried out using vibrating sample magnetometer (VSM; BHV-55, Riken, Japan) at room temperature.

## RESULTS AND DISCUSSION

### FT-IR Analysis

Fig. 2 and Fig.3 show the FT-IR spectras of the cellulose /  $\text{Fe}_2\text{TiO}_5$  nanocomposite of 10% and 20% and cellulose acetate /  $\text{Fe}_2\text{TiO}_5$  nanocomposite of 10% and 20% respectively. A band at  $3429\text{ cm}^{-1}$  in Figs. 1 and 2 is attributed to the O-H stretching vibration of hydroxyl group of cellulose and cellulose acetate. The peak due to the aliphatic C-H stretching vibrations appeared around  $2931\text{ cm}^{-1}$ . The absorption peak observed around  $1722\text{ cm}^{-1}$  may be due to the carbonyl (C=O) stretching vibration of the  $\pm$ -keto carbonyl present in the cellulose and cellulose acetate thus confirming the reaction between the cellulose and cellulose acetate and the  $\text{Fe}_2\text{TiO}_5$ . Furthermore, the bands around  $1429\text{ cm}^{-1}$ , are associated with C-H in plane deformation of C-H groups of the cellulose and cellulose acetate. While the bands around  $1033\text{ cm}^{-1}$  involve the C-O stretching vibrations of aliphatic primary and secondary alcohols in cellulose and cellulose acetate. In this spectrums, the absorption peaks under the  $800\text{ cm}^{-1}$  is assigned to Fe-O band of  $\text{Fe}_2\text{TiO}_5$  nanoparticles.

The morphology of pure  $\text{Fe}_2\text{TiO}_5$  and nanocomposites were evaluated by SEM to observe the distribution of nanoparticles within the extruded materials. Fig. 4. shows micrographs of a cryofractured surface of the nanocomposites. Moderate nanoparticle dispersion is seen in these

micrographs. However, in spite of using acetone for preventing the coalescence of nanoparticles, partial coalescence was unavoidable especially at higher nanoparticle content. As seen in Fig. 4c and e, many particles were larger than 40–60 nm (original size). These particles had undergone coalescence and a coarse coalescence was seen for cellulose and cellulose acetate /  $\text{Fe}_2\text{TiO}_5$  nanocomposites of 20 wt%. A good dispersion of nanofillers within the cellulose and cellulose

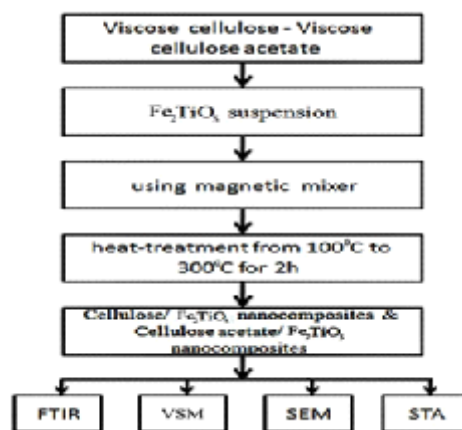


Fig. 1: Flowchart for the preparation of cellulose and cellulose acetate /  $\text{Fe}_2\text{TiO}_5$  nanocomposites

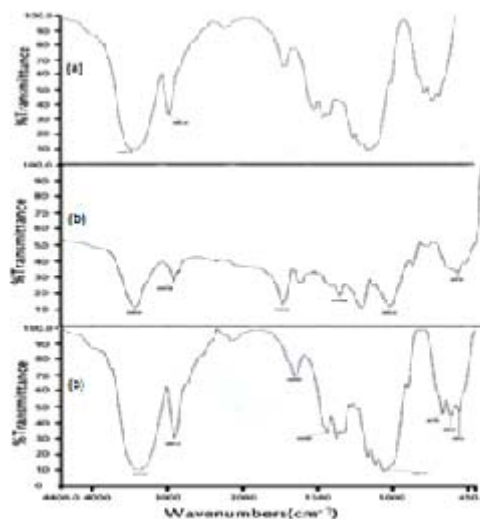


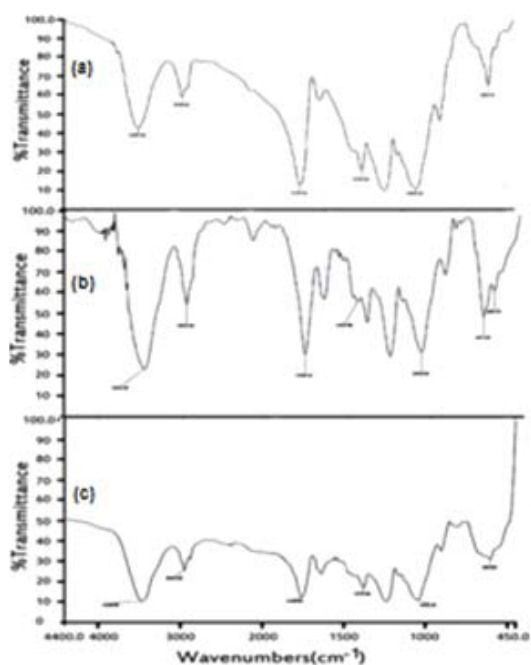
Fig. 2: FT-IR spectra of (a) cellulose, (b) cellulose /  $\text{Fe}_2\text{TiO}_5$  nanocomposite with a nanoparticle loading of 10 wt%, (c) cellulose /  $\text{Fe}_2\text{TiO}_5$  nanocomposite with a nanoparticle loading of 20 wt%

acetate matrix could change the dynamic mechanical properties of the nanocomposites even at lower nanofiller loadings owing to enhanced filler-matrix interaction. This is due to the intrinsic properties of the inorganic nanofillers. The surface morphology of the obtained nanocomposites was investigated by scanning electron microscopy (SEM). Particles have agglomerated grainy structure. Scanning electron microscopy (SEM) characterizations reveal the uniform coating of polymer on the filler surface and a good dispersion of the nanofillers within the polymer matrix. The particle size was estimated between 25-75nm.

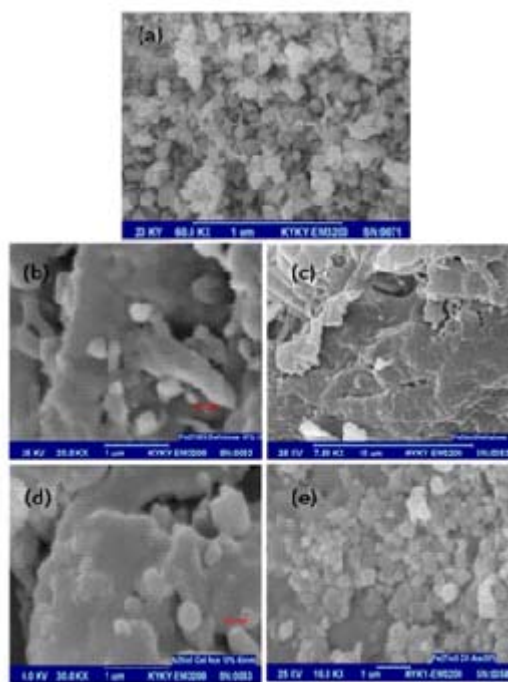
**Thermal Analysis**

Fig. 5. shows the STA curves of cellulose and cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites. The thermogram of pure cellulose and cellulose acetate shows that the initial mass loss is due to the loss of water molecules, the very next mass loss may be attributed to the loss of oligomer and the subsequent rapid mass loss is occurred due to the

degradation of the polymer chain. But in cellulose and cellulose acetate/Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites mass loss occur slowly up to 500 °C due to removal of dopant molecules from the polymer structure. Rapid mass loss occurs at around 500 °C due to rapid degradation of polymer chain. This thermogravimetric analysis indicates better thermal stability of the cellulose and cellulose acetate / Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites than that of pure cellulose and cellulose acetate. The better thermal stability of cellulose and cellulose acetate/Fe<sub>2</sub>TiO<sub>5</sub> composite can be explained by the dominance of the benzenoid structure. In both of two Figures, the first weight losses in the temperature range from 50°C to 100°C, is attributed to the elimination of moisture and adsorbed water in the samples. The major weight loss of all the samples From 250°C to 500 °C is due to a thermal decomposition of the Organic substances, that two peaks exist in 300°C and 450°C, confirm it. By comparison between Fig.a. and Fig.b. , results indicated that STA curves of two samples are not very different. The weight loss curve



**Fig. 3:** FT-IR spectra of (a) cellulose acetate ,(b) cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with a nanoparticle loading of 10 wt%,(c) cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with a nanoparticle loading of 20 wt%



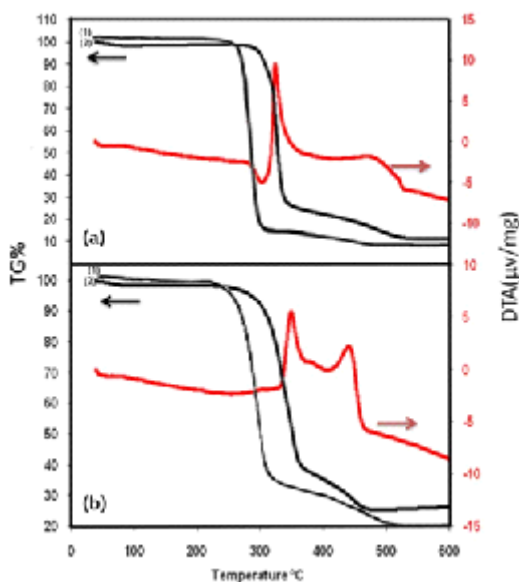
**Fig. 4:** SEM images of (a) Fe<sub>2</sub>TiO<sub>5</sub> nanoparticles (b) Cellulose/Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with Fe<sub>2</sub>TiO<sub>5</sub> content of (10) wt% and (c) (20) wt% (d) Cellulose acetate/Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with Fe<sub>2</sub>TiO<sub>5</sub> content of (10) wt% and (e) (20) wt%

of 20% sample has the lower (decline), since in this sample, the amount of polyaniline is lower than the 10% sample. (This result indicates that the thermal stability of polyaniline/Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites is improved with the addition of Fe<sub>2</sub>TiO<sub>5</sub> nanoparticles.)

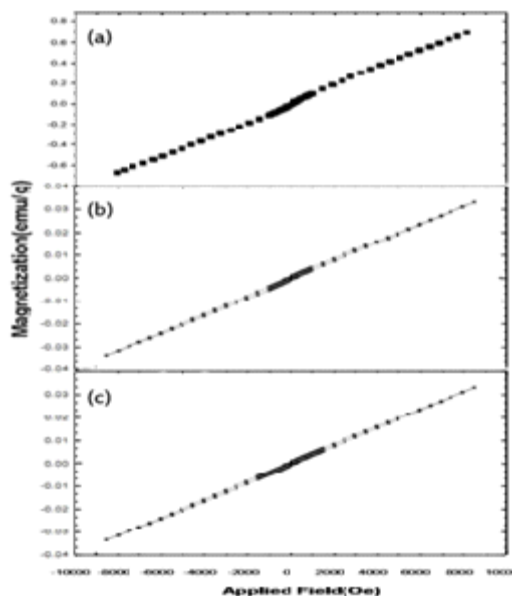
**Magnetic Properties**

Fig. 6 shows the field dependent magnetization curves of Fe<sub>2</sub>TiO<sub>5</sub>, cellulose and cellulose acetate / Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite of 20wt%. Iron titanates are reported as ferrimagnetic materials<sup>12</sup>, but specifically an antiferromagnetic

ordering with weak ferromagnetism has been predicted for Fe<sub>2</sub>TiO<sub>5</sub><sup>13</sup>. Under applied magnetic field Fe<sub>2</sub>TiO<sub>5</sub>, and cellulose and cellulose acetate / Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites show the positive magnetizations. It indicates the ferromagnetic behavior for Fe<sub>2</sub>TiO<sub>5</sub>, cellulose and cellulose acetate / Fe<sub>2</sub>TiO<sub>5</sub> nanocomposites of 20wt% and their magnetization values are 0.7, 0.03 and 0.13 emu/g, respectively. With increase of Fe<sub>2</sub>TiO<sub>5</sub> content in cellulose and cellulose acetate, magnetization increases. The variation of magnetization value is due to different amounts of Fe<sub>2</sub>TiO<sub>5</sub> in cellulose and cellulose acetate.



**Fig. 5:** STA curves of (a.1) cellulose ,(a.2) cellulose /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with a nanoparticle loading of 10 wt% and STA curves of (b.1) cellulose acetate ,(b.2) cellulose acetate /Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite with a nanoparticle loading of 10 wt%



**Fig. 6:** VSM curves of (a) Fe<sub>2</sub>TiO<sub>5</sub> (b) Cellulose / Fe<sub>2</sub>TiO<sub>5</sub> (20 wt%) and (c) Cellulose acetate/ Fe<sub>2</sub>TiO<sub>5</sub> (20 wt%)

**CONCLUSIONS**

In this research ,two kinds of composite were synthesized from two biodegradable polymers. These polymers are derivated from reproducible resources: cellulose and cellulose acetate with Fe<sub>2</sub>TiO<sub>5</sub> nanoparticles as ceramic nanoparticles. Results ,show that ,the process of nanoparticles produce and composites, with

combination of various percents is possible and leads to prepare of compact composites with equal distribution of ceramic nanoparticles .In IR spectroscopy comment of nano composite the presence of all elements are specified using the pick positions and references. The results of scanning electron microscopy (SEM) ,showed the nano composites in the scale of micro .Thermo analysis showed that no pick it meansthat all kinds

of organic compounds were decomposed was observed at high ten perture up to 509°C. This study also showed, the synthesised cellulose / Fe<sub>2</sub>TiO<sub>5</sub> nanocomposite has indicated a ferrimagnetic paramagnetic behaviour, as

evidenced by using VSM at room temperature. Simultaneous thermal Analysis (STA) reveals an enhanced thermal stability of the nanocomposites with the addition of nanoparticles as compared to that of pure cellulose and cellulose acetate.

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