



Study of the Alternative Renewable Energy Resources for Industrialization of Advanced Oxidation Wastewater Treatment Processes: Feasibility and Cost Estimation

AZADEH SHAMSI KASMAEI¹, MOHAMMAD KAZEM ROFOUEI^{1*},
MOHAMMAD EBRAHIM OLYA² and MOHAMED ZIAULLA³

¹Faculty of Chemistry, Kharazmi University, P. O. Box: 15719-14911, Tehran, Iran.

²Department of Environmental Research, Institute for Color Science and Technology,
P.O. Box: 16765-654, Tehran, Iran.

³Department of Chemistry, Impact College of Engineering and Applied Sciences,
Bangalore-560 092, Karnataka, India.

*Corresponding author E-mail: rofouei@khu.ac.ir

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ABSTRACT

Technical feasibility and economical feasibility are needed for wastewater treatment technologies to be suitable for use in the industry. In this regards, the application of an electrical power source to produce active radicals is one of the most important restrictions of application of advanced oxidation processes (AOPs) method for wastewater treatment, but there are hardly any exhaustive reports which address the issue of economical feasibility of these techniques on industrial scale. In this study, we estimated the expenses of dye removal from wastewaters using two established AOPs technologies (photocatalytic and non-photocatalytic). The impact of using alternative renewable energy sources on the cost was examined and compared in different regions of the world. This approach acts in favor of helping them to employ different economical energy sources for improving the performance of application of AOPs which would be more effective for helping to decrease the expenses of wastewater treatment in future.

Keywords: Cost estimation, EEO, AOPs, Renewable sources, Wastewater treatment.

INTRODUCTION

The continuous development in science and technology that makes attraction for greater demand on using novel techniques can be exploited for human in order to live safer. Actually, one of the most important problem for human health

is the hazardous wastewaters containing the industrial and chemical products. In other words, the negative effects of special industrial wastewaters that are produced by a wide range of industrial manufactories; fabric, woven, leather, textile, paper, cosmetic, pharmaceuticals, paint, food processing, agricultural production, etc.^{1,2} Similar to energy, there



is an enhancing trend for water use as supplies of traditional resources power become diminishing because of overuse, waste, cost and pollution. The extensive water consumption in different industries led to the generation of high amounts of wastewater. Wastewaters containing chemical compounds can potentially be carcinogenic or mutagenic which detrimental impacts on the survival of microorganisms, aquatic life and environmental health.³ Indeed, application of traditional techniques as the physicochemical treatments, are expensive and consume lots of energy.⁴ Other treatments methods cannot completely mineralize pollutants and only transfer from one phase to another. Recently, advanced oxidation processes (AOPs) have been employed as alternative techniques to the conventional methods which are highly effective, but are not economical in industrial scale. AOPs, based on the generation of non-selective and highly reactive species like $^{\circ}\text{OH}$ can work as initiators of the oxidative degradation process.⁵⁻⁷ In order to tackle the problem of drinking water contamination, development of advanced, cost-effectiveness and promising water treatment technique to treat wastewater in some countries with arid climate conditions and sunlight ubiquitous, few precipitation and long-lasting drought can be considered as a critical necessity. In AOPs, many techniques have been used, which in all techniques the energy source is required to generate the free radicals like $^{\circ}\text{OH}$.⁸⁻¹⁰ The present study is focused on investigation and comparison between different techniques with regards to both economical and fuel consuming aspects in order to remove existing contaminants in the wastewater in different regions of the world. One of the most toxic contamination in wastewater is dye family. There are more than 100,000 commercially available components in dye structure which produce around 1 million ton of dye products per annum.¹¹ Regarding the chemical structures, dyes are resistant towards decomposition by contact to various chemical treatments. Despite the high efficiency of AOPs in removal of contaminants in the aquatic environment no industrial wastewater treatment plants have ever been reported in the literature, due to the application of power sources in this method. The most significant of challenges in industries are energy costs, greenhouse gas emissions¹². However, there are a large capability of using renewable energy resources to gain access to new water treatment technologies. The

proper application of an available renewable energy resource makes this AOPs method accessible which was not paid attention before.

MATERIALS AND METHOD

Literature Review

There are two sections namely energy consumption and radical generation in application of AOPs for degradation of organic matters in industrial wastewater. In this process the source of the energy like UV and visible light is required to generate the free radicals from the chemical generators. Researchers have used different methods for radical production in AOPs.¹³ An important disadvantage of AOPs for industrialization is the energy consumption, especially in some countries where energy consumption is so expensive, as presented in Table 1. To reduce energy consumption in AOPs, some methods have been used to optimize the process efficiency such as reactors optimization, application of the photocatalysts, O_3 , H_2O_2 , and etc.¹³ Despite the use of different procedures to reduce energy consumption this process will be very costly in industrial scales. The cost of electricity is very high in some regions like European Union and Oceania which made owner of industries to look for a cheap alternative energy source. Azo dyes are one of the most common organic pollutant groups in wastewaters which was selected as a model pollutant to calculate the expenses because of widely used in previous research. Fig. 1 represents a schematic diagram of a wastewater detoxification system.

Table 1: Electricity price comparison

Regions	Average Price (US \$/kwh)
USA	0.1-0.2
North USA	0.07-0.15
European Union	0.12-0.37
Asia	0.04-0.1
Middle East	0.008-0.015
South Africa	0.07-0.15
Oceania	0.2-0.4

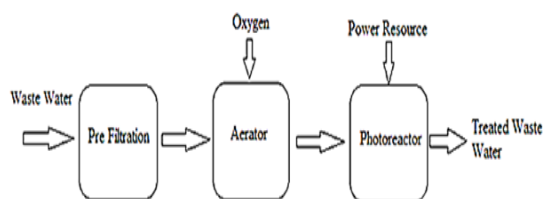


Fig. 1. A schematic diagram of a wastewater detoxification system

Cost estimation methodology for AOPs

A simple method was applied for obtaining the expenses of treatment of two studied AOPs methods. First the published research data were applied for some AOPs, as a case study.^{14,15} The work of Fung *et al.*,¹⁴ and Taicheng *et al.*,¹⁵ were used as a treatment study for reactive azo dye. Table 2 shows the collected operational conditions and kinetic data from these studies. From the obtained data, the degradation kinetics of contaminant was obtained. By kinetics, the degradation order and the rate constant (k) could be calculated which is suitable for evaluation of the required time for degradation of pollutant. The estimation of expenses was carried out for the supposed flow rate of 1000 L/minute. According to the literature data, the first-order degradation rate constant for reactive azo dye decolorization by UV/H₂O₂ and photocatalytic processes were 0.0124 and 0.0207 min⁻¹ respectively.

Table 2: Operating conditions and kinetic data in AOPs

Process	C ₀ (mg/L)	P _{elec}	k	Energy References (Watt/ml)	References
Catalytic	100	0.186	0.0124 min ⁻¹	0.0147	14
Non Catalytic	393.75	0.5	0.0207 min ⁻¹	0.7143	15

Researchers have reported various findings on remediation of wastewater via AOPs techniques.^{14,15,18} According to the obtained results, the reported rates of the reactive dye degradation are in the same range as considered in the present study.^{14,15,18}

Electrical energy per order (E_{EO}) is the energy in kilowatt hours [kWh] needed for degradation of a pollutant by one order of magnitude in a unit volume [e.g., 1 m³ (1000 L)] of either the contaminated water or air.^{16,17} E_{EO} is defined as:

$$E_{EO} = \frac{P \times t \times 1000}{V \times 60 \times \ln(C_0/C)}$$

Where, P (kW) is the power rate of the AOP system, t (min) is the irradiation time, V (L) is the volume of water in reactor. Also, C₀ and C represent the initial and residual concentrations of contaminant, respectively.

The principal aim of present research is on the cost of wastewater treatment using AOPs techniques by leveled cost of electricity

(LCOE) (Fig. 2) of renewable and traditional power resources in different regions in the world.¹⁹ The final comparison of cost is analyzed by LCOE of various energy resource technologies.

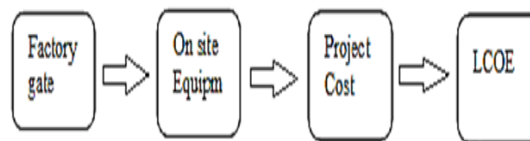


Fig. 2. Renewable power generation cost indicators

Energy resources

In the last 15 years, there has been a lot of changes in the consumption of energy resources. Fig. 3 shows the comparative primary energy consumption over the last 15 years in the world. Accordingly a demand for energy sources such as oil has fallen from 2005 to 2015, but an increase in the demand for new energies has been observed. In 2015, clean energy investment was increased in some regions such China, Africa, the USA, Latin America and India, driving the world total to its highest ever figure, of US\$328.9 bn, up 4% from 2014's revised US\$315.9 bn and beating the previous record, set in 2011 by 3%.¹⁹

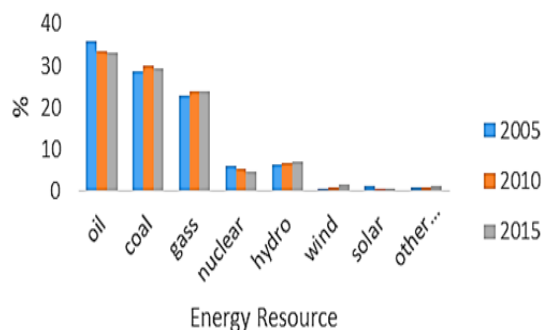


Fig. 3. Comparative primary energy consumption over the past 15 year in the world

Renewable energy resources

Renewable energy sources consider solar thermal and photovoltaic energy, hydro (including tide, wave and ocean energy), wind, geothermal energy and different types of biomass (including biological waste and liquid biofuels). Within the renewable energy resource technologies, the costs of system were distinguished based on power plant size and configuration.

Solar energy

In recent years, solar generation source has considered as a most welcome source in worldwide,

especially in some countries with average sunlight over the course of a year, so which is a particular problem in some regions such as high northern and southern latitude countries. In some areas with cloudy weather conditions there is less available energy from the sun to convert into electricity. 89 PW of solar power falls on the planet's surface.¹⁹ Capturing of less than 0.02 % of this energy is enough for the present required energy.¹⁹ Although much efforts have been made for solar generation, several problems such as high cost of solar cells production and dependence on weather patterns have restricted the application of this method. PV systems are examined at respective locations with global irradiance (GHI) of 1800 kWh/ (m²a) and 2000 kWh / (m²a). The feasibility of sunlight application in conjunction with the photocatalytic process for dye removal in wastewater was demonstrated in the mid-1980s. Later, the U.S. DOE, through NREL tried for development of the solar detoxification approach in an economical way in 1990s. This approach has illustrated the efficiency against organic chemical contaminants, such as reactive azo dyes. Results of previous studies (Cooper *et al.*, 1997 and Zhang *et al.*, 1994) have demonstrated that AOPs with a solar energy source could be an efficient process for bacterial removal from water media. The Fig. 4 shows solar global capacity in 2016.²⁰

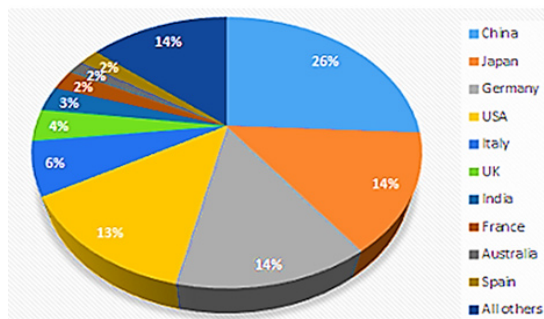


Fig. 4. The top countries to produce solar energy in 2016

Wind power

Wind power is a principal source of supplying energy which has a significant effect on de-carbonization. Technical and financial innovations should be proposed to decrease the cost of energy for making it a suitable source for industrial applications. The most of wind energy could be

reached in over the open oceans which cover 71 % of the planet. According to the literature, the range of available wind energy is between 300 and 870 TW.^{21,22} The cost of generation of energy by wind power has decreased by about 40% over the last 25 years.^{23,24} 10 cumulative capacity countries in 2016 are shown in Fig. 5.²⁵ Around 75-80% of overall expenses of power production in a wind turbine would be attributed to the expenses of the turbine, foundations, electrical tools and grid connection.²⁵

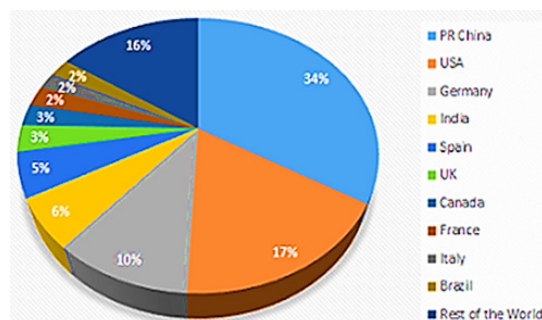


Fig. 5. 10 cumulative capacity countries for wind power in 2016

Hydropower

Hydropower resource is the leading renewable source of electricity which shares over 16% of the electrical source in the world and 80% of the renewable electricity of worldwide. Hydropower is a significant source of renewable energy, according to the natural water cycle which is the most mature, authentic and cheap renewable available power generation technology.^{26,27} Undeveloped potential for generating electricity by hydropower technique is approximately 10000 TWh/y worldwide. Fig. 6 shows hydropower global capacity, shares of top 6 countries in 2016.²⁸

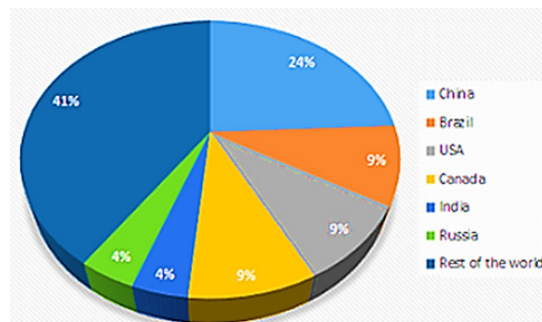


Fig. 6. The 6 Top countries to produce hydropower energy in 2016

Geothermal

Geothermal energy is clean and sustainable

with the Earth heat. The geothermal energy sources are in the domain of the shallow ground to hot water and hot rock found a few miles beneath the earth surface and down even deeper to the extremely high temperatures of molten rock called magma. The steam from a reservoir could be used in geothermal plants as a power in turbine/generator instead of hot water which is normally used in other methods. Hot water near the surface of Earth may be applied directly for heating. Using a geothermal resource in active geothermal areas has been expanded and reached a total installed capacity of 12.7 GW, globally at the end of 2016 which is 26% up to the 2010 level.²⁷ Fig. 7 shows geothermal global capacity, shares of top 6 countries in 2016.²⁷

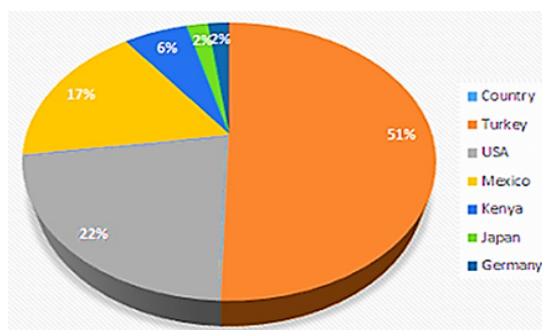


Fig. 7. The 6 top countries to produce geothermal energy in 2016

Biomass

As a cheap, economic and environmental-friendly process, biomass contributes as one of the largest consumed energy sources in the world. It is the response of 14% of the world's primary energy demand and 35% of it in developing countries. In these processes a large number of the wastes could be used as a feed of reactors accompanying the microorganisms and application of a large number of combustion techniques. Perhaps the produced power of these reactors is not comparable with the gas turbines but it is sufficient for domestic application and could be used as a source of energy for AOPs, due to the quantity of required energy for these processes. The techniques of production of power which are abundant with a long track record are included: combustion in stoker boilers, low-percentage co-firing, anaerobic digestion, municipal solid waste incineration, landfill gas and combined heat and power. Other less effective techniques are included atmospheric biomass gasification and pyrolysis.²⁸ Fig. 8 shows biomass global capacity in 2016.¹⁹

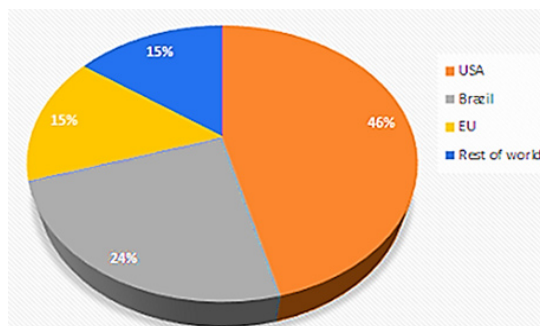


Fig. 8. The Top countries to produce biomass energy in 2016

RESULTS AND DISCUSSION

According to the above-mentioned information, renewable energies could be the sources of energy for AOPs in wastewater treatment processes. Hence in this section the cost of energy using renewable sources in each region is investigated for two AOPs case studies. For this purpose, according to the kinetic constants of reactions that are presented in Table 2, the cost of energies has been presented in Table 3. By replacing renewable energy sources instead of the current energy sources, AOPs can be used less than the cost of this technique to remove wastewater pollutions. Table 3 illustrates the brief description of the cost estimation of two AOPs techniques (e.g., catalytic and non-catalytic) along with EEO values for removal of one kind of Reactive Azo dye in different regions in the world.

It is clear that the cost of wastewater dye removal using AOPs by current resource are highest. But the cost of AOPs wastewater treatment decreases by combination with renewable power sources. The lowest cost are achieved in European Union (US \$ 22-78) and North USA (US \$ 16.7-55.9) when wind power is used such a power resource in combination of UV and H₂O₂ for pollution degradation.¹⁹ Table 4 as a complementary result presents the cheapest renewable source of the energy for AOPs in each region.

The results clarified the best source of renewable energies which could be evaluated in different regions. In the other words, it explained the best alternative of current electricity energy for colored wastewater treatment by AOPs.

Table 3: Summary of the cost estimation of two techniques of AOPs for reactive azo dye in different regions¹⁹

Cost of energy by different sources of renewable energy for AOPs (US \$)												
Regions	Solar (PV)		Wind		Hydropower		Geothermal		Biomass		Current Source	
	Catalytic	Non Catalytic	Catalytic	Non Catalytic	Catalytic	Non Catalytic	Catalytic	Non Catalytic	Catalytic	Non Catalytic	Catalytic	Non Catalytic
Central USA	255.7-438.4	39-67	219.2-365	33.5-55.9	292.3-438.4	44.7-67	365-430	55.9-65	292.3-548	44.7-83.8	365-730	60-110
North USA	402-475	61-72.6	109.6-365	16.7-55.9	182.7-255	27.9-39.1	365-438.4	55.9-67	401.9-475	42.6-61.4	250-550	40-84
European Union	438.4-621	67-95	146-365	22.3-60	401.9-548	61.4-83.8	255.7-328.8	39.10-50.3	219.2-292.3	33.5-44.7	450-1350	100-150
Africa	584.6-657.7	89.4-100.6	255.7-511.5	39-78	182.7-255.7	27.95-39	511.5-548	78-83.8	#	#	250-500	35-85
Asia	328.8-365.4	50.3-55.9	219.2-511.5	33.5-78.2	146-182.7	22.3-28	219.2-255.7	33.5-39	182.7-255.7	28-39.1	200-370	30-55
Oceania	328.8-402	50.3-61.4	292.3-438.4	44.7-67	219-292	33.5-44.7	#	#	#	#	900-1450	140-220
Middle east	584.6-621	89.4-95	255.7-328.8	39-50.3	219.2-255.7	33.5-39	511.5-548	78.2-83.8	621-694.2	95-106.2	30-55	4.5-8.5

Not available

Table 4: Cheapest renewable source of the energy for AOPs

AOPs	Central USA	North USA	European Union	Africa	Asia	Oceania	Middle east
Catalytic	Geothermal-Wind	Wind-Hydropower	Biomass-Wind	Hydropower	Hydropower	Hydropower	Hydropower
Non Catalytic	Geothermal-Wind	Wind-Hydropower	Biomass-Wind	Hydropower	Hydropower	Hydropower	Hydropower

CONCLUSION

The following are the main conclusions of this study.

- AOPs is a photochemical technology which can be used for a wide range of wastewaters treatment that uses a source of energy to initiate the redox reactions which degrade the structure of pollutants.
- Regarding the requirement of energy source for this process and cost of electricity consumption this technique was not applicable in industrial scales. Using renewable resources to reduce costs and pollution in the world is much considered so AOPs techniques combining the application of different renewable energy sources are very efficient. By replacing renewable and low-cost energy in each region, instead of the classical electricity sources, AOPs can be used to remove contaminants from wastewaters in industrial scale.

- The suitable market designs are required for promotion of flexible electricity systems accustomed to the vast contributions of renewable energy production in various industries. Photochemical technology is able to destroy a wide range of pollutants. So, with economization of AOPs they could be industrialized as a high performance and clean technology for wastewater treatment processes in various parts of the universe.

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Conflicts of interests

The author(s) declared no potential conflicts of interest with respect to the research, authorship, and/or publication of this article.

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