



Performance Evaluation of Continuous Aeration Process in Wastewater Treatment Contaminated with Heavy Metal of Chrome in Pilot Scale

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ABSTRACT

The increasing pollution from urban and industrial wastewaters with toxic metal ions is an issue of environmental concern. This study investigated the efficacy of continuous aeration process for the removal of heavy chromium metal. This study is an experimental study in which the variables of initial concentration of Cr (0.3, 1, 1.5 mg/l), hydraulic retention time (2, 4, 6, 8 h) and input BOD₅ concentration (100,150,200) mg/l of chromium was investigated in removal efficiency for continuous aeration reactor. The results showed that the chromium removal efficiency was 98.21 percent in 0.3 initial concentration, hydraulic retention time of 8 h and input BOD₅ 200 mg. This study showed that the use of continuous aeration reactor has a high efficiency for the removal of chromium.

Keywords: Continuous aeration, Heavy metal, Chromium, Hydraulic retention time, Organic loading

An important class of environmental contaminants and serious human health risks are heavy metal and their concentrations in the environment have a direct relationship with urban sprawl and industrial development¹. Heavy metals are under consideration because of their toxicity and tendency to accumulate in living organisms and also tend to react with sulfur and disrupt vital enzymes²⁻⁴. Heavy metals exist in metal industrial

wastewater plating, mining, battery manufacturing plants, alloying, melting metals wastewater and may enter through the effluents of these industries in water sources^{5,6}. One of the most important heavy metals is chromium that is considered as a hazardous pollutant in the environment⁷. Chromium through or waste disposal industries such as electroplating, tanning, dyeing and textile, metal processing ,leather, manure storage, etc. as the

chromate and dichromate are leaks into water streams⁹⁻¹². Cr is found in nature as Hexavalent chromium and trivalent chromium Cr (VI). Hexavalent chromium compared with the highly toxic trivalent chromium is carcinogenic and mutagenic. The Cr (VI) was dissolved in water and can be very different pH bivalent anions such as chromate, dichromate and hydrogen chromate^{13,14}. If long-term exposure accrued with high levels of chromium and Upper standard, it causes problems such as damage to the lungs, kidneys, liver, nervous tissue, skin and gastrointestinal tract in humans^{15,16}. Standards for discharge wastewater in surface water is containing Cr 0.5 mg/l, drained well 1 mg/l and for agriculture and irrigation is 1 mg/l¹⁷. Given the scarcity of water resources and the health and environmental risks of heavy metals such as chromium, practical and effective ways is considered to remove these contaminants from the environment¹⁸. Various methods are to be noted such as chemical precipitation, ion exchange, reverse osmosis, membrane processes, electrical precipitation, adsorption, coagulation, biological methods, etc.¹⁹⁻²². Most of these techniques have certain disadvantages such as high cost device operation, the need for additional chemicals, high energy consumption, need much space and not efficient at high concentrations^{20,23,24}. In recent years, the biological assembly process has been widely studied. Micro- organisms such as algae, fungi, bacteria, yeast, actinomycetes etc. has been used as adsorbents for heavy metals. Microbiological methods for the absorption of metals from wastewaters and easier than other methods are very small allotment of more expensive high operational efficiency. Small particle size, rate of growth, proliferation, low density, high strength, low cost and their separation has caused researchers should pay more attention to microbial adsorbents (25, 26). Bioaccumulation is the removal of heavy metals using the metabolism of microorganisms which have the ability to accumulate heavy metals²⁷. Many microorganisms have developed resistance to multiple metals and able to absorb within or outside the effect of these metals which pollutants on their cell micro-organisms is the function of their concentration in the environment. Therefore, biological accumulate is a method that uses microorganisms and reduce pollution of heavy metals in the environment²⁸. Activated sludge system with extended aeration is one of the refining process of aerobic suspended

growth in the tank aerates the micro-level, high growth, and the stability and retention time on microbial lot, the treatment of wastewater with a high pollution is applicable²⁹. The purpose of this study was to evaluate the performance of the continuous aeration process in wastewater contaminated with heavy metal chromium.

MATERIALS AND METHODS

This study is an experimental study in which a pilot scale reactor equipped with four diffusers for aeration. The reactor temperature, pH and DO were under control. Providing food for bacteria and the reactor inlet flow rate of the synthetic wastewater was used. For the construction of wastewater, Table 1 compounds were used (30-32). All materials used in this study were prepared from Merck, Germany. Returned to reactor wastewater treatment sludge as seeding Zahedan was added to each reactor. Then according to the specified volume, hydraulic retention time and the reactor inlet flow rate was adjusted. Continuous aeration was done dissolved oxygen concentrations were controlled by the DO to dissolved oxygen remains at a rate of about 3 milligrams per liter of. Permanently took reuse nutrients. According to the settled sludge in the settling tank (which it was calibrated) through specific sludge volume control valve is returned to the aeration basin. After three week favorable conditions provide for testing. The initial concentration of chromium (VI) was made using potassium dichromate and the concentration. BOD separately and simultaneously passed into the biofilm reactor was continuously aerated. In this study, the effect of initial Cr (VI) concentration factor (0.3,1,1.5 mg/l), hydraulic retention time (2,4,6,8 hours) and BOD₅ input (100,150,200 mg/l) was studied in heavy chromium (VI) removal. In all cases, the retention time was considered 30 days. up to 12 h and then the reaction should be absorbed by organisms in the sludge settling time of 4 h was given. It should be noted that the temperature of the reactor by the elements adjusted 35°C and pH environments using Hydrochloric Acid and Sodium Hydroxide 0.1 normal range of microbial growth that often the environment is neutral. Samples of wastewater containing Cr injected in reactors to absorption reaction accrue by organisms up to 12 h and then the reaction should be given the sludge settling time of 4 hours. The sampled output of the

secondary settling tank was done and was passed via 0.45 micron Whatman filter. Then, by adding nitric acid, the acid is maintained under cold chain conditions to recitations were transferred to the laboratory. Chromium measurements were performed using atomic absorption device, Varian 220A model. Equation 1 is used to calculate the efficiency of metal reduction:

$$\text{Efficiency} = \frac{\text{initial concentration} - \text{secondary concentration}}{\text{initial concentration}}$$

Table. 1: Materials used for the manufacture of synthetic wastewater (g/100 ml)

Materials	Chemical formula	g/100 ml
Ammonium acetate	CH ₃ COONH ₄	6
Sodium bicarbonate	NaHCO ₃	10
Ferrous sulfate	FeSO ₄ .7H ₂ O	1
Nickel sulfate	NiSO ₄ .7H ₂ O	0.05
Iron chloride	FeCl ₃ .6H ₂ O	0.05
Disodium hydrogen phosphate	Na ₂ HPO ₄ .7H ₂ O	3.3
Potassium hydrogen phosphate	K ₂ HPO ₄	2
Potassium dihydrogen phosphate	KH ₂ PO ₄	0.8
Magnesium sulfate.	MgSO ₄ .7H ₂ O	0.05
Cobalt chloride	COCL ₂	0.004
Sodium sulfate.	Na ₂ SO ₄	0.001
Calcium chloride	CaCL ₂	0.3

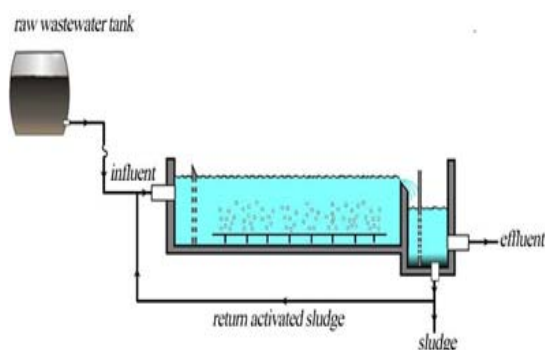


Fig 1. Schematic of the reactor used in this study

RESULTS AND DISCUSSION

Effect of hydraulic retention time on the removal and input BOD₅ of chrome removal in continuous aeration reactor

Continuous aeration efficiency for the removal of heavy metal chromium from wastewater by biological methods of sewage pollution as well as reduce the system was studied. Fig. 2-4 show that the continuous aeration reactor, increasing the hydraulic retention time, increases removal rates at initial chromium concentration, but along the increase of chromium concentration in the reactor, the efficiency decreases. The results are such that the initial concentration of Cr 0.3 mg/l, the highest removal rates are observed after 8 h (98.21%). But with increasing initial concentration of chromium to 1 and 1.5 mg/l, the elapsed time was 4 h, the highest levels of chromium removal are achieved. Increase the amount of chromium for microorganisms causing microorganisms to rapidly absorb it from the environment and soon lots to remove it and continued to decline chromium concentration with increasing hydraulic retention time is used for microorganisms and removal efficiency is reduced compared to before. Hydraulic retention time is one of the important parameters of the operation of biological systems while providing adequate contact time between active microbial mass and treatment material, preventing swept mass of the cell away. Reducing the hydraulic retention time, there is no sufficient contact time between the metal chromium and microorganisms and not decomposition of chromium (VI) is removed from the reactor. Chua and *et al.*, in a study conducted in 1998, concluded that in less hydraulic retention times, capacity in the presence of organic matter in terms of COD Cr is higher than the hydraulic retention time, the removal efficiency is a low. Namely the hydraulic retention times of 2 and 2.5 days in the presence of chromium removal decreased but slightly increased hydraulic retention time of 5 days removed (33). In a study of civil and colleagues in 1390, the results indicate that increasing the hydraulic retention time, COD removal efficiency increased and the best removal efficiency of hydraulic retention time of 8 hours and also increasing the COD removal efficiency decreased³⁴.

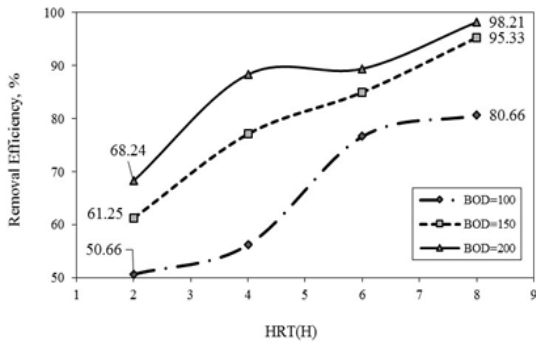


Fig. 2. Effect of HRT and input BOD₅ in Cr removal (concentration of Cr 0.3 mg/l)

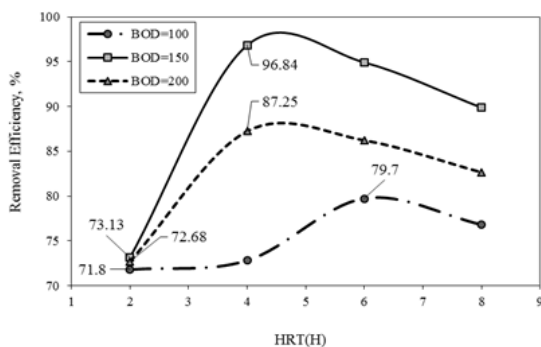


Fig. 3. Effect of HRT and input BOD₅ in Cr removal (Cr concentration of 1 mg/ml)

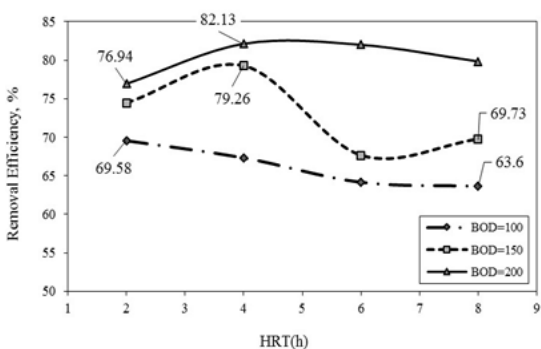


Fig. 4. Effect of HRT and input BOD₅ in Cr removal (Cr concentration of 1.5 mg/ml)

Effect of input BOD₅ and initial concentration of chromium in continuous aeration reactor.

Figures 5-8 also show that increasing the concentration of organic load into the reactor in the presence of a fixed concentration of heavy metal, effectively increases the efficiency of the reactor. As the organic loading rate of chromium removal at an initial concentration of 200 ppm, Cr 0.3 mg of hydraulic retention time of 8 h was about 98.21 percent. In aerobic wastewater treatment systems, if compliance with the emission of microorganisms, whereby the ability to absorb and metabolize

organic loading will be within a certain range. However, it should be noted that the organic load increases over the span causes the growth of cell mass and their failure to form biological flocs, most in the wastewater of organic load to be viewed. Previous studies showed that increasing the organic loading will increase substrate³⁵. In the study that mineral cartridge used as biofilm support biological treatment of wastewater, the results showed that with increasing organic loading remains in constant retention time, the system efficiency increases in substrate removal³⁶.

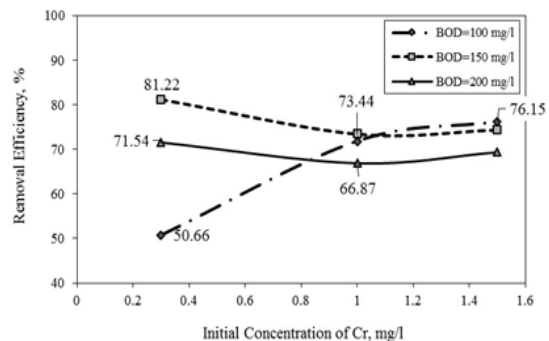


Fig. 5. Effect of BOD₅ input (mg/l) and the initial concentration of chromium in hydraulic retention time of 2 hours

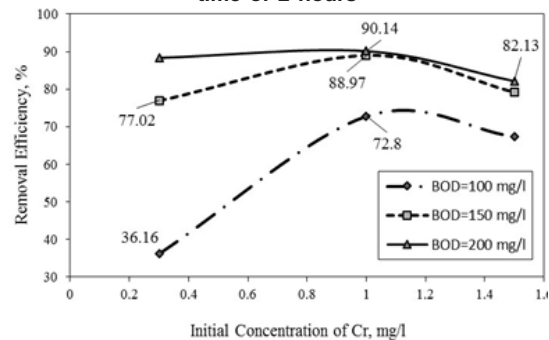


Fig. 6. Effect of BOD₅ input (mg/l) and the initial concentration of chromium in hydraulic retention time of 4 hours

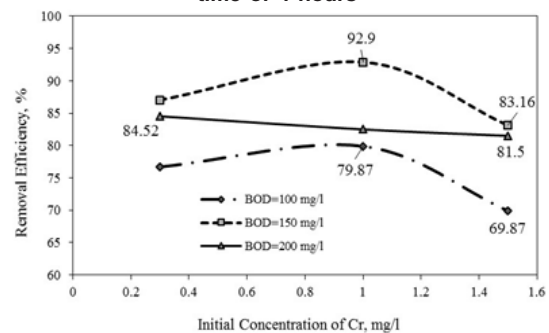


Fig. 7. Effect of BOD₅ input (mg/l) and the initial concentration of chromium in hydraulic retention time of 6 hours

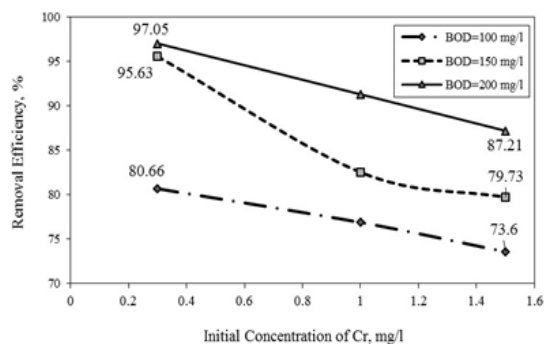


Fig 8. Effect of BOD₅ input (mg/l) and the initial concentration of chromium in hydraulic retention time of 8 hours

Effect of hydraulic retention time and the initial concentration of chromium in chromium removal in continuous aeration reactor

As Fig 9-11 shows, with increasing chromium concentration in the reactor, continuous aeration, the removal of chromium is reduced. So that the feed concentration 1.5 mg/l in input BOD₅ and 200 ppm and retention time of 8 h, the amount of chromium removal 12.8 percent lower than the concentrations in the initial 0.3 mg/l concentration and with the same hydraulic retention time and input BOD₅. The results show that high concentrations of chromium (VI) are a deterrent for the growth of microorganisms and microbial growth is slow. Another reason for the slowdown in fixed-time is organic foods limits the number of microorganisms. Given a fixed amount of food, increasing the number or amount does not exceed the growth of microorganisms, because does not provide enough food. Studies on the removal of pollutants using pumice stone as a fixed bed biofilm showed that increasing the concentration of contaminants into the reactor, reduced system performance³⁵. In another study, the effect of the organic load changes on the removal efficiency of activated sludge biological reactor, propylene glycol has been

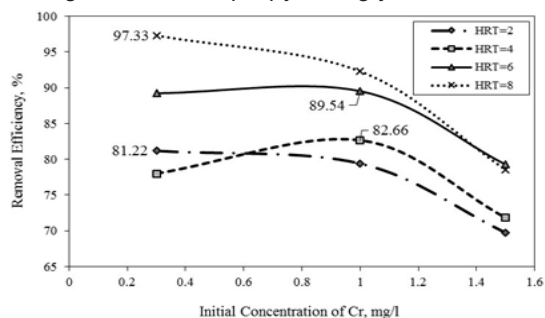


Fig 9. Effect of HRT and the initial concentration Chromium in initial BOD₅ of 100 mg/l

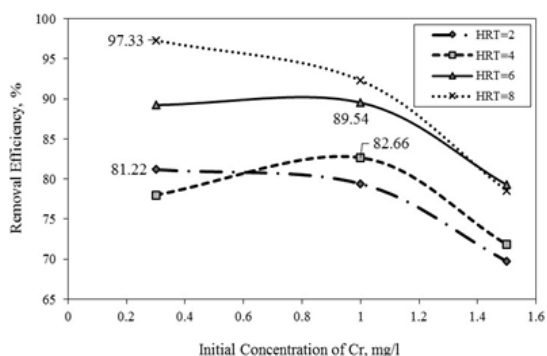


Fig 10. Effect of HRT and the initial concentration Chromium in initial BOD₅ of 150 mg/l

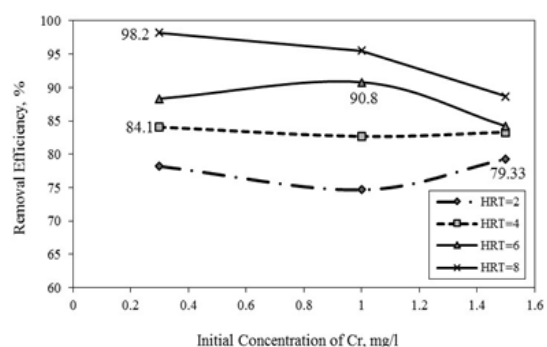


Fig 11. Effect of HRT and the initial concentration Chromium in initial BOD₅ of 200 mg/l

studied concluded that increasing concentrations of input propylene glycol, substrate removal efficiency is reduced³⁷.

CONCLUSIONS

The results showed that Cr (VI) removal by continuous aeration process is very dependent to input organic loading, hydraulic retention time of chromium concentration in the reactor and the maximum efficiency of the Cr 0.3, 1 and 1.5 mg/l in organic input load retention time of 8 hours and 200 mg is equal to 98.21, 82.67 and 79.84 percent respectively. Therefore, continuous aeration method can be used to remove chromium from industrial wastewater, as a useful, simple and high performance used in water and wastewater industry.

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