



## Sol-Gel Synthesis of Fe<sub>2</sub>O<sub>3</sub>-Doped TiO<sub>2</sub> for Optimized Photocatalytic Degradation of 2,4- Dichlorophenoxyacetic Acid

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### ABSTRACT

Fe<sub>2</sub>O<sub>3</sub>-doped and undoped TiO<sub>2</sub> catalysts were synthesized by sol-gel method and used to optimize the photocatalytic degradation of 2,4-Dichlorophenoxyacetic acid (2,4-D). The catalysts produced were dominated by the tetragonal, crystalline anatase TiO<sub>2</sub> cell structure. The 0.05wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> catalyst exhibited higher photocatalytic activity than that of undoped TiO<sub>2</sub> but its performance decline with increase Fe<sub>2</sub>O<sub>3</sub> content due to possible increase of recombination centers. Photocatalytic degradation of 2,4-DA was optimized by response surface methodology. The highest 2,4-DA degradation (48%) was obtained when 1.0 g of 0.05wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> is used to degrade 10 ppm of 2,4-DA at pH 4.

**Keywords:** Fe<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub>; Sol-gel; Photocatalysis; Response Surface;  
2,4-Dichlorophenoxyacetic Acid.

### INTRODUCTION

Herbicides represent a priority group of pollutants that pose health risk in the environment. The 2,4-dichlorophenoxyacetic acid is hazardous to both flora and fauna<sup>1</sup> due to its widespread presence

in surface and underground water<sup>2</sup>. Nonetheless, the use of this herbicide is rekindled by its low cost, good selectivity, and applicability, such as in the selective control of broad leaf weeds<sup>3</sup>. The removal of this pollutant from aqueous environment has been demonstrated by traditional methods

such as adsorption<sup>3</sup>, biodegradation<sup>4</sup> as well as advanced oxidation process<sup>5</sup>. Photocatalysis is one of the advanced oxidation processes used for the decontamination of organic pollutants. In photocatalysis, absorption of light, with energy equal or higher than the band gap energy, by the photocatalyst results in the generation of electron-hole pairs. The hole is strongly oxidizing, thus allowing the generation of secondary oxidizing species (such as hydroxyl radical), which together can cause the degradative oxidation of organic pollutant.

Titanium dioxide is an environment friendly, chemically stable, highly reactive and cost effective photocatalyst<sup>6,7</sup>. However, its efficiency is partly limited by its incapacity to span the visible range of electromagnetic spectrum and its rapid electron-hole recombination<sup>8</sup>. Among the many attempts made to reduce electron-hole recombination, metal doping plays a central role<sup>9</sup>. Doping with iron (III) is thought to have considerable potential because of the closeness of the ionic radius of Fe<sup>3+</sup> (0.64 Å) to that of Ti<sup>4+</sup> (0.68 Å), as this would reduce the band gap energy required for excitation and enhance photoactivity<sup>10</sup>. Previous workers showed inappreciable enhancement in the photocatalytic degradation of methyl orange<sup>11</sup> and 4-nitrophenol [10] when doping commercial or pyrolysis derived TiO<sub>2</sub> with Fe<sup>3+</sup>. The potential of these photocatalyst powders is still open for research. In this study, Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> was synthesized by sol gel method and used in the degradation of 2,4-dichlorophenoxy acetic. This study was focused on determining the optimum parameters that would yield the highest degradation efficiency.

## MATERIALS AND METHOD

### Chemicals

Titanium (IV) butoxide (Sigma-Aldrich), Fe(NO<sub>3</sub>)<sub>3</sub>·9H<sub>2</sub>O (SYSTEM), oxalic acid (Bendosen) and ethanol were used in the synthesis of the catalyst. Deionized distilled water was used in the preparation of 2,4-dichlorophenoxyacetic acid solution. All chemicals were used as received.

### Synthesis of Fe<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub>

The 0.025-0.10wt% Fe<sub>2</sub>O<sub>3</sub>-TiO<sub>2</sub> composites were prepared by sol-gel method. The sol was prepared by mixing stoichiometric amounts of

ethanolic iron (III) nitrate nonahydrate with 0.1 mol/dm<sup>3</sup> ethanolic titanium *tert*-butoxide solution. The sol was stirred at a constant rate for 1 h to ensure its homogeneity. Oxalic acid (0.1 mol/dm<sup>3</sup>) was added slowly into the mixture to precipitate a thick yellowish white gel. The gel was purified by centrifugation 3 times at 4000 rpm in ethanol and dried at 70° C. The resulting yellowish white powder was ground and calcined at 550° C in Carbolite tube furnace for 4 h. Titanium dioxide was synthesized by the hydrolysis of the alkoxide using the same procedure but devoid of iron (III) nitrate.

### Characterization of Catalysts

The percentage composition of Fe<sup>3+</sup> in the synthesized catalysts was determined using Shimadzu EDX-720 energy dispersive x-ray fluorescence spectrometer. The crystallinity and phase purity of the synthesized catalysts were analyzed using a Shimadzu XRD-6000 diffractometer having Ni-filtered Cu K $\alpha$  radiation ( $\lambda = 0.0154$  nm, 30 kV, 30 mA). The XRD patterns of the powders were recorded in the 2 $\theta$  range of 2-60° with scanning rate of 2° minutes<sup>-1</sup>. The Braunuer-Emmett-Teller (S<sub>BET</sub>) surface area of the catalysts was determined from the nitrogen adsorption-desorption data at -196 °C using Quanta chrome AS1 Win-automated gas sorption instrument. The surface morphology and particle size of the catalysts were recorded on Hitachi 7100 transmission electron microscope. The particle size data was analyzed using Image J based free software and plots were constructed using the Statistical Package for the Social Science (SPSS) software. In order to determine the band gap energy of the catalysts, diffuse reflectance data were recorded on Perkin-Elmer Lambda 35 UV-Vis-NIR spectrophotometer. The reflectance data was related to the energy absorbed using the Schuster-Kubelka-Munk remission function.

### Photocatalytic Experiment

Photocatalytic experiments were carried out in a batch photo reactor equipped with 6W Hitachi F6T5 UVA lamp having maximum intensity at 365 nm. The dimensions of the photo reactor are as previously described<sup>12</sup>. A liter solution of 2,4-dichlorophenoxyacetic acid (2,4-DA) containing predetermined amounts of catalyst was charged into a batch photo catalytic reactor. The pH of the 2,4-DA solution was adjusted using 0.1 M solution of NaOH

or HCl. The mixture was continuously aerated and stirred to ensure even distribution of photocatalyst. Aliquot (10 ml) of the solution was drawn at 0 min and at 240 minutes. The concentrations of the 2,4-DA ( $\lambda_{max}$  284 nm) in the test samples was determined using UV-Vis Perkin Elmer Lambda 35 spectrophotometer.

The efficiency of 2,4-DA degradation  $v_{exp}$  was calculated as follows (Equation 1):

$$\text{Degradation efficiency } (\hat{Y}_{exp}, \%) = \frac{C_0 - C_t}{C_0} \times 100\% \quad \dots(1)$$

where  $C_0$  and  $C_t$  represent the initial concentration of pollutant and concentration of pollutant at time 240 min. respectively. The total organic carbon (TOC) in the degraded samples was evaluated by a TOC analyser (Shimadzu TOC-5000).

**Experimental Design**

To optimize the photocatalytic degradation of 2,4-DA using  $Fe_2O_3$ -doped  $TiO_2$  photocatalyst, a three-level, three-variable face-centred central composite design (FCCD) was employed. The independent variables considered are the initial 2,4-DA concentration ( $x_1$ ), mass of catalyst ( $x_2$ ) and pH ( $x_3$ ). As the FCCD is non-rotatable, there are three levels (low, central, high) of these variables and three codes (-1, 0, +1). These coded levels are displayed in Table 1. Other variables such as agitation speed, light intensity, oxygen pressure and delivery volume were kept constant. In this FCCD, a total of 17 experiments were performed as informed by formula  $N$  (experiments) =  $2^n + 2n + 3$ , where  $n$  is the number of variables. The degradation efficiency calculated using equation (1) is designated as the experimental response. Correspondingly, the

**Table 1: Levels and codes of experimental variable.**

Experimental variables	Notation	Coded levels		
		Low (-1)	Central (0)	High (+1)
Initial 2,4-D concentration (ppm)	$x_1$	10	30	50
Catalyst mass (g)	$x_2$	0.2	0.6	1
Initial pH	$x_3$	4	7.5	11

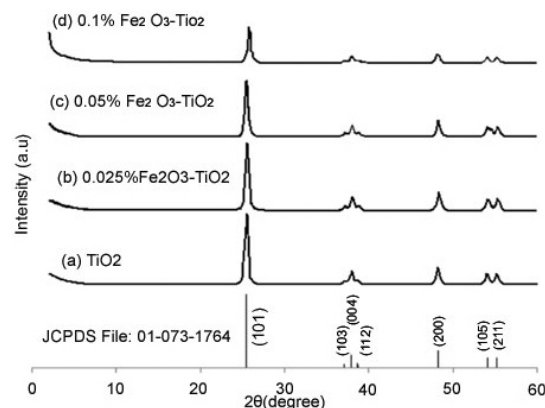
experimental data can be processed using Design-Expert version 7.1.5 software (Stat-Ease Inc., USA) to obtain predicted responses, response surfaces and regression models.

**RESULTS AND DISCUSSION**

**Catalysts Characterization**

The XRD patterns of the synthesized titania catalysts as a function of  $Fe_2O_3$  content is displayed in Fig.1. Diffraction peaks observed at  $2\theta = 25.3^\circ, 37.0^\circ, 37.8^\circ, 38.6^\circ, 48.3^\circ, 55.1^\circ$  are characteristic of anatase  $TiO_2$  crystals which correspond to 101, 103, 004, 112, 200, 211 crystal planes (JCPDS 01-073-1764)<sup>14</sup>. The intensity of the peaks decreased with increasing iron content indicates that the presence of  $Fe^{3+}$  ion hinders the crystallization of  $TiO_2$ <sup>15</sup>. However the  $Fe_2O_3$  was not obvious on the XRD, probably due to its small size on the anatase crystals<sup>16</sup>. To complement XRD,  $Fe^{3+}$  was assayed by x-ray fluorescence spectrometry (Table 2). The amounts detected did not vary significantly from the theoretical values. The assay further reveals that  $Fe^{3+}$  does not undergo any transformations under the calcination conditions of the study.

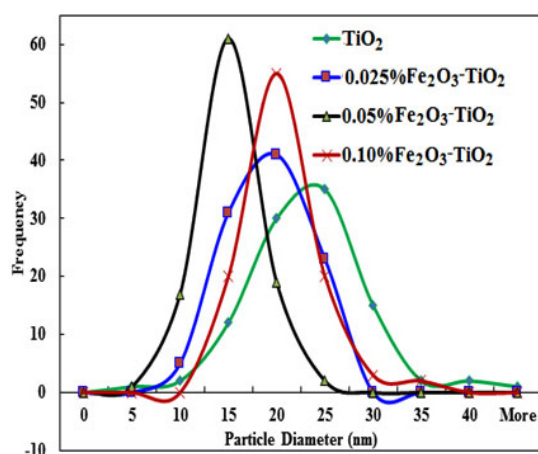
The particle size distributions of the  $Fe_2O_3$ -doped and undoped  $TiO_2$  are displayed in Fig.2. The particle size distributions are unimodal which is indicative of uniform nucleation and crystal growth. The mean particle size and surface area of the bare  $TiO_2$  and the  $Fe_2O_3$ - $TiO_2$  are presented in Table 2. The undoped  $TiO_2$  has higher particle size (21 nm) than the  $Fe_2O_3$ / $TiO_2$  catalysts. The decrease in the particle size of the doped catalysts suggest



**Fig.1: XRD pattern of  $Fe_2O_3$ -doped and undoped  $TiO_2$  photocatalysts**

that the presence of  $\text{Fe}^{3+}$  inhibits the grain growth in the gel which resulted in smaller particle size of the catalyst<sup>17</sup>.

It is commonly observed that the surface area of a catalyst increased as the particle size decreased. However, the surface area of the doped catalysts is lower than that of undoped  $\text{TiO}_2$  ( $34 \text{ m}^2/\text{g}$ ). This observation can be attributed to agglomeration of the small size particles forming a larger agglomerated particle and the blockage of pores by the dopant [18]. The adsorption-desorption isotherms of  $\text{Fe}_2\text{O}_3$  doped and undoped  $\text{TiO}_2$  photocatalysts are depicted in Fig. 3. The undoped  $\text{TiO}_2$  is characterized by a type V adsorption-desorption isotherm according to IUPAC classification indicative of a mesoporous material while the  $\text{Fe}_2\text{O}_3$ - $\text{TiO}_2$  is characterized by type III indicative of non-porous material. This observation



**Fig.2: The particle size distribution of  $\text{Fe}_2\text{O}_3$ -doped and undoped  $\text{TiO}_2$  photocatalysts**

**Table 2: Particle size, surface area, band gap energy and  $\text{Fe}^{3+}$  assay of the nanocatalysts.**

Catalysts	Average Particle size (nm)	Surface Area ( $\text{m}^2/\text{g}^{-1}$ )	Band gap energy (eV)	$\text{Fe}_2\text{O}_3$ (wt%)
$\text{TiO}_2$	21	34	3.20	0
0.025% $\text{Fe}_2\text{O}_3$ - $\text{TiO}_2$	17	12	3.10	0.020
0.05% $\text{Fe}_2\text{O}_3$ - $\text{TiO}_2$	13	15	3.07	0.046
0.10% $\text{Fe}_2\text{O}_3$ - $\text{TiO}_2$	18	18	3.05	0.112

confirms the blockage of the pores by the  $\text{Fe}_2\text{O}_3$  hence resulting in the low surface area of the  $\text{Fe}_2\text{O}_3$ - $\text{TiO}_2$  catalysts.

The TEM images of the  $\text{Fe}_2\text{O}_3$ -doped and undoped  $\text{TiO}_2$  photocatalysts are shown in Fig.4. Generally, the micrographs showed agglomerates consisting quasi spherical nanosized crystals. The TEM image of the as-synthesized undoped  $\text{TiO}_2$  (Fig.4(A)) is typical of anatase  $\text{TiO}_2$  nanocrystals in the same size ranges<sup>19</sup>.

The band gap energies of the nanopowders (Table 2) were obtained from the extrapolation of the tangent of the linear part of Tauc's curve (Fig. 5). The ordinates of the plot are basically the Schuster-Kubelka-Munk remission function  $(F(R)/h\nu)^{0.5}$  while the abscissae are the photon energies ( $h\nu$ ). The power 0.5 is the optical transition constant for anatase  $\text{TiO}_2$ , being an indirect band gap semiconductor. From both the spectral plot and the table, red shift can be readily noticed as the percentage of  $\text{Fe}_2\text{O}_3$ -doping is increased. This may be attributed to the introduction of new energy levels into the  $\text{TiO}_2$  band gap as a result of the introduction of  $\text{Fe}^{3+}$  into the titania lattice<sup>17,20</sup>.

#### Preliminary analysis

The performance of  $\text{Fe}_2\text{O}_3$ -doped and undoped  $\text{TiO}_2$  photocatalysts was evaluated using 10 ppm 2,4-DA, 0.2 g/L catalyst and the results are displayed in Fig. 6. The 0.05 wt%  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  was found to outperform the rest of the doped  $\text{TiO}_2$ , hence it was used in the optimization studies. The progressive degradation of 2,4-DA by the 0.05wt%  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  as a function of irradiation time is illustrated in Fig. 7. The decrease in intensity of the absorption band and the decrease in total organic carbon with increasing irradiation time indicate the degradation of 2,4-DA by the photocatalytic process.

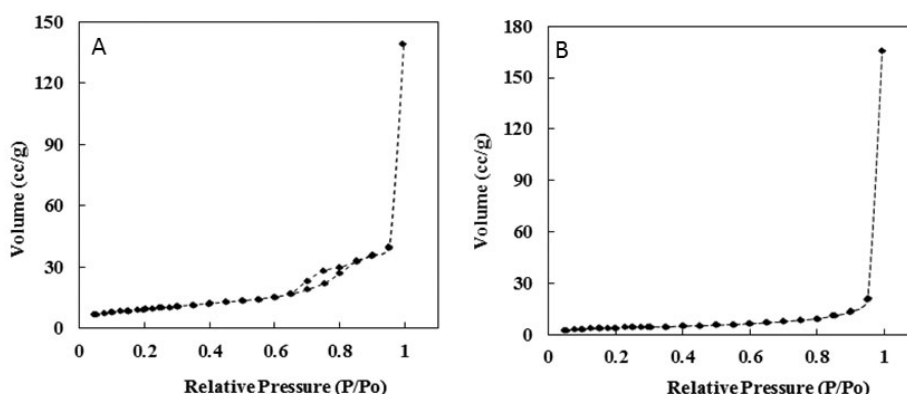
The enhanced photocatalytic activity observed for the 0.05wt%  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  may be attributed to the  $\text{Fe}^{3+}$  ion that serves as shallow trapping sites for the charge carriers, thus separating the arrival time of  $e^-$  and  $h^+$  pairs at the surface of the catalyst<sup>21</sup>(Li *et al.*, 2009). Simultaneously, the  $\text{Fe}^{3+}$  ion inhibits the recombination of photo generated  $e^-$  and  $h^+$  pairs. By doping  $\text{TiO}_2$  with suitable  $\text{Fe}^{3+}$

ion concentration, the photo generated electron being trapped consequently enhance the utilization efficiency of the photo generated  $e^-$  and  $h^+$  pairs<sup>22</sup> (Nguyen *et al.*, 2011). Higher concentration of  $Fe^{3+}$  dopant may serve as recombination centers for the photo generated  $e^-$  and  $h^+$  pairs, thus decrease the photo catalytic activity<sup>23</sup> (Asiltürk *et al.*, 2009).

**Multivariate optimization**

The experimental designed was conducted within the domain shown in Table 3. The input parameters were the initial 2,4-DA concentration

( $x_1$ ), mass of catalyst ( $x_2$ ) and pH ( $x_3$ ). The table presents both the actual values and the coded levels (in bracket) of these parameters as used for response surface design. In sum, 17 experiments were performed: 8 factorial (run 1-8), 6 axial (run 9-14) and 3 center experiments (run 15-17). The table also shows the experimental responses as well as the predicted responses of the input matrices. The experimental responded were calculated using equation (1). The predicted responses were obtained using DX 7 software.



**Fig. 3:** The adsorption-desorption isotherm of (a) undoped  $TiO_2$  and (b)  $0.1wt\%Fe_2O_3-TiO_2$  photocatalyst.

**Table 3:** The FCCD experimental matrix with response

Run	Variables and codes			Degradation	
	$x_1$	$x_2$	$x_3$	Experimental (Yexp, %)	Predicted (Ycalc, %)
1	10 (-1)	0.2 (-1)	11.0 (+1)	0.00	-0.43
2	50 (+1)	1.0 (+1)	11.0 (+1)	0.00	1.03
3	50 (+1)	0.2 (-1)	4.0 (-1)	4.99	2.60
4	10 (-1)	0.2 (-1)	4.0 (-1)	37.07	36.65
5	50 (+1)	0.2 (-1)	11.0 (+1)	0.00	2.04
6	50 (+1)	1.0 (+1)	4.0 (-1)	7.69	8.73
7	10 (-1)	1.0 (+1)	4.0 (-1)	48.64	47.22
8	10 (-1)	1.0 (+1)	11.0 (+1)	0.00	3.00
9	30 (0)	0.6 (0)	4.0 (-1)	13.57	16.75
10	10 (-1)	0.6 (0)	7.5 (0)	26.93	26.19
11	30 (0)	0.6 (0)	11.0 (+1)	0.00	-5.64
12	50 (+1)	0.6 (0)	7.5 (0)	9.90	8.18
13	30 (0)	0.2 (-1)	7.5 (0)	5.37	7.75
14	30 (0)	1.0 (+1)	7.5 (0)	14.99	12.53
15	30 (0)	0.6 (0)	7.5 (0)	10.30	10.14
16	30 (0)	0.6 (0)	7.5 (0)	9.40	10.14
17	30 (0)	0.6 (0)	7.5 (0)	8.19	10.14

The closeness of the predicted values to the experimental values is a primary indication of a true model. The optimum degradation efficiency of the photo catalytic reaction (48%) was achieved at  $x_1 = 10$  ppm,  $x_2 = 1.0$  g of 0.05wt%  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  and  $x_3 = 4$ . For prediction of degradation efficiencies, the generic, second order, polynomial regression model is developed:

$$v_{\text{calc}} = 60.21830 - 2.44749x_1 + 26.33524x_2 - 1.10400x_3 - 0.13859x_1x_2 + 0.13041x_1x_3 - 1.27411x_2x_3 + 0.018371x_1^2 - 5.54093x_2^2 - 0.34951x_3^2 \dots(2)$$

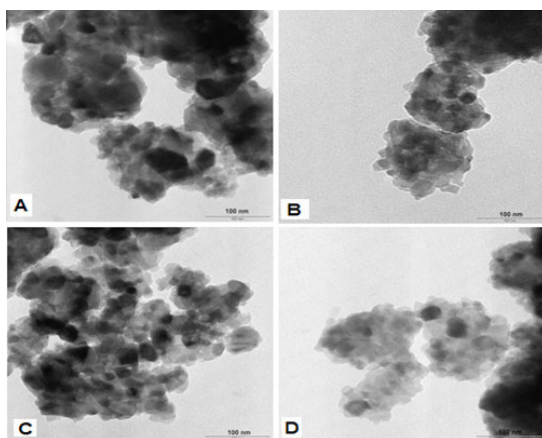


Fig.4: TEM micrographs of (a)  $\text{TiO}_2$ , (b) 0.025 % (c) 0.05% and (d) 0.1%  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$

For the statistical validation of the regression model, analysis of variance (ANOVA) and coefficient of determination ( $R^2$ ) are presented in Table 4. Equation (2) has considerably high  $R^2$  (0.973). Traditionally, the ANOVA is utilized to test the significance of each term in regression equation and to fit the resulting regression model<sup>24</sup>. The F-value (28.0) and  $p$ -value (0.0001) both agree that the model is significant. The regression model demonstrates a better relationship between independent variables and the response when the  $R^2$  and adjusted  $R^2$  are close to 1<sup>25</sup>. In this study, the  $p$ -values of the major parameters ( $x_1$  and  $x_3$ ) influencing the percentage

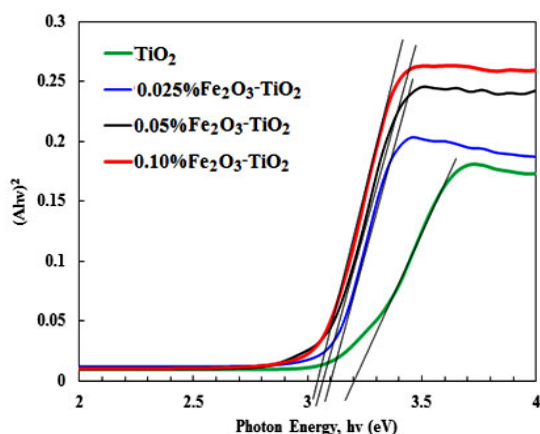


Fig.5: Tauc's plot of the  $\text{Fe}_2\text{O}_3$ -doped and undoped  $\text{TiO}_2$  catalyst powders.

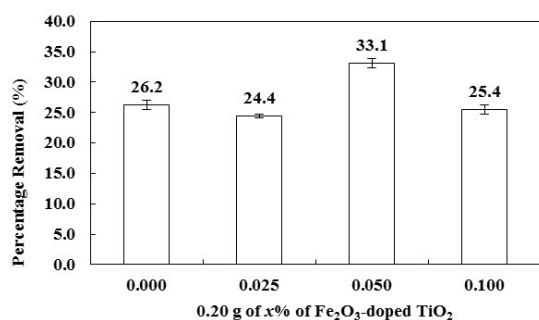
Table 4: Analysis of variance for the response surface model

Source of variations	Sum of Squares	DF	Mean Square	F-Value	p-value
<b>Model</b>	2979.92	9	331.10	28.00	0.0001
$x_1$	811.08	1	811.08	68.58	< 0.0001
$x_2$	57.07	1	57.07	4.83	0.0640
$x_3$	1253.50	1	1253.50	105.99	< 0.0001
$x_1x_2$	9.83	1	9.83	0.83	0.3921
$x_1x_3$	666.67	1	666.67	56.37	< 0.0001
$x_2x_3$	25.45	1	25.45	2.15	0.1858
$x_1^2$	144.68	1	144.68	12.23	0.0100
$x_2^2$	2.11	1	2.11	0.18	0.6857
$x_3^2$	49.12	1	49.12	4.15	0.0810
Residual	82.78	7	11.83		
Lack of Fit	80.54	5	16.11	14.37	0.0663
Pure Error	2.24	2	1.12		
Total (corr)	3062.70	16			



removal of 2,4-DA are significant ( $p < 0.05$ ). Similarly, the interaction terms ( $x_1x_3$ ) as well as the quadratic terms ( $x_1^2$ ) have probabilities less than 0.05, which indicates they significantly contribute to the degradation of 2,4-DA.

The effects of the independent variables and combined effects on the response variable were illustrated by 3D response surface plots (Fig.8). Figure 8(a) shows the interaction between



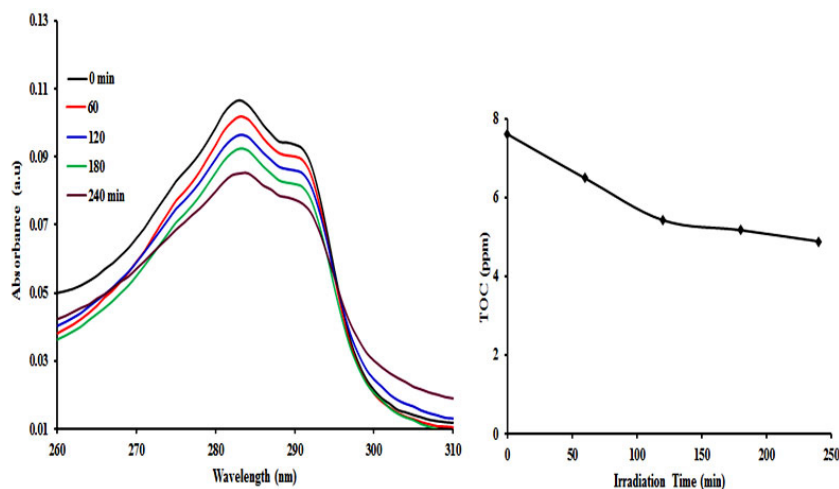
**Fig. 6:** Percentage degradation of 10 ppm 2,4-DA using 0.2 g/L catalyst, pH= 4.7.

the initial concentration of 2,4-DA and a mass loading of 0.05 wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> at constant initial pH of 7.5. From the plot, the highest percentage removal of the pollutant was obtained at a low initial concentration of 2,4-DA (10 ppm) and a high mass catalyst (1.0). Regardless of the mass of the catalyst, the percentage removal decreased with increasing concentration. However, only a slight change in percentage removal was observed at low initial concentration as the mass of the catalyst is increased. This indicates that the initial concentration is the major factor in affecting the percentage removal. The high pollutant degradation obtained at lower pollutant concentration could be attributed to the more UV light penetration, leading to the activation of catalytic sites, which helps to degrade more of the pollutant<sup>26</sup>.

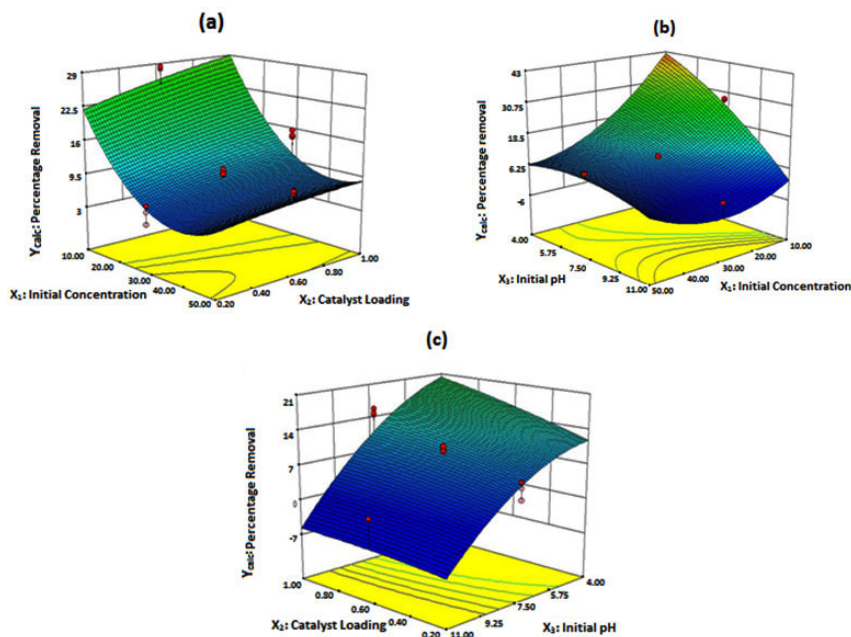
The effect of initial concentration and initial pH of 2,4-DA at constant catalyst mass (0.6 g) is displayed in Fig. 8(b). At low 2,4-DA concentration, the percentage removal increase with decrease in initial pH solution. Similar trend was observed when

**Table 5:** Validation of the decay model using new test sets

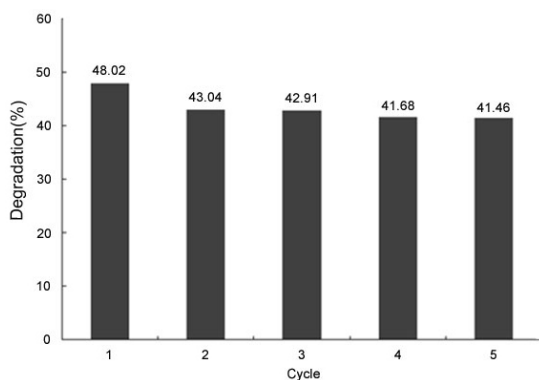
Run	Initial 2,4-D concentration (ppm)	Catalyst mass (g)	Initial pH	Experimental efficiency (%)	Predicted efficiency (%)
1	10	1	4	48.64 ± 1.43	47.1
2	13.7	0.91	4.6	36.43 ± 1.45	38.2
3	16.4	0.79	4	34.57 ± 0.89	34.43



**Fig. 7:** The progressive degradation of 2,4-DA as a function of irradiation time monitored via UV-vis spectra and TOC analysis



**Fig. 8:** Response surface graphs for the percentage removal of 2,4-DA as affected by the following interactions: (a) initial concentration of 2,4-DA and catalyst loading ( $x_1$  versus  $x_2$ ), (b) initial concentration and initial pH ( $x_1$  versus  $x_3$ ), (c) catalyst loading and initial pH ( $x_2$  versus  $x_3$ ).



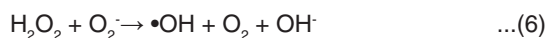
**Fig. 9:** Reusability of the  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  in degradation of 2,4-DA.

the initial concentration of 2,4-DA is decreased at low initial pH. However, there is no significant changes in percentage removal at pH 11 regardless of the initial concentration of 2,4-DA. This indicates that the degradation of 2,4-DA favours acidic condition.

Fig.8(c) showed the interaction between the mass of  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  and the initial pH of 2,4-DA solution. The 2,4-DA removal was not significant pH 11 but increase slightly at pH 4 as the mass of the  $\text{Fe}_2\text{O}_3$ -doped  $\text{TiO}_2$  is increased. However, regardless

of the mass of the catalyst, the percentage removal of 2,4-DA increased with decreasing initial pH of the 2,4-DA solution.

Percentage removal of 2,4-DA was higher under acidic conditions (pH 4) when compared to alkaline conditions (pH 11). In acidic condition, reduction of oxygen ( $\text{O}_2$ ) can produce hydroxyl radicals ( $\bullet\text{OH}$ ) through a series of reactions as equations 3- 7 demonstrates<sup>27</sup>:



As the acidity increases, the number of  $\bullet\text{OH}$  produced also increases. Since  $\bullet\text{OH}$  is the predominant oxidation species, therefore the photocatalytic removal activity also increased.



Finally, experiments were performed to validate the statistical model of the study by comparing the experimental and predicted values of 2,4-DA removal efficiencies. The experimental data was collected in triplicate under three predictor variables and the degradation efficiency was calculated using equation (2). The experimental and predicted data are shown in Table 5, are in good agreement indicating the validity of the analysis.

#### Catalyst reusability

To establish the reusability of the 0.05 wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> photocatalyst, tests were conducted based at the optimum conditions of the study. Residual catalyst from degradation experiment was filtered, washed and dried then recycled in fresh experiment. As illustrated in Fig. 9, the degradation of 2,4-DA decreased slightly after the 1<sup>st</sup> cycle but remained the same up to the 5<sup>th</sup> cycle. This clearly indicates the stability and the effectiveness of the 0.05 wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> photocatalyst in degradation of 2,4-DA.

#### CONCLUSION

Uniformly crystalline Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> and undoped TiO<sub>2</sub> photocatalysts were successfully synthesized by sol-gel method. The doping of TiO<sub>2</sub> led to diminishing particle size and surface area and band gap energy of the catalysts. 0.05 wt% is the optimum amount of Fe<sub>2</sub>O<sub>3</sub> that can be doped into TiO<sub>2</sub> photocatalyst to produce the highest 2,4-DA removal. The optimum removal of 48.64%, predicted using response surface methods, was achieved with 10 ppm 2,4-DA solution, 1.0 g of 0.05wt% Fe<sub>2</sub>O<sub>3</sub>-doped TiO<sub>2</sub> and at pH 4. The catalyst remained substantially active through the fifth cycle 2,4-DA photo degradation.

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