



## Kinetics of the Epoxidation of Crotonic Acid by Aqueous Hydrogen Peroxide Catalysed by Sodium Orthovanadate

J.V. SINGH<sup>1\*</sup>, ANUPAM AWASTHI<sup>1</sup>, DIPTI<sup>2</sup>, ASHISH TOMAR<sup>2</sup>,  
DAVENDRA SINGH<sup>3</sup> and G.L. AGARWAL<sup>4</sup>

<sup>1</sup>Department of Chemistry, Nehru College, Chhibramau - 209 721, Kannauj, India.

<sup>2</sup>Department of Chemistry, Meerut College, Meerut - 250 001, India.

<sup>3</sup>Faculty of Engineer and Technology, C.S.A. Univeristy of Agricultural and  
Technology Campus Etawah - 206 001, India.

<sup>4</sup>Department of Chemistry, Dr. H.S. Gour Vishwavidyalaya, Sagar - 470 003, India.

\*Corresponding author E-mail: jvsingh1@hotmail.com

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### ABSTRACT

The kinetics of epoxidation of crotonic acid with hydrogen peroxide catalysed by sodium orthovanadate have been investigated at 40°C. The rate of epoxidation reaction is first order with respect to the [substrate] and [catalyst] and zero order in hydrogen peroxide concentration. The strength of the medium shows insignificant effect on the reaction rate. Temperature dependence parameters have been computed. On the basis of kinetics and experimental results, a suitable mechanism is proposed.

**Key words:** Kinetics, Mechanism, Epoxidation, Sodium Orthovanadate,  
Hydrogen peroxide, Crotonic acid.

### INTRODUCTION

Since epoxides have found use as reagents, intermediate, end products, epoxidation of olefins and other organic substrates by inorganic oxidants catalysed by transitional derivative has remained a primary goal in recent years. H<sub>2</sub>O<sub>2</sub> becomes an efficient epoxidising agent of unsaturated compounds under the catalytic action of certain transition metal derivative. We have examined the catalytic activity of W (VI) and Mo (VI) compounds in some oxidation reaction with H<sub>2</sub>O<sub>2</sub>

as the oxidant<sup>1-3</sup>. In the present paper we report the oxidation of unsaturated organic substrate crotonic acid by V (V)-H<sub>2</sub>O<sub>2</sub> system. The kinetic and thermodynamic parameters associated with the reaction were evaluated and the probable mechanism and rate laws were proposed.

### EXPERIMENTAL

#### Materials

The substrate, crotonic acid of Ridel Dehem quality was used and its solution was

prepared by dissolving the requisite amount of sample in doubly distilled water. E. Merck and B.D.H. grade sodium orthovanadate and sodium perchlorate was used for the epoxidation reaction. A fresh solution of hydrogen peroxide was used for each experiment and its strength was checked titrimetrically using acidified iodide and sodium thiosulphate<sup>4</sup>.

### Kinetic Measurements

The sodium orthovanadate sodium and reaction mixture of desired concentrations containing crotonic acid and H<sub>2</sub>O<sub>2</sub> were thermostated at 40°C (+0.1°C) in a separate flask. The pH of the solution was maintained by triethanolamine. An Elico model L1 120 digital pH meter was used for pH measurements. The reaction was started by adding the sodium orthovanadate solution (5ml) with a standard rapid delivery pipette. The instant of half delivery was noted as zero time. The total volume of the solution used was always 50ml in order to keep the reaction conditions same. The progress of the reaction was monitored by iodometric determination of unreacted hydrogen peroxide in measured aliquots (5ml) of the reaction mixture at appropriate intervals of the time as reported earlier<sup>1</sup>.

By measuring the rate constants in the presence of added sodium perchlorate with all other condition constant, it was established that reaction rate were independent of the ionic strength of the medium. Subsequently the ionic strength of the reaction mixture was not controlled.

Stoichiometry and product analysis: The stoichiometry of the reaction mixture was ascertained by taking a known excess of H<sub>2</sub>O<sub>2</sub> over crotonic acid. The presence of the epoxide in the reaction mixture was confirmed by periodate test for epoxide<sup>5</sup>. The use of free radical scavenger did not initiate polymerisation<sup>6</sup>.

### RESULTS

Kinetics of epoxidation of crotonic acid by aqueous hydrogen peroxide was investigated at several initial concentration of H<sub>2</sub>O<sub>2</sub> crotonic acid, catalyst, NaClO<sub>4</sub> and at different pH. Under the conditions of [substrate] > [H<sub>2</sub>O<sub>2</sub>], plots of [H<sub>2</sub>O<sub>2</sub>] versus time were linear establishing a zero order dependence in hydrogen peroxide at all concentration of the reactants Table 1 give the kinetic data of the rate of hydrogen peroxide dependence.

**Table 1: Variation of rate of epoxidation with [H<sub>2</sub>O<sub>2</sub>]; [crotonic acid] = 1.0 × 10<sup>-1</sup> mol dm<sup>-3</sup>; [Na<sub>3</sub>VO<sub>4</sub>] = 2.0 × 10<sup>-4</sup> mol dm<sup>-3</sup>; temp. = 40°C, pH = 3.26**

[H <sub>2</sub> O <sub>2</sub> ] × 10 <sup>3</sup>	1.00	2.00	3.00	4.00	5.00	6.00	7.00
10 <sup>8</sup> k <sub>0</sub> (mol dm <sup>-3</sup> min <sup>-1</sup> )	0.068	0.073	0.072	0.071	0.076	0.078	0.068

**Table 2: Variation of rate of epoxidation with [Crotonic acid]; [H<sub>2</sub>O<sub>2</sub>] = 4.0 × 10<sup>-3</sup> mol dm<sup>-3</sup>; [Na<sub>3</sub>VO<sub>4</sub>] = 2.0 × 10<sup>-4</sup> mol dem<sup>-3</sup>; temp. = 40°C, pH = 3.26**

[Crotonic acid] (mol dm <sup>-3</sup> )	1.50	2.00	2.50	3.00	4.00
10 <sup>8</sup> k <sub>0</sub> (mol dm <sup>-3</sup> min <sup>-1</sup> )	0.056	0.070	0.088	0.097	0.140
10 <sup>6</sup> k <sub>1</sub> (min <sup>-1</sup> )	0.037	0.035	0.035	0.032	0.035

**Table 3: Variation of rate of epoxidation with [Na<sub>3</sub>VO<sub>4</sub>]; [Crotonic acid] = 1.0 × 10<sup>-1</sup> mol dm<sup>-3</sup>; [H<sub>2</sub>O<sub>2</sub>] = 4.0 × 10<sup>-3</sup> mol dm<sup>-3</sup>; temp. = 40°C, pH = 3.26**

[Na <sub>3</sub> VO <sub>4</sub> ] × 10 <sup>4</sup> (mol dm <sup>-3</sup> )	2.00	2.50	3.00	3.50	4.00
10 <sup>8</sup> k <sub>0</sub> (mol dm <sup>-3</sup> min <sup>-1</sup> )	0.07	0.09	0.10	0.14	0.19
10 <sup>4</sup> k <sub>1</sub> (min <sup>-1</sup> )	0.035	0.036	0.033	0.047	

The reaction is first order with respect to [Crotonic acid] as evident from Table 2. The observed zero order rate constant when divided by crotonic acid concentration gives a fairly constant value. A plot of  $\lg k_0$  versus  $\lg$  [crotonic acid] is a straight line with a unit slope indicating first order dependences of rate on the concentration of substrate.

To study the dependence of rate on catalyst, kinetic experiments have been conducted at different concentration of  $\text{Na}_3\text{VO}_4$  keeping the concentration of other reactants constant. The rate of reaction was found to be first order with respect to [catalyst] (Table 3). The unit slope of the plot of  $\lg k_0$  against  $\lg$  [ $\text{Na}_3\text{VO}_4$ ] is an indication of the first order dependence of the rate on the concentration of the sodium orthovanadate.

The pH dependence on the reaction was investigated at 40°C in the range 3.26-7.00 keeping the concentrations of all other reactants fixed. A perusal of Table 4 shows that the rate of reaction decrease gradually with an increase in pH in the range 3.26 to 5.50, reaches to a minimum and then slowly increases.

The kinetics of epoxidation of crotonic acid by  $\text{H}_2\text{O}_2$  catalyzed by sodium orthovanadate has been studied at different temperatures in the range 313 K to 328 K. A plot  $\lg k_0$  of observed rate against the reciprocal of temperature was linear, and the values of activation parameters evaluated from the Arrhenius plot are presented in Table 5.

**Table 4: Variation of rate of epoxidation on pH [Crotonic acid] =  $1.0 \times 10^{-1}$  mol dm<sup>-3</sup>; [H<sub>2</sub>O<sub>2</sub>] =  $4.0 \times 10^{-3}$  mol dm<sup>-3</sup>; [Na<sub>3</sub>O<sub>4</sub>] =  $2.0 \times 10^{-4}$  mol dm<sup>-3</sup>; temp. = 40°C**

pH	3.26	3.50	4.00	4.50	5.50	6.50	7.00
$k_0 \times 10^8$ mol dm <sup>-3</sup> min <sup>-1</sup>	0.070	0.060	0.50	0.40	0.35	0.050	0.060

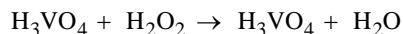
**Table 5: Variation of rate of epoxidation of crotonic acid with temperature; [Crotonic acid] =  $1.0 \times 10^{-1}$  mol dm<sup>-3</sup>; [H<sub>2</sub>O<sub>2</sub>] =  $4.0 \times 10^{-3}$  mol dm<sup>-3</sup>; pH = 3.26**

Temperature	$k_0 \times 10^8$ mol dm <sup>-3</sup> min <sup>-1</sup>	E <sub>a</sub> KJ mol <sup>-1</sup>	$\Delta H^*$	$\Delta G^*$ KJ mol <sup>-1</sup>	$-\Delta S^*$ JK <sup>-1</sup> mol <sup>-1</sup>
313	0.070	-	45.02	131.22	275.40
318	0.110	-	44.98	132.60	275.63
323	0.124	48.00	44.94	133.98	275.64
238	0.190	47.25	44.90	135.36	275.60

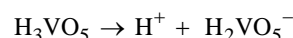
## DISCUSSION

The preliminary experimental data suggest that  $\text{H}_2\text{O}_2$  alone cannot epoxidise the substrate. The catalyst alone also fails to bring about epoxidation. This suggests the involvements of some oxygenated form of vanadium as oxygen carrier.

It has been shown<sup>7</sup> that sodium orthovanadate changes into vanadium pentoxide in the pH range 2.2 to 6.5 Vanadium pentoxide at once reacts with hydrogen peroxide to produce a single peroxy complex as shown a study of Flood *et al*<sup>8</sup> and inconclusively described as  $\text{H}_3\text{VO}_5$ .

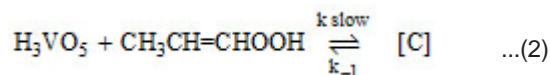
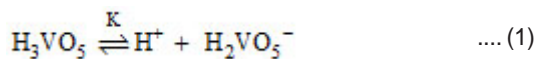


The mode of dependence on the pH may be ascribed to the detaching of a proton from the peroxyvanadic acid.

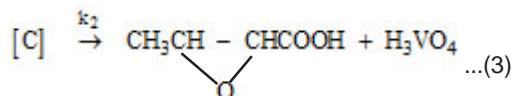


The decrease of the rate with the pH corresponds to the quantitative formation of  $\text{H}_2\text{VO}_5^-$ . The concentration of  $\text{H}_3\text{VO}_5$  decrease probably due to its conversion into  $\text{H}_2\text{VO}_5^-$  which is a slower oxidising agent than undissociated peroxyvanadic acid.

The mechanism of epoxidation of crotonic acid may be proposed by the following steps :



where C is the intermediate complex.



Now the rate of formation of intermediate complex C will be given as

$$\frac{d[\text{C}]}{dt} = k_1 [\text{H}_2\text{VO}_5^-] [\text{CH}_3\text{CH}=\text{CHCOOH}] - k_{-1} [\text{C}] - k_2 [\text{C}] \dots (4)$$

At steady state concentration

$$\frac{d[\text{C}]}{dt} = 0 \quad \dots (5)$$

From Eqs (4) and (5). The concentration of intermediate complex comes out to be

$$[\text{C}] = \frac{k_1 [\text{H}_2\text{VO}_5^-] [\text{CH}_3\text{CH}=\text{CHCOOH}]}{(k_{-1} + k_2)} \quad \dots (6)$$

Thus the epoxidation rate may be expressed as

$$\text{Epoxidation rate} = k_2 [\text{C}] \quad \dots (7)$$

Now the total analytical concentration of  $\text{Na}_3\text{VO}_4$  at any stage may be considered as

$$[\text{Na}_3\text{VO}_4]_{\text{T}} = [\text{H}_3\text{VO}_5] + [\text{H}_2\text{VO}_5^-] + [\text{C}] \dots (8)$$

Neglecting [C] and from Eqs (1) and (8)

$$\text{Epoxidation rate} = \frac{k_1 k_2 [\text{Na}_2\text{VO}_4] [\text{H}^+] [\text{CH}_3\text{CH}=\text{CHCOOH}]}{(k_{-1} + k_2) [\text{H}^+] + K} \dots (9)$$

$$\text{Epoxidation rate} = \frac{N[\text{Na}_2\text{VO}_4]_{\text{T}} [\text{H}^+] [\text{CH}_3\text{CH}=\text{CHCOOH}]}{[\text{H}^+] + K'} \dots (10)$$

Where

$$K' = \frac{k_1 k_2}{(k_{-1} + k_2)}$$

The above rate expression is fully consistent with the experimental observations.

It is well known that the nature of activated complex is broadly reflected in the values of  $\Delta S^\ddagger$ . The entropy of activation is negative, indicating that the rate will be slower. A large negative entropies may be ascribed to a highly oriented transition state. It has been attributed to bond formation of the substrate the oxygen from the peracids to the double bond.

Similar trend was reported by Ballisteri *et al.*<sup>9</sup> that vanadium forms peroxospecies in the presence of hydrogen peroxide. This peroxospecies is electrophilic in nature which transfer oxygen to the unsaturated acids to form the epoxide.

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