



## Specific Surface Area and Porosity Measurements of Aluminosilicate Adsorbents

MARINA G. XAVIER\* and SAMUEL F. BANDA

Department of Chemistry, University of Zambia, P.O. Box 32379, Lusaka, Zambia.

\*Corresponding author E-mail: marinajowetsy@gmail.com

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### ABSTRACT

Several natural low cost adsorbents such as activated carbon, flyash, clays etc have been tested for environmental applications. Adsorbent used here is the altered product of feldspar which has devitrified along with high quality silica, zeolitically transformed to tectosilicates of high surface area. Nitrogen sorption experiments are conducted before and after the loading of heavy metals. Nature of adsorption-desorption isotherms of the two samples proved the mesoporous nature of the sample. Surface area of the samples before and after the uptake of heavy metals was found out by fitting BET and Langmuir equations. Average pore diameters were calculated using the measured surface area and pore volume and is compared with that plotted using BJH cumulative pore volume.

**Keywords:** Adsorption, isotherms, surface area, mesopores, t plot, pore size distribution.

### INTRODUCTION

Adsorption is the process in which matter is extracted from one phase and concentrated at the surface of a second phase. This is relatively weak, reversible, adsorption capable of multilayer adsorption. Physical gas adsorption is extensively used in the characterization of micro- and mesoporous materials and is often considered as a straightforward-to-interpret technique. One of the outstanding challenges in the field of naturally occurring porous materials is its specific surface area and pore volume. Adsorption-desorption of inert gas

molecules on solid materials is the commonly used method for characterization of porous materials. Loading of heavy metals was performed on the aluminosilicate sample using an optimum adsorbent concentration of 0.12 mg/l of sewerage water to ensure maximum adsorption efficiency by providing adequate adsorption sites. Nitrogen physisorption is the method of choice to gain knowledge of mesoporous materials. The technique accurately determines the amount of gas adsorbed on a solid material, which is a direct measure for the porous properties and structure.

## EXPERIMENTAL

The true surface area of the adsorbent including the surface irregularities can be calculated by adsorption of an inert gas like nitrogen using a surface area analyser. The surface area analysis was conducted at 77 K using Micromeritics model Gemini 2375 porosity analyser. The samples were degassed at 150°C under vacuum condition for 24 hours. The pressure was increased until saturation was reached, at which all pores are filled with liquid so that the sample's fine pore structure can be evaluated. The adsorptive gas pressure then was reduced incrementally, evaporating the condensed gas from the system. The data was used to construct a correlation namely adsorption and desorption isotherms. Adsorption isotherms are the representation of adsorbed amount as a function of pressure at constant temperature. The specific surface area was determined using the Brunauer-Emmett-Teller (BET) method. Microporous volume and pore size distribution was calculated using Barnett-Joyner-Halenda (BJH) procedure.

## RESULTS AND DISCUSSIONS

The nitrogen adsorption desorption isotherm plot for aluminosilicate before and after the uptake of heavy metals is illustrated in figure 1.

It was evident from the above plots that there was a decrease in magnitudes/ or volume of nitrogen adsorbed after the loading of heavy metal. Though the isotherms are smooth they show hysteresis loop indicating first order capillary condensation transition<sup>1</sup>. Monolayer adsorption was evident from the saturation after a limited period of contact time. The isotherm shows simultaneous presence of microspores and mesopores as indicated by the hysteresis loop at high  $p/p_0$  (0.4 and 0.9). This is type IV isotherm as at high pressures there is increased uptake of nitrogen and inflection point occurs at the completion of monolayer. The high uptake of gas at high pressure indicates multilayer formation<sup>3</sup>. The flat region at low pressure corresponds to monolayer formation and also the presence of micropores. Closure of the hysteresis loop at 0.4  $p/p_0$  indicates presence of small mesopores. The isotherm also shows hysteresis loop of type 3 assigned by the presence of interparticle mesopores created by

agglomeration of small crystallites<sup>4</sup>. The overall shapes of the adsorption desorption isotherms remained unchanged and the adsorbent was not affected on impregnation of heavy metals<sup>5</sup>.

In order to optimize the adsorption system the most appropriate correlation for the equilibrium curves should be established. Here linearised model of Langmuir equation was used to describe the equilibrium nature of adsorption.

$$\frac{1}{x/m} = \frac{1}{b} + \frac{1}{ab[c]}$$

$x$  = mass of adsorbate and  $m$  = mass of adsorbent.  
 $[c]$  = concentration of adsorbate remaining in solution.

Where 'a' is Langmuir constant related to binding energy and 'b' is the mass adsorption coefficient which is the adsorption affinity.

The specific surface area evaluation of materials by nitrogen multilayer adsorption measured as a function of relative pressure by Brunauer-Emmett-Teller, BET method is given in figure 2. The technique encompasses external area and pore area evaluations to determine the total specific surface area in  $m^2/g$  yielding important information in studying the effects of surface porosity and particle size in many applications<sup>6</sup>. The BET equation is commonly written as follows.

$$\frac{x}{m} = \frac{A[C][Y]}{[(C_s) - [C]] \left[ 1 + \frac{(A-1)[C]}{[C_s]} \right]}$$

Rearranging and linearising followed by plotting of graph gives slope as

$$\frac{A-1}{A[Y]} \text{ and intercept as } \frac{1}{A[Y]}$$

Where  $Y$  is the amount of adsorbate adsorbed in forming a complete monolayer, and  $A$  is a constant to describe the energy of interaction

When we fit the adsorption data in the above equations we get straight lines. Large slopes indicate multilayer adsorption which is pertinent to BET.

Single point surface area can be found out corresponding to a fixed relative pressure and multipoint by using a minimum of three points. The total pore volume,  $V_t$  is calculated from the amount of vapor adsorbed at a relative temperature close to unity.

$$\text{Monolayer volume, } VM = \frac{1}{A + I}$$

Where A= slope and I= intercept

$$\text{Surface area, } S_{BET} = \frac{VMN_s}{m \times 22400} = 40.119 \text{ m}^2 / \text{g}$$

$$\text{Pore diameter, } D = \frac{4V}{S_{BET}} = 7.9 \text{ m}$$

Where V= Micropore volume from t-plot.

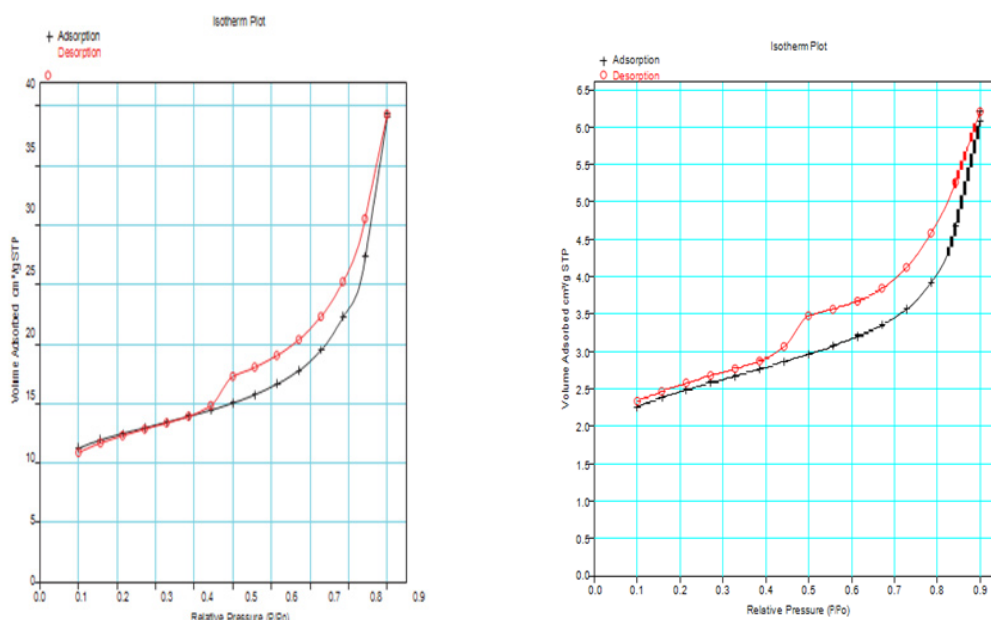
BET do not consider micropore filling so the calculated BET surface area,  $S_{BET}$  will be lower than Langmuir surface area. Fig 3 shows the BET and Langmuir surface area plots after adsorption of heavy metals. The corresponding surface areas calculated after the uptake of heavy is considerably lower. The results are summarised in table1.

### BET and Langmuir plots after adsorption

The experimental data was treated according to t-plot method to provide external surface area, micropore volume and total pore volume. The multi layer was modeled mathematically to calculate layer thickness, 't' as a function of increasing  $p/p_0$ .

**Table1: Summary of results**

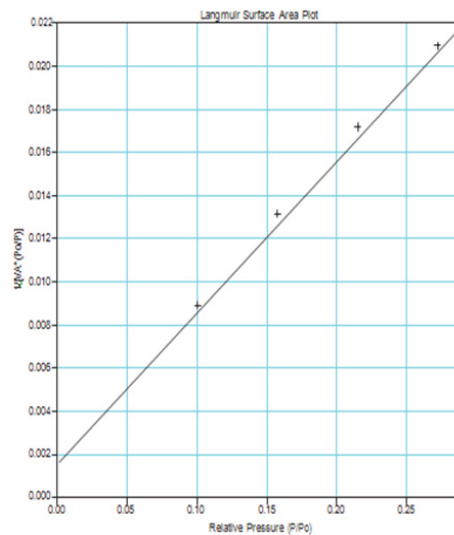
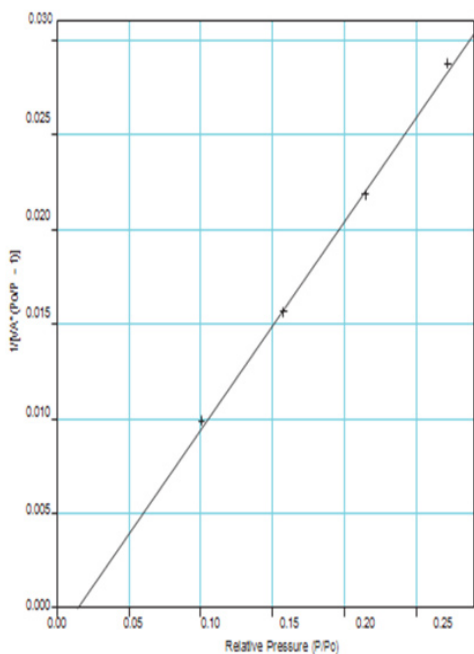
Parameters	Before Adsorption	After adsorption
Single Point SA	41.1407 m <sup>2</sup> /g	8.1862 m <sup>2</sup> /g
BET SA	40.1192 m <sup>2</sup> /g	7.9672 m <sup>2</sup> /g
Langmuir SA	62.0328 m <sup>2</sup> /g	12.2948 m <sup>2</sup> /g
Micropore area	17.1029 m <sup>2</sup> /g	3.5321m <sup>2</sup> /g
External Surface area	23.0163 m <sup>2</sup> /g	4.4351 m <sup>2</sup> /g
Micropore volume	0.009011 cm <sup>3</sup> /g	0.001860 cm <sup>3</sup> /g
Pore diameter	77.9151 Å	65.5688 Å



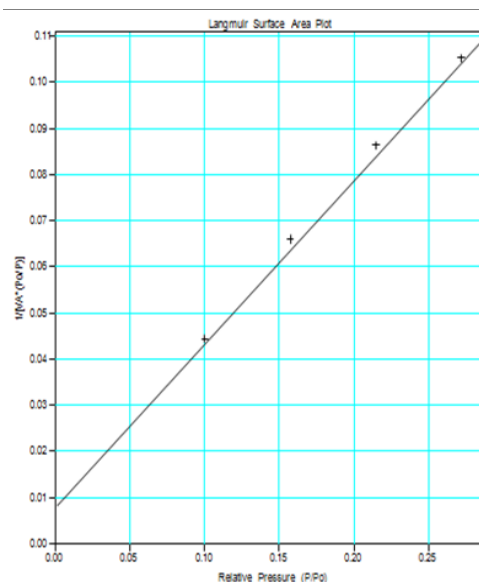
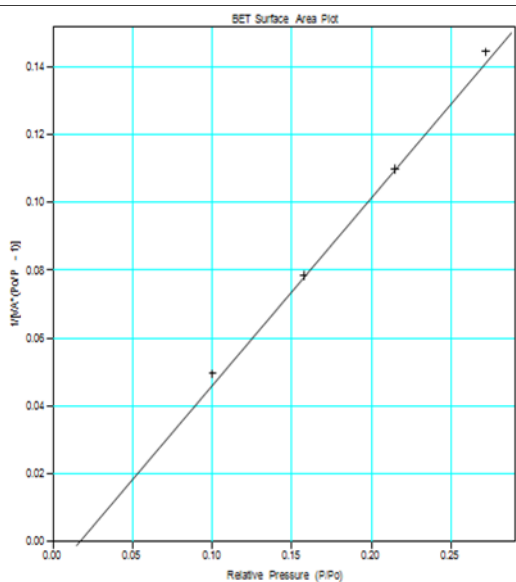
**Fig. 1: Adsorption Isotherms: Before and after the uptake of heavy metals**

The thickness, 't' of the adsorbate layer increases as pressure increases. The experimental volume adsorbed is plotted against statistical thickness for each  $p/p_0$  in figure 4. The linear range lies between monolayer and capillary condensation. The initial

slope of the plot gives small values of thickness, 't' corresponding to small pores and slope at upper portion of plot gives the surface area of wider pores. The slope of the t plot,  $V/t$  gives the external area i.e. the area of the pores which are not microporous.



**Fig. 2: BET and Langmuir Surface Area Plot before Adsorption**



**Fig. 3: BET and Langmuir plots after adsorption**

Micropores which have already been filled cannot contribute further to adsorption process. In the absence of micropores there is good agreement between t-area and surface area by BET.

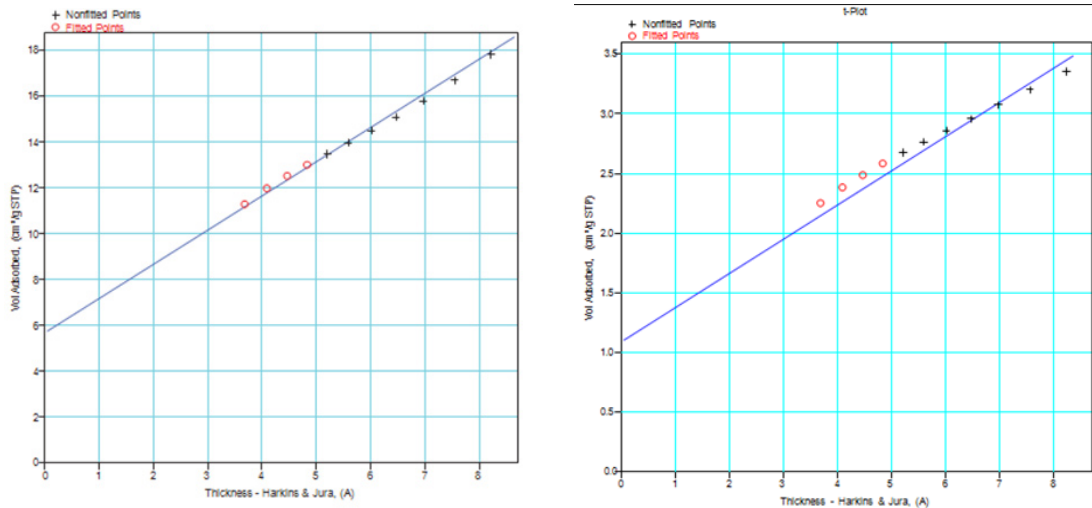
$$S_{\text{micro}} = S_{\text{BET}} - S_{\text{ext}}$$

The t plot when extrapolated to adsorption axis will show a positive intercept which is equivalent to micropore volume.

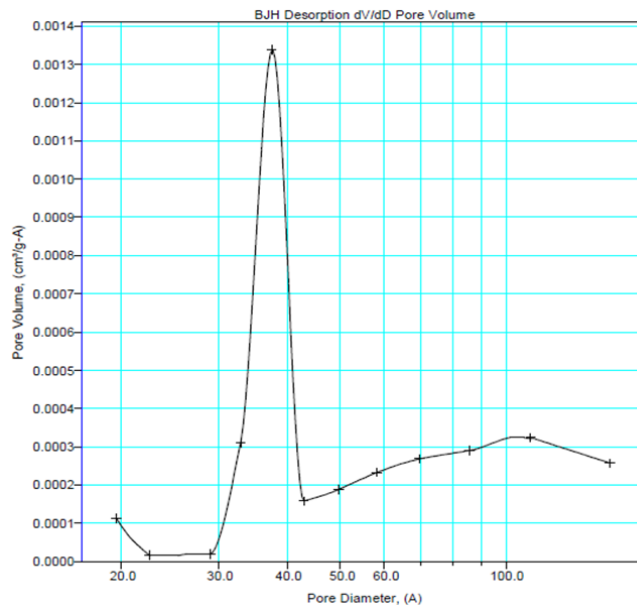
The classical pore size model developed by Barret, Joyner and Halenda (BJH), which is based on the Kelvin equation and corrected for multi-layer adsorption was used for calculations of the Pore Size Distributions, PSD over the mesopore and part of the micropore range.

$$\text{BJH pore size, } r_p = r_k + t$$

Where,  $r_p$  is the actual radius of the pore



**Fig. 4: t-plots before and after adsorption of heavy metals**



**Fig. 5: Particle Size Distribution by BJH**

$r_k$  is the Kelvin radius of the pore  
and  $t$  = thickness of the adsorbed film

BJH takes into account of the decrease in statistical thickness of the pores which was emptied during desorption process. The pore size distributions for the aluminosilicate, calculated from the desorption branches of isotherms using BJH method is shown in figure 5. It shows narrow pore size distribution centering at 37 Å although pores in micropore region are also present. This feature could be well exploited in occlusion of inorganic wastes<sup>(7)</sup>. Average pore diameters calculated using the measured surface area and pore volume are 77.9 Å and 65.5 Å respectively for samples before and after adsorption.

there was a decrease in specific surface area of the sample after the heavy metal uptake. Nature of isotherms of the two samples proved the mesoporous nature of the sample. The hysteresis loop is of type 3 indicating aggregated crystallites with small % of micropores and slit like pores. Surface area of the samples before and after the uptake of heavy metals is found out by fitting BET and Langmuir equations. The  $t$  plots proved the presence of micropores as well. Average pore diameters are calculated using the measured surface area and pore volume and is compared with that plotted using BJH cumulative pore volume. Although pore size distribution shows hierarchical nature of adsorbent, it peaks at lower mesopore range.

### CONCLUSIONS

Nitrogen sorption experiments were conducted before and after the loading of heavy metals. It was evident from the above plots that

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