



NaBH₄/Ga(OH)₃: An Efficient Reducing System for Reductive Amination of Aldehydes

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ABSTRACT

Structurally different secondary amines have been synthesized by reductive amination of a variety of aldehydes and anilines with NaBH₄/Ga(OH)₃ as new reducing systems in CH₃CN at room temperature in high to excellent yields of products (88-95%).

Key words: NaBH₄, Ga(OH)₃, Reductive amination, Carbonyl compounds, Amines

INTRODUCTION

Amines are important functionalities in active pharmaceutical intermediates and drugs. The reduction of nitro, cyano, azide, carboxamide compounds and alkylation of amines are common routes for the synthesis of amines. These methodologies for secondary amines are often problematic because of harsh reaction conditions, overalkylation, low chemical selectivity and generally poor yields. Therefore, there is a specific interest in developing controlled synthesis of secondary amines due to its vast applications. Other approach is reductive amination reaction in a single operation *i.e* direct reductive amination (DRA). Reductive amination can be carried out by amination of carbonyl compounds with sodium borohydride under different reducing

system such as: NaBH₄/cellulose sulfuric Acid/EtOH¹, NaBH₄-amberlyst¹⁵, NaBH₄-silica chloride³, NaBH₄-silica-gel-supported sulfuric acid⁴, NaBH₄-H₃PW₁₂O₄₀⁵, NaBH₄/guanidine hydrochloride /H₂O⁶, NaBH₄/Bronsted acidic ionic liquid (1-butyl-3-methyl imidazolium tetra fluoroborate [(BMIm)BF₄])⁷, NaBH₄ or LiAlH₄/LiClO₄/diethyl ether⁸, NaBH₄-PhCO₂H⁹, NaBH₄-NiCl₂¹⁰, Ti(O-*i*-Pr)₄-NaBH₄¹¹, NaBH₄-wet-clay-microwave¹², NaBH₄/Mg(ClO₄)₂¹³ and NaBH₄/B(OH)₃ or Al(OH)₃¹⁴. In this context and in continuing our efforts for the development of new reducing systems¹⁵⁻²⁰, we have carried out re-examination of reductive amination reaction. We now wish to report an efficient reductive amination of aldehydes by NaBH₄/Ga(OH)₃ as new reducing system in CH₃CN at room temperature.

Table 1: Reductive Amination of Aldehydes (1 mmol) with Anilines (1 mmol) by NaBH₄ (1 mmol) in The presence of Ga(OH)₃ in CH₃CN (3 mL) at Room Temperature

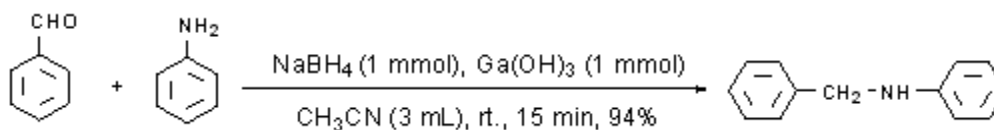
Entry	Substrates		Products	Time (min)	Yields ^a (%)
	Aldehydes	Anilines			
1	benzaldehyde	aniline	N-benzyl aniline	15	94
2	benzaldehyde	4-bromoaniline	N-benzyl-4-bromoaniline	15	90
3	benzaldehyde	4-methoxyaniline	N-benzyl-4-methoxyaniline	30	90
4	benzaldehyde	4-methylaniline	N-benzyl-4-methylaniline	30	88
5	4-bromobenzaldehyde	aniline	N-(4-bromobenzyl)aniline	15	94
6	4-bromobenzaldehyde	4-methoxyaniline	N-(4-bromobenzyl)-4-methoxyaniline	25	95
7	4-methylbenzaldehyde	4-bromoaniline	N-(4-methylbenzyl)-4-bromoaniline	35	95
8	4-methylbenzaldehyde	aniline	N-(4-methylbenzyl)aniline	30	90
9	4-methylbenzaldehyde	4-methylaniline	N-(4-methylbenzyl)-4-methylaniline	35	91
10	4-methylbenzaldehyde	4-methoxyaniline	N-(4-methylbenzyl)-4-methoxyaniline	35	88
11	4-methoxybenzaldehyde	4-methylaniline	N-(4-methoxybenzyl)-4-methylaniline	40	89
12	4-methoxybenzaldehyde	aniline	N-(4-methoxybenzyl)aniline	40	92
13	4-nitrobenzaldehyde	aniline	N-(4-nitrobenzyl)aniline	15	93
14	2-methoxybenzaldehyde	4-bromoaniline	N-(2-methoxybenzyl)-4-bromoaniline	30	92
15	4-methoxybenzaldehyde	4-methylaniline	N-(4-methoxybenzyl)-4-methylaniline	40	94
16	4-bromobenzaldehyde	4-methylaniline	N-(4-bromobenzyl)-4-methylaniline	15	95

^aYields refer to isolated pure products.

RESULTS AND DISCUSSIONS

We performed the reductive amination reaction in the presence of $\text{Ga}(\text{OH})_3$ as co-reactant and using NaBH_4 as the reducing reagent in CH_3CN . It is notable, in the absence of co-reactants, imine formation does not occur and the aldehyde is reduced to benzyl alcohol. The model reaction has been selected by reductive amination of benzaldehyde with aniline. This reaction was carried out in different solvents, different molar ratio of the benzaldehyde/aniline/ $\text{Ga}(\text{OH})_3$ / NaBH_4 for the

selection of appropriate conditions at room temperature. Among the tested different solvents, the reaction was most facile and proceeded to give the highest yield in CH_3CN . The optimization reaction conditions showed that using 1 molar equivalents of NaBH_4 and 1 molar equivalents of $\text{Ga}(\text{OH})_3$ in CH_3CN were the best conditions to complete the reductive amination of benzaldehyde (1 mmol) and aniline (1 mmol) to N-benzylaniline. Our observation reveals that reductive amination completes within 15 min with 94% yields of product as shown in scheme 1.



Scheme 1

The efficiency of this protocol was further examined by using various structurally different aldehydes and anilines. In this approach, the corresponding secondary amines were obtained in excellent yields (88-95%) and within appropriate times (15-40 min) as shown in Table 1. The mechanism for the influence of $\text{Ga}(\text{OH})_3$ is not clear, but we think that $\text{Ga}(\text{OH})_3$ is able to help for imine formation. Also, we observed sodium borohydride slowly is liberated hydrogen gas *in situ* in the presence of $\text{Ga}(\text{OH})_3$. Consequently, the synergistically generated molecular hydrogen combines with more easily hydride attack to imine intermediate, thus accelerates the rate of reduction reaction.

EXPERIMENTAL

IR and ^1H NMR spectra were recorded on PerkinElmer FT-IR RXI and 400 MHz Bruker spectrometers, respectively. The products were characterized by their ^1H NMR or IR spectra and comparison with authentic samples (melting or boiling points). TLC was applied for the purity determination of substrates, products and reaction monitoring over silica gel 60 F_{254} aluminum sheet. Reductive amination of benzaldehyde and aniline with $\text{NaBH}_4/\text{Ga}(\text{OH})_3$, A typical procedure:

In a round-bottomed flask (10 mL) equipped with a magnetic stirrer, a solution of

benzaldehyde (0.106 g, 1 mmol), aniline (0.093 g, 1 mmol) and $\text{Ga}(\text{OH})_3$ (0.12, 1 mmol) in CH_3CN (3 mL) was prepared. The resulting mixture was stirred for 5 min at room temperature. Then the NaBH_4 (0.036 g, 1 mmol) was added to the reaction mixture and stirred at room temperature. TLC monitored the progress of the reaction (eluent; $\text{CCl}_4/\text{Ether}$: 5/2). The reaction was filtered after completion within 15 min. Evaporation of the solvent and short column chromatography of the resulting crude material over silica gel (eluent; $\text{CCl}_4/\text{Ether}$: 5/2) afforded the N-benzylaniline (0.172 g, 94% yield, Table 1, entry 1).

CONCLUSION

In this context, we have shown that the $\text{NaBH}_4/\text{Ga}(\text{OH})_3$ as new reducing system is convenient for the reductive amination of a variety of aldehydes and anilines to their corresponding secondary amines. Reduction reactions were carried out with NaBH_4 (1 mmol) and $\text{Ga}(\text{OH})_3$ (1 mmol) in CH_3CN at room temperature. Short reaction times, high efficiency of the reduction reactions and easy work-up procedure makes as an attractive new protocol for reductive amination of aldehydes.

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