



Preparation and Thermal and Physical Properties of Nano-silica Modified and Unmodified

NASER GHAREHBASH^{1*} and ALIREZA SHAKERI²

¹Young Researchers and Elite Club, Gorgan Branch, Islamic Azad University, Gorgan, Iran.

²Faculty of Chemistry, University College of Science, University of Tehran, Tehran, Iran.

*Corresponding author E-mail: d.gha.5na@gmail.com

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ABSTRACT

In this study, the surface of silica nanoparticles was modified by three Silanol groups: VTMS (vinyl tries; 2-methoxy; ethoxy Silane), GAPTMS(α -amino propyl trim ethyl Silone), and PTMS(propyl trim ethyl Silone). The purpose of this study is that the surface of the silica nanoparticle hydrophilic with organosilanol compounds derived from silica has been modified to be adapted with hydrophobic polyolefin and improved the properties of new nano-composite materials. Silica nanoparticles were modified at three levels 1, 3, and 5% by weight. To study the morphology of silica nanoparticles modified the techniques of electron microscopy (TEM) , (SEM) and thermal analysis (TGA), infrared spectroscopy (FT-IR) was used. The results showed that the subjects with higher surfaces of hydrophobic had been modified further and further reduced water absorption capacity. Silica nanoparticles enhanced the original structure, binding to polymers such as polyolefin and polypropylene is ready to prepare the nanocomposites.

Key words: Nanosilica; Silanole groups; modified; hydrophilic surface

INTRODUCTION

Today, the polymer nano-composites have occupied the minds of most scientists. The unique properties of this material have been allocated to the attention of most craftsmen¹. Polymer nano-composites are prepared by dispersion of nanoparticles in a polymer matrix. The more the compatibility between the nanoparticles and the polymer is, the better the properties of nano-composites can be received². Polymer nano-composites are a class of materials in which mineral nanoparticles with the plate and spherical structure

have been dispersed in the polymer substrate³⁻⁸. Silica particles with very small particle size and high surface area have a wide use in polymer industry and surface coating. The level of these particles includes three hydroxyl groups of chemicals, hydrogen and hydroxyl groups attached to the siloxane groups. Therefore, the particles are hydrophilic, although the siloxane groups are hydrophobic alone, there may be possible the hydrophobic of silica particles using a hydrophobic material such as hexamethyldisilane⁹. Much research has been done on the use of silica particles of different polymers¹⁰⁻¹³. The researchers

found that silica particles could improve the strength, hardness, modulus, creep resistance and adhesion within the framework of thermoplastic polyolefin and elastomer due to the surface properties of nanoparticles¹⁴⁻¹⁷. Interaction between hydrophilic silica nanoparticles mainly faces the challenge in the hydrophobic polymer level to prepare nanocomposites, it means that the modified silica nanoparticles are more likely remain in the hydrophobic polymer substrate compared to the unmodified polymer. Accordingly, in view of the importance of this issue, in this paper we have tried to improve the nano-silica with three organosilanol derived from silica acid and techniques necessary to identify and demonstrate the groups bonded to the surface of silica nanoparticles. The purpose of this study is to improve the polar surface of silica nanoparticles with silica acid derivatives and create a hydrophobic coating on the surface of the nanoparticles obtained to be compatible with non-polar polymers such as polypropylene nanocomposites prepared and improve these physical and mechanical properties. Materials: silica nanoparticles synthesized by the researcher of this silica project.

MATERIALS AND METHODS

Material

Silica gel(112220K) produced by Merk Company, calcium chloride and toluene made by Aldrich Company, silicic acid derivatives PTMS (propyltrimethoxysilane, $C_6H_{16}O_3Si$) boiling point 143°C, VTMS (vinyltris (2-methoxyethoxy) silane, $C_{11}H_{24}O_6Si$) boiling point 133°C and GAPTMS (α -aminopropyltrimethoxysilane, $C_6H_{17}O_3N$) - boiling point 103°C, company product "Fulko".

Equipment and devices

Vacuum, ultrasonic devices made by Philips, transmission electron microscopy (TEM) manufactured by Zeiss, Germany, the X-ray (XRD) manufactured by Philips, apparatus (TGA) manufactured by Perkin Elmer, spectrometer (FT-IR) Perkin Elmer Company.

Methods

Three sets of nano-silica nanoparticles were prepared in the weight of 1, 3, and 5%. 20 g of silica nanoparticles was mixed with 200 ml of each

separate silica acid derivatives and then 200 ml of dry toluene was added to the mixture and with a magnetic stirrer was mixed for 1 hour. Then the products formed were centrifuged for 10 minutes. These products were washed three times with dry toluene and the sediment produced of them was dried in 180°C for 24 hours in a vacuum oven. The products obtained from silica nanoparticles have been modified.

RESULT AND DISCUSSION

To check unmodified nanosilica and modified nanosilica was used by transmission electron microscopy (TEM) and scanning electron microscopy (SEM). Figure 1-a and 2-a shows TEM and of the silica nanoparticles. It can be seen that nanoparticles are uniform, having a spherical form. Figure 1-b and 2-b shows a Silanol group is well placed on the surface of silica nanoparticles.

To determine the geometry and size of modified and unmodified crystalline nanosilica was used of the radiation technique X (XRD). In figure 3, silica nanoparticles diffraction pattern has been shown.

OH groups available in nano silica are polar; on the other hands; since most polymer composites are non-polar groups; in order to adjust nano silica onto the polymers and composites; first of all the nano silica surface was modified with silanolic groups (pairing up). then the modified nano silica which has nearly taken a non-polar form can be adjusted with non-polar polymer composites. To identify the binds of OH groups of the surface of nano silica including PTMS; VTMS and GAPTMS; (FT-IR) spectroscopy was used. Checking out the (FT-IR) spectroscopy of nano silica sample in (fig.4) shows that out of 4000 cm^{-1} ; 3000 is related to hydroxyl groups. It shows the bending vibration of (Si-O-Si) at cm^{-1} ; 470; the stretching vibration of (Si-O-Si) and (Si-OH) with sharp and wide peaks in 800 and 1100 cm^{-1} . Studying the spectrum of nano silica modified with derivation of silica acid shows the following vibrating C-H (1390; 3460 cm^{-1}); N-H (1650 cm^{-1}); C=C; (3710; 1720 cm^{-1}). By analyzing the spectroscopy obtained we can make sure that aminosilanol groups are bound to unsaturated vinyl

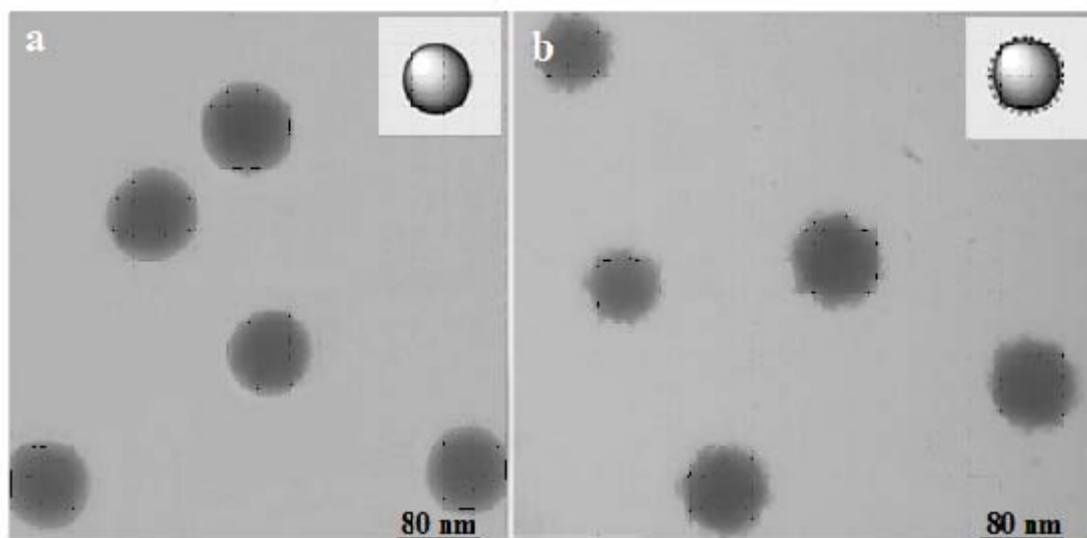


Fig. 1: Transmission electron microscope (TEM): (a: unmodified nanosilica and b: nanosilica modified with GAPTMS

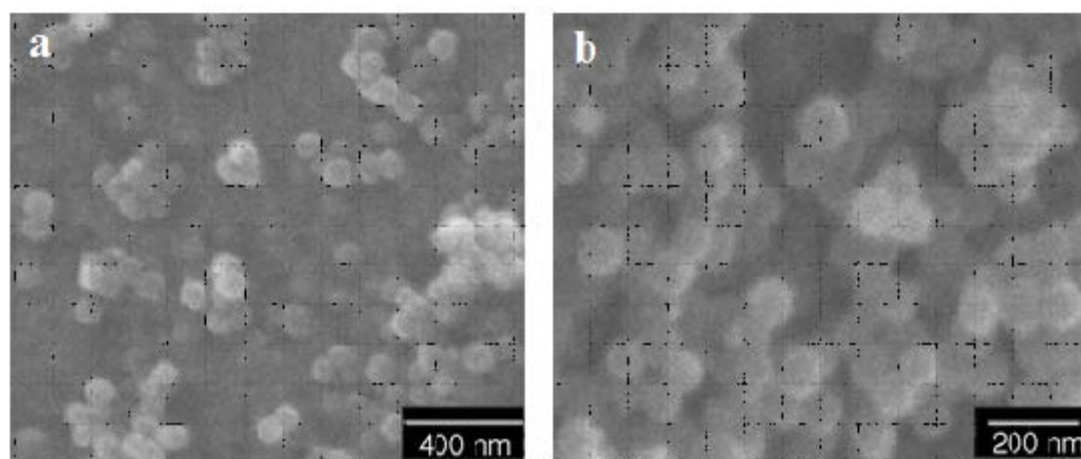


Fig. 2: Scanning electron microscope (SEM): (a: unmodified nanosilica and b: nanosilica modified with GAPTMS

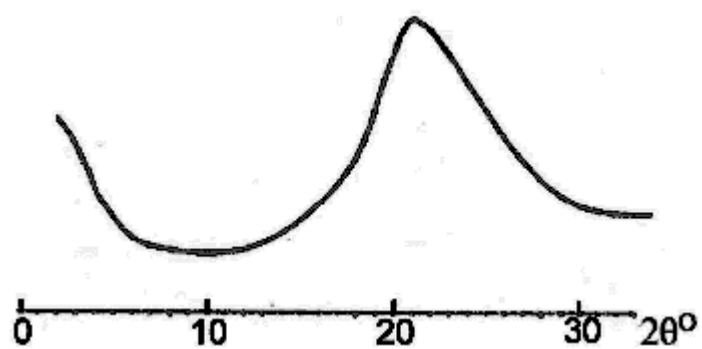


Fig. 3: XRD spectra of unmodified silica nanoparticles

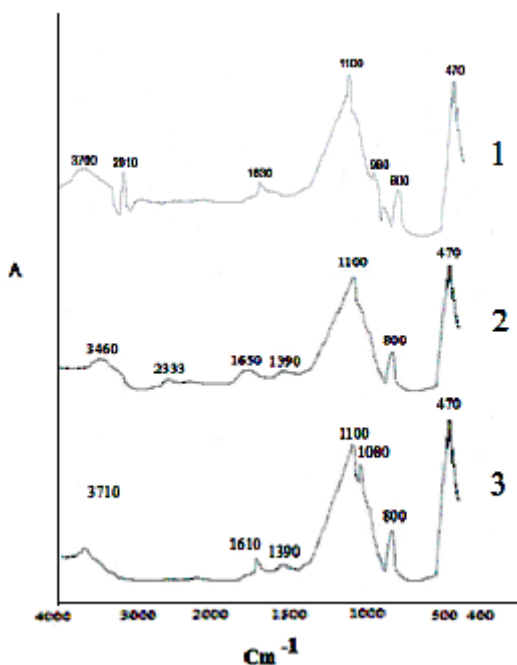


Fig. 4: FT-IR spectrum of the unmodified (1) and modified nanosilica with (2) VTMS, (3) GAPTMS

group and silica acid derivations.

All the groups selected for modification of nano silica surface have the following two specific characteristics:

- 1: They have a(Si-O)covalent group in their hybrid structure which shows more readiness to form Si-O-Si hybrids.
- 2: The other side of silanolic groups selected is almost polar and these groups while pairing up on Nano silica ; produce a matter which is consistent with polymer compounds (usually non-polar)and composites.the mechanism of the modifying linkage can be seen in fig 5.

Fig.6:shows the results of differential therogravimetric analysis (TGA)of nano silica before and after the linkage .theinitial weight loss between 100 and 150 °c is related to the loss of the absorbed moisture by nano silica particles;which is %5 for the initial nano silica ;however it is 2-3 percent for bound nano silica.since these particles are Nano –

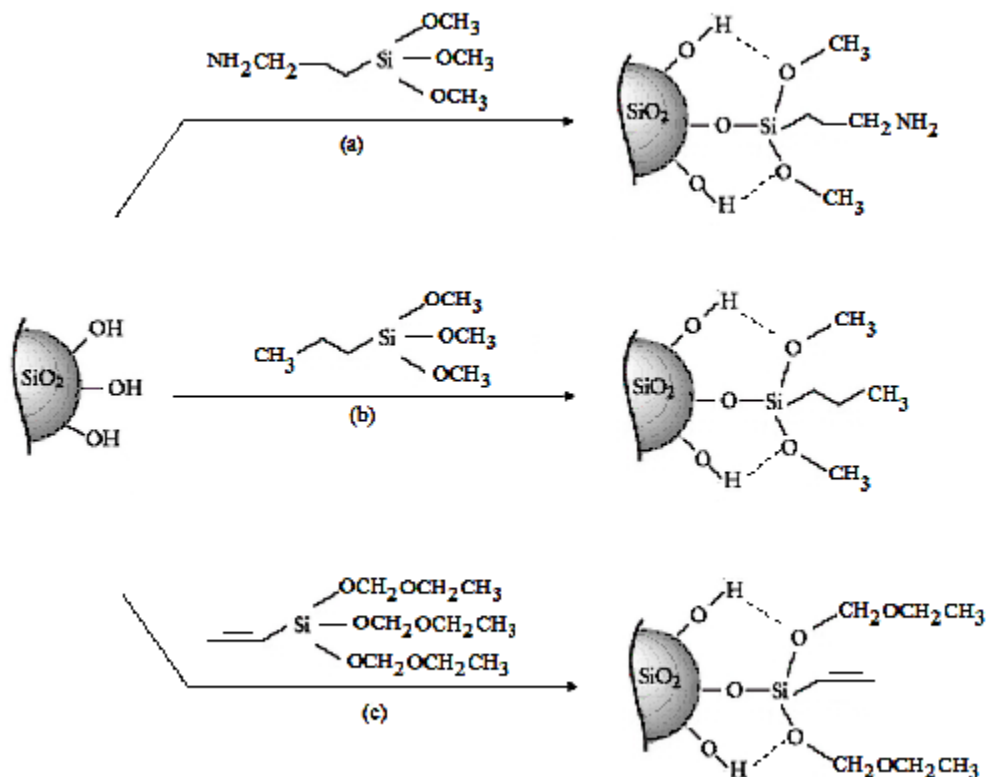


Fig. 5: Modification of the silica surface via grafting reaction with (a) GAPTMS , (b) PTMS and (c) VTMS

sized; they have a large contact area; so they easily absorb the moisture of their environment. As it is seen in (fig.6); the bound nano silica tends to absorb less moisture compared to unbound nano silica; which may indicate the fact that nano silica surface hydroxyls are bound by silanol groups (acid silicic derivations). Thus; they have less tendency to absorb moisture. Another weight loss

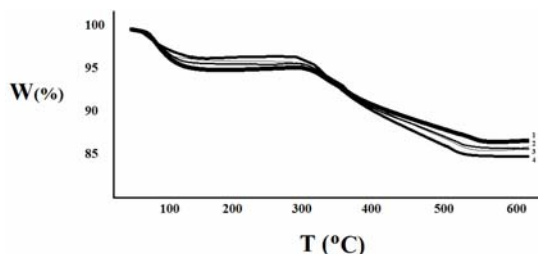


Fig. 6: Investigating differential thermogravimetric analysis (TGA) of modified nano silica (1) GAPTMS, (2) VTMS, (3) PTMS and (4) unmodified nanosilica

can be seen at 310-550 °C which is related to the decomposition and destruction of the organic materials bound onto nanosilica particles. There can be seen little difference in decomposition start point due to the changes in the structure of linked (hybrid) matters. Above 520 to 600 °C; weight loss is not seen; in other words; above 520°C the compound would lose its whole organic sample and only the mineral matter is left.

CONCLUSION

Nanosilica surface was modified by three pairs of silanol (GAPTMS, PTMS and VTMS) derived from silica acid. Studies (TEM), (SEM), (XRD), (FT-IR), and (TGA) confirm silanol compounds binding to the surface of silica nanoparticles and hydrophilic silica nanoparticles surface was modified to find a necessary compatibility with hydrophobic polymers such as polyolefin and provide nano-composite with better mechanical and physical properties.

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