



Corrosion Inhibition of Mild Steel in Hydrochloric Acid Solution by Amino Acid Complexes

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ABSTRACT

Using the amino acids methionine and serine reduced Schiff base and their copper(II) complexes were synthesized. The inhibition effect of these copper (II) complexes on the corrosion of mild steel in 1 M HCl solution was investigated. The corrosion inhibition action is studied through weight loss method. Among the tested complexes [CuCl(SMet)PPh₃·H₂O] exhibited better corrosion inhibition at 3 mmol concentration. The adsorption of the complexes on the metal surface obeys Langmuir's adsorption isotherm model.

Key words: Aminoacids, corrosion inhibition, Langmuir adsorption.

INTRODUCTION

When the metals are exposed to environment their surface begins to be destroyed or deteriorated by chemical or electrochemical reaction with its environment to attain a stable lower energy state is called corrosion¹. It is a spontaneous, silent and slow process. The corrosion of metals is a worldwide scientific problem as it affects the metallurgical, chemical and oil industries^{2,3}.

Corrosion may cause economic losses directly or indirectly. In India the cost of corrosion

per annum is estimated around Rs.80000 crore i.e 6.1% GDP of the nation. The corrosion inhibition is necessary to reduce the unusual economical losses and to prevent the waste of resources during the industrial application^{4,5}. Corrosion inhibition is essential for extension of the durability of equipment and limiting dissolution of toxic metals from components in to environment.

Corrosion is classified in to two types such as chemical corrosion and electrochemical corrosion⁶. The corrosion inhibition method should be selected based upon the type and cause of

corrosion. Among the various methods, the use of chemical inhibitors is the most efficient and economical method to reduce the corrosion of metals by forming phase layers on the metal surface or by adsorption⁷. Based on the mechanism inhibitors are classified in to three types such as form a protective film on the metal surface as type I and those which reduce the aggressiveness of the corrosive environment as type II and those which will form a protective film on the metal surface as well as reducing the aggressiveness of the corrosive environment as type III⁸⁻⁹.

This is the recent concern for most researchers to develop cheap, non toxic corrosion inhibitors and minimize impact of the chemicals to nature, humans, aquatic life and other creatures¹⁰⁻¹¹. Many of the current research have been geared to synthesize inhibitors using amino acids which are environmental friendly.

The objective of the present work is to study the inhibition of mild steel corrosion in 1 M HCl solution by copper (II) amino acid complexes using weight loss method.

EXPERIMENTAL

Synthesis of Cu(II) complexes

Amino acid (10 mmol) (methionine or serine) was dissolved in 10 mL distilled water with KOH (0.56 g, 10 mmol). Salicylaldehyde (1.22 g, 10 mmol) dissolved in 10 mL ethanol was added to amino acid solution and stirred for 3 h at RT. It was cooled in an ice path, reduced with 5 mL of sodiumborohydride (0.378 g, 10 mmol) containing few drops of NaOH solution. The pH of the solution was adjusted to 3.5 – 6 using few drops of con HCl to obtain the solid precipitate. The obtained aminoacid ligand wad washed and dried in RT. Copper chloride dihydrate (1.70 g, 10 mmol) was dissolved in 15 mL ethanol. Pyridine or triphenylphosphine (0.79g or 2.62 g, 10 mmol) was dissolved in 10 mL ethanol and transferred to copper chloride solution. It was stirred for 10 minutes. The corresponding aminoacid ligand (10 mmol) was dissolved in 10 mL distilled water with KOH (1 mL, 0.01M) was added to it and allowed to stir for 2h at room temperature. The reaction mass was filtered and allowed to evaporate at RT¹².

The synthesized copper(II) complexes used as inhibitors are given below

Weight loss measurements

A commercially available grade of mild steel coupons with size 4 cm × 1 cm × 0.1cm were used for weight loss measurements. These coupons were greased for preventing them from corrosion. Before use the studies, these coupons were degreased by acetone washed with double distilled water and then dried. The Analytical Reagent grade of HCl was used as corrosive medium. It was prepared by dilution of con HCl to 1 M HCl using distilled water. The specimens were containing a small hole in upper edge for hanging them into solution. The complexes were made in to 1mmol, 2mmol and 3mmol concentrations.

RESULTS AND DISCUSSION

The corrosive medium 1 M HCl solution (100 mL) was taken in thirteen 250 mL beakers. One beaker was reserved as control that is without adding the inhibitor. Copper complex inhibitors at different concentrations 1 mmol, 2 mmol and 3 mmol were added to the remaining beakers. The mild steel specimens were immersed in to the solutions which are previously weighed. After three days the specimens were removed from the solutions, polished with emery papers, washed with distilled water, degreased with acetone, dried and reweighed. The weight loss, % efficiency and rate of corrosion are presented in **table1**.

Percentage of inhibition efficiency and corrosion rate are calculated using the following formulae.

$$\text{Inhibition efficiency, \%IE} = \frac{W_0 - W_1}{W_0} \times 100 \dots(1)$$

W_0 - weight loss in the absence of inhibitor and W_1 - weight loss in presence of inhibitor

The corrosion rate (in mpy-1 millimetre penetration per year) was expressed by the following equation

$$\text{Corrosion rate CR} = \frac{534W}{DA t}$$

Table 1: Percentage of inhibition efficiency and corrosion rate of copper(II) amino acid complexes

S. No	Name of the inhibitor	concentration	Control (W0)	Weight loss (W1)	% efficiency	Corrosion rate(mp/y)
1	[CuCl(SMet)py.H ₂ O]	1 mmol	0.2	0.11	45	0.62
		2 mmol		0.08	60	0.45
		3 mmol		0.07	65	0.39
2	[CuCl(SMet)PPh ₃ .H ₂ O]	1 mmol	0.2	0.09	56	0.51
		2 mmol		0.07	65	0.40
		3 mmol		0.05	75	0.28
3	[CuCl(SSer)py.H ₂ O]	1 mmol	0.2	0.12	41	0.68
		2 mmol		0.10	48	0.56
		3 mmol		0.09	55	0.51
4	[CuCl(SSer)PPh ₃ .H ₂ O]	1 mmol	0.2	0.11	45	0.62
		2 mmol		0.09	54	0.51
		3 mmol		0.08	60	0.45

W - weight loss(g)

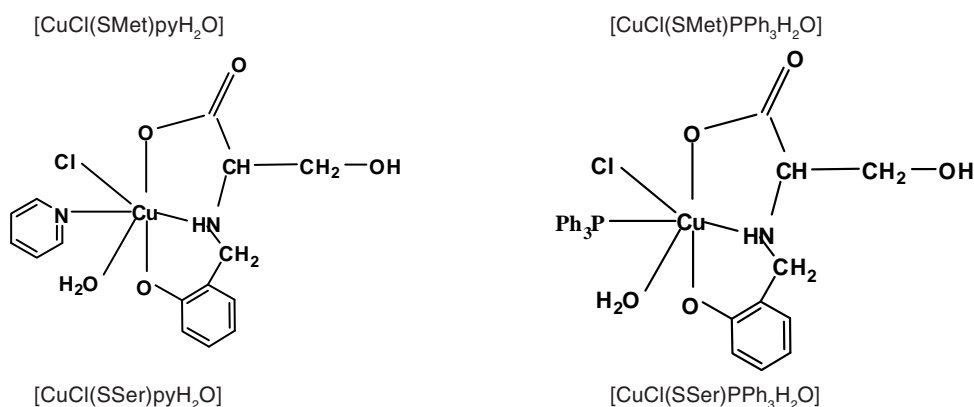
D - density of the specimen(7.85 g/cm³)

A - surface area of specimen(cm²)

t - immersion time(days)

From the results it was revealed that the corrosion inhibition efficiency increases and the

corrosion rate decreases as the increase in inhibitor concentration. This is because of sufficient adsorption and wider coverage by the inhibitor molecules. All the complexes showed moderate inhibition in 3 mmol concentration and the order follows [CuCl(SMet)PPh₃.H₂O] > [CuCl(SMet)py.H₂O] > [CuCl(SSer)PPh₃.H₂O] >

**Fig. 1: Copper(II) amino acid complexes used as inhibitors in this study**

[CuCl(SSer)py.H₂O]. The π electrons of aromatic ring and the lone pair of electrons of hetero atoms in inhibitor molecules facilitate electrons transfer from the inhibitor to the metal and get adsorbed on the metal surface. The complex [CuCl(SMet)PPh₃.H₂O] showed the better inhibition when compared to other complexes. It showed maximum inhibition efficiency of 75% at 3 mmol concentration. This is because addition to N&O it contains S&P atoms and high molecular weight complex. So a

widely spread film is formed on the metal surface and protect it from aggressive medium by blocking of active sites and thus decrease the corrosion rate.

Adsorption isotherm

The surface coverage (θ) values of four complexes at three different concentrations were tested to various isotherms like Langmuir, Freundlich, Frumkin and Temkin adsorption isotherms. The plot of C/θ versus C gives the straight

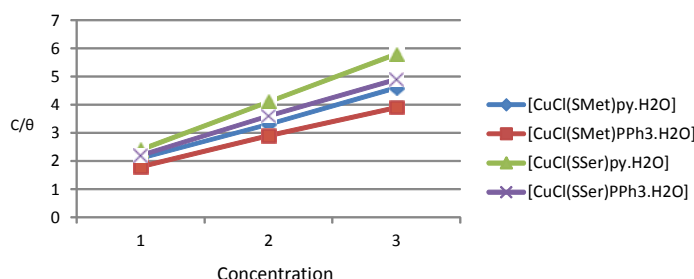


Fig. 2: Langmuir's adsorption isotherm for mild steel in 1 M HCl in presence of inhibitors at different concentrations

line and the data were best fitted with Langmuir adsorption isotherm.

CONCLUSIONS

Four copper(II) amino acid complexes were synthesized and their corrosion inhibition activity were investigated on mild steel corrosion in 1 M HCl by weight loss method. Methionine amino acid containing copper complexes showed better activity than amino acid serine containing copper complexes. The adsorption mechanism obeyed the Langmuir adsorption isotherm.

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